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**DAWSON  
METALLURGICAL  
LABORATORIES, INC.**

P.O. Box 7685  
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Murray, Utah 84107-0685  
Phone: 801-262-0922

February 2, 1989

A. F. Budge Mining Ltd.  
4301 North 75th Street  
Suite 101  
Scottsdale, Arizona 85251

Attention: Mr. Dale Allen  
Ms. Carole O'Brien

Subject: Results of Continued Laboratory Testing on a High Grade  
Gold-Silver UVX Sample. Our Project No. P-1583C.

Gentlemen:

In accordance with discussions between Mr. Frank Millsaps and ourselves, laboratory test work was continued on a high grade gold-silver sample from the UVX Property identified as P-1583C Composite No. 1. A series of gravity concentration tests followed by bulk sulfide flotation of the gravity tailings and subsequent cyanidation of the flotation tailings was performed to determine gold and silver extraction. Specific test work performed included:

- Gravity concentration (hand-pan) of a ball mill ground sample followed by flotation of the gravity tailings.
- Gravity concentration (tabling) of a -35 mesh sample followed by flotation of the reground gravity tailings.
- Cyanidation of flotation tailings.
- Amalgamation of gravity and flotation concentrates.

Results of direct cyanidation tests on ball mill ground Composite No. 1, originally reported December 29, 1988, are also included in this report.

**I. Sample Description And Head Analysis**

A UVX sample, received at our laboratory December 15, 1988, and assigned our Lot No. P-1583C Composite No. 1 was used in this test work. This sample was described in our December 29, 1988, report to Mr. Allen and Ms. O'Brien.

Mr. Dale Allen  
Ms. Carole O'Brien  
A. F. Budge Mining Ltd.  
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Head assay results and back-calculated head assays from test work are presented below:

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P-1583C: A. F. Budge Mining, Ltd.  
Head Assay Results: Composite No. 1

	<u>Head Assay, oz/Ton</u>	
	<u>Au</u>	<u>Ag</u>
Assayed Head	0.617	13.36
Avg. Back-Calc. Head*	0.656	13.82

\*Avg of 3 tests

---

The sample was a salmon pink color indicating the presence of iron oxides.

## II. Test Results

Results presented in this section are also included in individual test data sheets attached to the end of this report.

### A. Summary

Results indicate that slightly higher gold and silver extractions were obtained from this sample by a combination of gravity concentration, flotation, tailings regrind and cyanidation than by direct cyanidation. These results are summarized below:

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P-1583C: A. F. Budge Mining Ltd.  
Test Results Summary

<u>Test No.</u>	<u>Description</u>	<u>Gold Assay, oz/Ton</u>		<u>Gold Extracted, %</u>
		<u>Residue</u>	<u>Head</u>	
3	Direct Cyanidation	0.285	0.672	57.6
7, 8	Gravity, Flotation, Tails Cyanidation	0.298*	0.632	52.7
9, 9A	Gravity, Flotation, Reground Tails Cyanidation	0.208*	0.665	72.2

Mr. Dale Allen  
 Ms. Carole O'Brien  
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		Silver Assay, oz/Ton		Silver Extracted,
		Residue	Head	%
3	Direct Cyanidation	6.84	13.51	49.4
7, 8	Gravity, Flotation, Tails Cyanidation	7.38*	13.47	46.3
9, 9A	Gravity, Flotation, Reground Tails Cyanidation	5.54*	14.48	67.0

\*Flotation Tailings Leach Residue

The increased gold and silver extraction obtained in the gravity-flotation concentration, reground tailings cyanidation flowscheme may not be economically justified due to the increased treatment cost. In addition, concentrate treatment will incur additional loss of precious metal.

#### B. Direct Ore Cyanidation

Cyanidation of whole ore samples ball mill ground to 92 percent minus 200 mesh extracted approximately 58 percent of the gold and 50 percent of the silver in 72 hours. Results are presented below:

P-1583C: A. F. Budge Mining, Ltd.

#### Whole Ore Cyanidation

- Test 3 -

Product	Assay, oz/Ton		Distribution, %	
	Au	Ag	Au	Ag
Solution	0.379	6.54	57.56	49.37
<u>Residue</u>	<u>0.285</u>	<u>6.84</u>	<u>42.44</u>	<u>50.63</u>
Total (Calc)	0.672	13.51	100.00	100.00
NaCN Consumed:	4.14 lb/ton ore			
Lime Consumed:	4.1 lb/ton ore			

These results were included in our December 29, 1988, report to Mr. Allen and Ms. O'Brien.



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Ms. Carole O'Brien  
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### C. Gravity - Flotation Concentration

Approximately 40 - 45 percent of the gold and silver in the sample was recovered by gravity concentration followed by flotation. Less than ten (10) percent of the gold was recovered into gravity concentrates. These results are summarized below:

---

P-1583C: A. F. Budge Mining Ltd.  
Gravity - Flotation Concentration

Test No.	Product	Weight %	Assay, oz/Ton		Distribution, %	
			Au	Ag	Au	Ag
7	Gravity Conc.	0.73	3.692	223.91	4.3	12.2
	Sulfide Ro. Conc.	0.87	23.008	410.56	31.6	26.5
	Oxide Ro. Conc.	0.64	2.446	22.42	2.5	1.1
	<u>Oxide Ro. Tails</u>	<u>97.76</u>	<u>0.399</u>	<u>8.31</u>	<u>61.6</u>	<u>60.2</u>
	Total	100.00	0.632	13.47	100.0	100.0
9	Gravity Conc.	2.93	1.909	165.27	8.4	33.4
	Sulfide Ro. Conc.	1.10	19.241	169.56	31.9	12.9
	Oxide Ro. Conc.	0.51	1.562	11.45	1.2	0.4
	<u>Oxide Ro. Tails</u>	<u>95.47</u>	<u>0.408</u>	<u>8.08</u>	<u>58.5</u>	<u>53.3</u>
	Total	100.00	0.665	14.48	100.0	100.0

---

Tests 7 and 9 were similar except that a gravity concentrate was produced in Test No. 7 by hand panning a ball mill ground sample, while the gravity concentrate in Test No. 9 was produced by tabling a sample crushed to 35 mesh. The table tailings were then reground prior to flotation.

Free gold, ranging in size from 35 to 400 mesh, was observed in the gravity concentrates, with only minor amounts of pyrite detected. Sulfide flotation concentrates contained much finer gold (200 mesh top size) with minor amounts of sulfides and semi-oxidized iron (Limonite). Malachite and azurite oxide copper minerals were detected in the oxide rougher concentrates.

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#### D. Flotation Tailings Cyanidation

Cyanidation of flotation tailings indicated that gold and silver extraction increased significantly when the tailings were reground from 83 percent minus 200 mesh to 88 percent minus 400 mesh. Unfortunately the cyanide consumption increased drastically in the reground tails test. Results are summarized as follows:

---

P-1583C: A. F. Budge Mining Ltd.						
<u>Flotation Tailings Cyanidation</u>						
Test No.	Grind	Gold Assay, oz/Ton		Gold	Reagents Consumed	
		Residue	Calc. Head*	Extracted, %	lb/Ton Tails NaCN	Lime
8	83.1% -200 M.	0.298	0.388	23.3	1.84	1.9
9A	87.9% -400 M.	0.208	0.438	52.5	20.5	2.5
Silver						
		Silver Assay, oz/Ton		Silver		
		Residue	Calc. Head*	Extracted, %		
8	83.1% -200 M.	7.38	8.28	11.0		
9A	87.9% -400 M.	5.54	8.95	38.1		

\*Flotation Tails

---

The leach solution from Re grind Test No. 9A contained 1180 ppm Fe and 136 ppm Cu. Based on these assays, approximately 13.4 lb NaCN per ton of tails was complexed as ferro-cyanide, while 0.5 lb NaCN per ton of tails was complexed as copper cyanide.

The use of cement instead of lime for pH control may reduce the cyanide consumption during cyanidation of reground flotation tailings.

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Ms. Carole O'Brien  
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### E. Concentrate Amalgamation

The gravity and flotation concentrates from Test No. 9 were amalgamated to determine the amount of free gold and silver present. Results, summarized on the following page, indicate that almost 70 percent of the gold and 50 percent of the silver in the gravity (table) concentrate was amalgamated. Less than ten (10) percent of the gold and silver in the flotation concentrates was amalgamated.

---

P-1583C: A. F. Budge Mining Ltd.  
Flotation Concentrate Amalgamation  
- Test 9 -

Product	Gold Assay, oz/Ton		Gold Recovered
	Amalgam Feed	Amalgam Tails	By Amalgamation, %
Table Conc.	1.909	0.609	68.1
Sulfide Flot. Conc.	19.241	17.494	9.1
Oxide Flot. Conc.	1.562	1.539	1.5

	Silver Assay, oz/Ton		Silver Recovered
	Amalgam Feed	Amalgam Tails	By Amalgamation, %
Table Conc.	165.27	85.83	48.1
Sulfide Flot. Conc.	169.56	165.73	2.3
Oxide Flot. Conc.	11.45	11.41	0.4

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### III. Test Procedures

Procedures summarized in this section are also described in individual test data sheets attached to the end of this report.

#### A. Direct Ore Cyanidation

Test procedure was described in our report of December 29, 1988 (re: P-1583C).

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Ms. Carole O'Brien  
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#### B. Gravity - Flotation Concentration

The hand-pan gravity concentration test (No. 7) was performed as follows: 1000 grams of minus 20 mesh sample was ball mill ground to 83 percent minus 200 mesh and hand-panned using a small gold pan followed by a vanning plaque. The gravity tailings were transferred to a 1000 gram "Agitair" flotation machine and conditioned for five minutes with 0.10 lb/ton A-208 promoter and 0.03 lb/ton A-350 (potassium Amyl Xanthate). A rougher concentrate was subsequently floated for three minutes. Rougher tailings were conditioned five minutes with 0.5 lb/ton  $\text{CuSO}_4$  and 0.05 lb/ton A-350 and a second rougher floated for one minute. These rougher concentrates were combined prior to filtering and drying.

The sulfide flotation tails were conditioned for eight minutes with 0.35 lb/ton NaHS (sulfidizing reagent) and 0.10 lb/ton A-350 prior to four minutes flotation. An MIBC-F65 frother mixture was used as required to maintain a stable froth. Flotation reagents used in these tests are manufactured by Cyanamid Corporation.

The table gravity concentration test (No. 9) was performed by tabling four kilograms of minus 35 mesh sample on an eighth deck Deister concentrating table. The table tailings were settled, clear water decanted, and the table tails were reground to 75 percent minus 200 mesh and floated as described earlier.

#### C. Flotation Tailings Cyanidation

Four hundred grams of dried flotation tailings from Test No. 7 was mixed with an equal weight of water and the pH adjusted to 11.5 with hydrated lime. Sodium cyanide was added to provide an initial solution concentration of ten lb/ton, and the slurry was bottle roll leached for 72 hours.

A second tailings cyanidation test was performed as follows: one kilogram of dried flotation tailings from Test No. 9 was reground in a ball mill to 88 percent minus 400 mesh. The slurry was adjusted to pH 12 with hydrated lime and cyanide was added to provide an initial solution concentration of 20 lb/ton. The slurry was subsequently bottle roll leached at 50 percent solids for 72 hours. The cyanide concentration was reconstituted to 20 lb/ton of solution after 24 hours of leaching.



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D. Concentrate Amalgamation

Table, sulfide rougher, and oxide rougher concentrates from Test No. 9 were amalgamated separately as follows: each concentrate was diluted to approximately 10 - 15 percent solids and 25 grams of clean mercury added. A small amount (1.0 - 0.5 grams) of NaOH was added and the slurry was bottle rolled for four hours. The loaded amalgam was then separated from the sample by careful hand panning.

If you have any questions or we can be of further service, please call.

Sincerely,

**DAWSON METALLURGICAL LABORATORIES, INC.**



Philip Thompson  
Vice President

PT/fg

cc: Mr. Frank Millsaps  
Millsaps Mineral Service



**DAWSON  
METALLURGICAL  
LABORATORIES, INC.**

P. O. BOX 7685  
5217 Major Street  
Murray, Utah 84107-0685  
Phone: 801-262-0922

PROJECT NO. P-1583C  
DATE 01/05/89  
BY GSN

TEST NO. 7 NAME A. F. Budge

Comp No. 1

20 min BM grind @ 50% solids followed by gravity concentration & bulk sulfide flotation

Product	Weight % Wt.		Assay		Units		Distribution		V1G
			Au	Ag	Au	Ag	Au	Ag	
Gravity Conc.	14.6	0.73	3.692	223.91	0.0270	1.640	4.28	12.17	
Sulfide Ro. Conc.	17.3	0.87	23.008	410.56	0.1997	3.563	31.57	26.45	
Oxide Ro. Conc.	12.7	0.64	2.446	22.42	0.0156	0.143	2.46	1.06	
Rougher Tail	1949.0	97.76	0.399	8.31	0.3901	8.124	61.69	60.31	
Head Calculated	1993.6	100.00	0.632	13.47	0.6324	13.469	100.00	100.00	
Head Assay			0.617	13.36					
Gravity and Sulfide		1.60	14.167	325.13	0.2267	5.203	35.85	38.62	
Grav. & Flotation		2.24	10.830	238.94	0.2423	5.345	38.31	39.69	

											GRINDING PRODUCT
OPERATION	BM	Grav.	Cond	Sulfide Ro	Cond	Ro #2	Oxide Ro				
TIME	20	Conc	5	3	5	1	8/4				RoTail
REAGENTS - LBS PER TON											
-20m Ore	gm	2000									MESH
H2O	gm	2000									+ 10
A-208			.10								+ 14
A-350			.03		0.05		.10				+ 20
CuSO <sub>4</sub>					0.50						+ 28
MIBC-F65 3:1			0.032				0.016				+ 35
NaHS @ 35%							0.35				+ 48
											+ 65
											+ 100
											+ 150
MACHINE			2000	2000	2000	2000	2000				+ 200
R.P.M.			800	800	800	800	800				+ 325
pH			8.1								-325
% SOLIDS	50										
TEMPERATURE											% -200

REMARKS: Pan Conc - minor heavy mineral fraction to grav. conc.; 2 grains of -200m free gold observed, mainly iron oxides, minor pyrite, Cu oxides.

Sulfide Ro No 1 - free gold +60m to -400m, dirty brown iron oxide, some pyrite & Cu oxide, trace native Cu.

Oxide Ro No 1 - mainly Cu oxide (azurite, malacite, chrysocolla)

PROJECT NO. P-1583C  
DATE 01/13/89  
BY GSN

TEST NO. 8 NAME A. F. Budge

Test No. 7 RoTail

72 hour leach @ 50% solids with 10 lbs NaCN/ton soln

[illegible][illegible]

REMARKS:





**DAWSON  
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P. O. BOX 7685  
5217 Major Street  
Murray, Utah 84107-0685  
Phone: 801-262-0922

PROJECT NO. P-1583C  
DATE 01/12/89  
BY GSN

TEST NO. 9 (Page 1 of 2) NAME A. F. Budge

Comp. 1

4 kg gravity concentration followed by sulfide & oxide flotation followed by Ro Tail NaCN leach

Product	Weight	% Wt.	Assay		Units		Distribution		V1G
			Au	Ag	Au	Ag	Au	Ag	
Gravity Conc.	117.1	2.93	1.909	165.27	0.0559	4.838	8.40	33.42	
Sulfide Flot Conc.	44.1	1.10	19.241	169.56	0.2121	1.869	31.88	12.91	
Oxide Flot. Conc.	20.2	0.51	1.562	11.45	0.0079	0.058	1.19	0.40	
Oxide Flot. Tails.	3818.6	95.47	0.408	8.08	0.3895	7.714	58.54	53.27	
Head Calculated	4000.0	100.00	0.665	14.48	0.6654	14.479	100.00	100.00	
Head Assay			0.617	13.36					
Comb. Flot. Conc.		1.61	13.687	119.89	0.2200	1.927	33.07	13.31	
Grav.+Sulf Flot Con		4.03	6.651	166.44	0.2680	6.708	40.28	46.33	
Grav.+Comb. Flot Con		4.54	6.084	149.18	0.2759	6.766	41.46	46.73	

OPERATION TIME	Table	Grav Conc	BM	Sulfide			Oxide			GRINDING PRODUCT	Leac Res.
				Ro #2	Ro #2	Ro #1	Ro Conc	Ro Conc	Ro Conc		
REAGENTS - LBS PER TON		Amal	1/2 X 10	5/4	5/2	4/4	Amal	Amal	Amal	Float	
Ore gm	4000.0		3900				4 Hrs.	4 Hrs.		Tail	%
H2O (as required)											
A-208			0.1								
A-350				0.03	0.05	0.10					
CuSO <sub>4</sub>					0.50						
MIBC - F65 3:1				0.048		0.016					
NaHS @ 35%						0.22					
NaOH gm		.56					1.0	0.5			
Hg gm		25.38					25.04	25.11			
MACHINE		(25.70)	2 X	2000	2000	2000	(25.11)	(25.13)			
R.P.M.				800	800	800					
pH				8.8							
% SOLIDS											
TEMPERATURE											

REMARKS: Gravity Conc. - free gold +32 to -400m (200m predominant) iron oxide, lead carbonate, minor sulfide (pyrite)  
Sulfide Conc. - free gold 200 to -400m some Au corners locked with quartz or iron oxide, minor sulfides  
Oxide Conc - no free gold observed  
Grav. Conc. Amalgam - (lead carbonate) also amalgamating





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Phone: 801-262-0922

PROJECT NO. P-1583C  
DATE 01/12/89  
BY GSN & LA

Comp 1

TEST NO. 9 (page 2 of 2) NAME A. F. Budge

Gravity Tail - Flotation tail reground prior to 72 hour leach @ 50% solids with 10 lbs NaCN/ton soln

PRODUCT	Weight	PERCENT WEIGHT	Total		ASSAY	oz/ton		UNITS			DISTRIBUTION			
			Au	Ag		Au	Ag				Au	Ag		
Sulfide Conc Amal Conc	25.11		2.641	5.709							9.1	2.3		
Sulfide Conc Amal Tail	44.1		26.451	250.58		17.494	165.73				90.9	97.7		
Total	(44.1)		29.092	256.37		19.241	169.56							
Oxide Conc Amal Conc	25.13		0.016	0.03							1.5	0.4		
Oxide Conc Amal Tail	20.2		1.066	7.90		1.539	11.41				98.5	99.6		
Total	(20.2)		1.082	7.93		1.562	11.45							
Table Conc Amal Conc	25.70		5.221	318.93							68.1	48.1		
Table Conc Amal Tail	117.1		2.445	344.59		0.609	85.83				31.9	51.9		
Total	(117.1)		7.666	663.52		1.909	165.27							
OPERATION														GRINDING PRODUCT
TIME														
REAGENTS - LBS PER TON														
											MESH	%		
											+10			
											+14			
											+20			
											+28			
											+35			
											+48			
											+65			
											+100			
											+150			
MACHINE											+200			
R.P.M.											+325			
pH											-325			
% SOLIDS														
TEMPERATURE														

REMARKS:

PROJECT NO. P-1583C  
DATE 01/19/89  
BY LA

TEST NO. 9A NAME A. F. Budge

Comp 1

Grav. Tail - Flotation tail reground prior to 72 hour leach with 20 lbs NaCN/ton soln

[illegible]

		NaCN			NaCN									GRINDING PRODUCT	
OPERATION	BM	Leach			Leach										
TIME	60	On			Off										
REAGENTS - LBS PER TON		2:35	9:00 1/20	4:00 1/20									Leach		
Float Tail gm	1000.0												Residue		
H2O gm	1000.0												MESH	%	
Ca(OH) <sub>2</sub> gm		3.0											+10		
NaCN gm		10.0	10.58										+14		
NaCN Titration, lb/ton soln			.57	19.00	19.13								+20		
CaO Titration, lb/ton soln			3.8		3.2								+28		
NaCN Consumed, lb/ton Tail					20.5								+35		
Ca(OH) <sub>2</sub> Consumed lb/ton Tail					2.5								+48	0.0	
													+65	0.0	
													+100	0.0	
													+150	0.0	
MACHINE													+200	0.2	
R.P.M.													+325	7.1	
pH	7.8		12.5		12.0								-325		
% SOLIDS													+400	5.1	
TEMPERATURE													-400	87.9	

REMARKS:

# ASSAY REPORT SHEET

**ASSAY LAB, INC.**  
1376 W. 8040 So. Unit #4  
West Jordan, Utah 84084

Date Received \_\_\_\_\_

Date Reported 1-10-89

Client Dawson Metallurgical Labs

Sample Identification	Oz / Ton Au	Oz / Ton Ag	Remarks
			* Ounces per ton of 2000 lbs.
P-1583 C A.F. Budge			
T-7 Comp #1			
Oxide Ro Conc	1.065mg	9.76mg	
Sulfide Ro Conc	13.647mg	243.52mg	
Pan Conc	1.848mg	112.08mg	
Ro Tail	.397	8.31	
	.400	8.31	

*Ronald Bianchi*

# ASSAY REPORT SHEET

**ASSAY LAB, INC.**  
1376 W. 8040 So. Unit #4  
West Jordan, Utah 84084

Date Received \_\_\_\_\_

Date Reported 1-19-89

Client Dawson Metallurgical Labs

Sample Identification	Oz/Ton Au	Oz/Ton Ag	Remarks
			* Ounces per ton of 2000 lbs.
P-1583C A.F. Budge Leach Solns.			
T-8 Tno 7 Ro tail	.079	.80	
	.079	.80	
T-9 Comp 1 ro tail	.037	.05	
	.038	.05	
p_1583C Leach Residues			
T-8 T-no7 Ro Tail	.297	7.38	
	.298	7.38	
T-9 Comp 1 Ro tail	.390	8.74	
	.390	8.74	

*Ronald  
Blanchi*



# ASSAY REPORT SHEET

**ASSAY LAB, INC.**  
1376 W. 8040 So. Unit #4  
West Jordan, Utah 84084

Date Received \_\_\_\_\_

Date Reported 1-19-89

Client Dawson Metallurgical Labs

Sample Identification	Oz / Ton Au	Oz / Ton Ag	Remarks
			* Ounces per ton of 2000 lbs.
P-1583C A.F. Budge			
T-9 Products C-1			
Sulfide conc Amal. tail	17.488	165.73	
	17.500	165.72	
Float ro Tail	.405	8.08	
	.410	8.08	
Table Conc Amal. Tail	.611	85.80	
	.607	85.86	
Oxide Conc Amalg. Tail	1.066mg	7.90mg	19.9 grams
Sulfide Conc Amal. Conc	2.641mg	5.79mg	
Oxide Conc Amal, Conc	.016mg	.03mg	

*Ronald Bianchi*


# ASSAY REPORT SHEET

ASSAY LAB, INC.  
1376 W. 8040 So. Unit #4  
West Jordan, Utah 84084

Date Received \_\_\_\_\_

Date Reported 1-17-89

Client Dawson Metallurgical Labs

Sample Identification	Oz/Ton Au	Oz/Ton Ag	Remarks
P-1583C A.F. Budge T-9 Comp 1 TableConc Am.	5.221mg	318.93mg	* Ounces per ton of 2000 lbs.
			

# ASSAY REPORT SHEET

ASSAY LAB, INC.  
1376 W. 8040 So. Unit #4  
West Jordan, Utah 84084

Date Received \_\_\_\_\_

Date Reported 1-25-89

Client Dawson Metallurgical Labs

Sample Identification	Oz / Ton Au	Oz / Ton Ag	Remarks
P-1583C A.F. Budge			* Ounces per ton of 2000 lbs.
Leach Residue Comp #1			
T-9A	.209 .207	5.54 5.54	
Leach Soln Comp #1 T-9A	.212 .212	3.15 3.15	

*Ronald  
DiMarchi*

WESTERN ANALYTICAL, INC.  
2417 South 2700 West  
Salt Lake City, Utah 84119  
(801) 973-9238

CERTIFICATE OF ANALYSIS


Feb. 6, 1989  
P89-042 E  
Your P-1583 C A. F. Budge

DAWONS METALLURGICAL SERVICES  
MR. HARMEL DAWSON  
PO BOX 7685  
MURRAY, UTAH 84107

Dear Mr. Dawson:

Transmitted herewith are the analytical data for the sample delivered to our laboratory for Cu and Fe analysis.

SAMPLE IDENTIFICATION	Cu ppm	Fe ppm
#9 A Leach Soln	136.	1180.

  
E. H. PHILLIPS  
Laboratory Director

Charges: \$10.00

EHP/cp





**DAWSON  
METALLURGICAL  
LABORATORIES, INC.**

P.O. Box 7685  
5217 Major Street  
Murray, Utah 84107-0685  
Phone: 801-262-0922

February 2, 1989

A. F. Budge Mining Ltd.  
4301 North 75th Street  
Suite 101  
Scottsdale, Arizona 85251

Attention: Mr. Dale Allen  
Ms. Carole O'Brien

Subject: Results of Continued Laboratory Testing on a High Grade  
Gold-Silver UVX Sample. Our Project No. P-1583C.

Gentlemen:

In accordance with discussions between Mr. Frank Millsaps and ourselves, laboratory test work was continued on a high grade gold-silver sample from the UVX Property identified as P-1583C Composite No. 1. A series of gravity concentration tests followed by bulk sulfide flotation of the gravity tailings and subsequent cyanidation of the flotation tailings was performed to determine gold and silver extraction. Specific test work performed included:

- Gravity concentration (hand-pan) of a ball mill ground sample followed by flotation of the gravity tailings.
- Gravity concentration (tabling) of a -35 mesh sample followed by flotation of the reground gravity tailings.
- Cyanidation of flotation tailings.
- Amalgamation of gravity and flotation concentrates.

Results of direct cyanidation tests on ball mill ground Composite No. 1, originally reported December 29, 1988, are also included in this report.

I. Sample Description And Head Analysis

A UVX sample, received at our laboratory December 15, 1988, and assigned our Lot No. P-1583C Composite No. 1 was used in this test work. This sample was described in our December 29, 1988, report to Mr. Allen and Ms. O'Brien.

Mr. Dale Allen  
Ms. Carole O'Brien  
A. F. Budge Mining Ltd.  
February 2, 1989  
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Head assay results and back-calculated head assays from test work are presented below:

---

P-1583C: A. F. Budge Mining, Ltd.  
Head Assay Results: Composite No. 1

	<u>Head Assay, oz/Ton</u>	
	<u>Au</u>	<u>Ag</u>
Assayed Head	0.617	13.36
Avg. Back-Calc. Head*	0.656	13.82

\*Avg of 3 tests

---

The sample was a salmon pink color indicating the presence of iron oxides.

## II. Test Results

Results presented in this section are also included in individual test data sheets attached to the end of this report.

### A. Summary

Results indicate that slightly higher gold and silver extractions were obtained from this sample by a combination of gravity concentration, flotation, tailings regrind and cyanidation than by direct cyanidation. These results are summarized below:

---

P-1583C: A. F. Budge Mining Ltd.  
Test Results Summary

<u>Test No.</u>	<u>Description</u>	<u>Gold Assay, oz/Ton</u>		<u>Gold Extracted, %</u>
		<u>Residue</u>	<u>Head</u>	
3	Direct Cyanidation	0.285	0.672	57.6
7, 8	Gravity, Flotation, Tails Cyanidation	0.298*	0.632	52.7
9, 9A	Gravity, Flotation, Reground Tails Cyanidation	0.208*	0.665	72.2

Mr. Dale Allen  
 Ms. Carole O'Brien  
 A. F. Budge Mining Ltd.  
 February 2, 1989  
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		<u>Silver Assay, oz/Ton</u>		<u>Silver</u>
		<u>Residue</u>	<u>Head</u>	<u>Extracted,</u> <u>%</u>
3	Direct Cyanidation	6.84	13.51	49.4
7, 8	Gravity, Flotation, Tails Cyanidation	7.38*	13.47	46.3
9, 9A	Gravity, Flotation, Reground Tails Cyanidation	5.54*	14.48	67.0

\*Flotation Tailings Leach Residue

The increased gold and silver extraction obtained in the gravity-flotation concentration, reground tailings cyanidation flowscheme may not be economically justified due to the increased treatment cost. In addition, concentrate treatment will incur additional loss of precious metal.

#### B. Direct Ore Cyanidation

Cyanidation of whole ore samples ball mill ground to 92 percent minus 200 mesh extracted approximately 58 percent of the gold and 50 percent of the silver in 72 hours. Results are presented below:

P-1583C: A. F. Budge Mining, Ltd.

#### Whole Ore Cyanidation

- Test 3 -

<u>Product</u>	<u>Assay, oz/Ton</u>		<u>Distribution, %</u>	
	<u>Au</u>	<u>Ag</u>	<u>Au</u>	<u>Ag</u>
Solution	0.379	6.54	57.56	49.37
<u>Residue</u>	<u>0.285</u>	<u>6.84</u>	<u>42.44</u>	<u>50.63</u>
Total (Calc)	0.672	13.51	100.00	100.00
NaCN Consumed:	4.14 lb/ton ore			
Lime Consumed:	4.1 lb/ton ore			

These results were included in our December 29, 1988, report to Mr. Allen and Ms. O'Brien.

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Ms. Carole O'Brien  
A. F. Budge Mining Ltd.  
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### C. Gravity - Flotation Concentration

Approximately 40 - 45 percent of the gold and silver in the sample was recovered by gravity concentration followed by flotation. Less than ten (10) percent of the gold was recovered into gravity concentrates. These results are summarized below:

---

P-1583C: A. F. Budge Mining Ltd.  
Gravity - Flotation Concentration

Test No.	Product	Weight %	Assay, oz/Ton		Distribution, %	
			Au	Ag	Au	Ag
7	Gravity Conc.	0.73	3.692	223.91	4.3	12.2
	Sulfide Ro. Conc.	0.87	23.008	410.56	31.6	26.5
	Oxide Ro. Conc.	0.64	2.446	22.42	2.5	1.1
	<u>Oxide Ro. Tails</u>	<u>97.76</u>	<u>0.399</u>	<u>8.31</u>	<u>61.6</u>	<u>60.2</u>
	Total	100.00	0.632	13.47	100.0	100.0
9	Gravity Conc.	2.93	1.909	165.27	8.4	33.4
	Sulfide Ro. Conc.	1.10	19.241	169.56	31.9	12.9
	Oxide Ro. Conc.	0.51	1.562	11.45	1.2	0.4
	<u>Oxide Ro. Tails</u>	<u>95.47</u>	<u>0.408</u>	<u>8.08</u>	<u>58.5</u>	<u>53.3</u>
	Total	100.00	0.665	14.48	100.0	100.0

---

Tests 7 and 9 were similar except that a gravity concentrate was produced in Test No. 7 by hand panning a ball mill ground sample, while the gravity concentrate in Test No. 9 was produced by tabling a sample crushed to 35 mesh. The table tailings were then reground prior to flotation.

Free gold, ranging in size from 35 to 400 mesh, was observed in the gravity concentrates, with only minor amounts of pyrite detected. Sulfide flotation concentrates contained much finer gold (200 mesh top size) with minor amounts of sulfides and semi-oxidized iron (Limonite). Malachite and azurite oxide copper minerals were detected in the oxide rougher concentrates.



Mr. Dale Allen  
Ms. Carole O'Brien  
A. F. Budge Mining Ltd.  
February 2, 1989  
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D. Flotation Tailings Cyanidation

Cyanidation of flotation tailings indicated that gold and silver extraction increased significantly when the tailings were reground from 83 percent minus 200 mesh to 88 percent minus 400 mesh. Unfortunately the cyanide consumption increased drastically in the reground tails test. Results are summarized as follows:

---

P-1583C: A. F. Budge Mining Ltd.						
<u>Flotation Tailings Cyanidation</u>						
Test No.	Grind	Gold Assay, oz/Ton		Gold	Reagents Consumed	
		Residue	Calc. Head*	Extracted, %	lb/Ton Tails NaCN	Lime
8	83.1% -200 M.	0.298	0.388	23.3	1.84	1.9
9A	87.9% -400 M.	0.208	0.438	52.5	20.5	2.5
Test No.	Grind	Silver Assay, oz/Ton		Silver		
		Residue	Calc. Head*	Extracted, %		
8	83.1% -200 M.	7.38	8.28	11.0		
9A	87.9% -400 M.	5.54	8.95	38.1		

\*Flotation Tails

---

The leach solution from Regrind Test No. 9A contained 1180 ppm Fe and 136 ppm Cu. Based on these assays, approximately 13.4 lb NaCN per ton of tails was complexed as ferro-cyanide, while 0.5 lb NaCN per ton of tails was complexed as copper cyanide.

The use of cement instead of lime for pH control may reduce the cyanide consumption during cyanidation of reground flotation tailings.

Mr. Dale Allen  
Ms. Carole O'Brien  
A. F. Budge Mining Ltd.  
February 2, 1989  
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### E. Concentrate Amalgamation

The gravity and flotation concentrates from Test No. 9 were amalgamated to determine the amount of free gold and silver present. Results, summarized on the following page, indicate that almost 70 percent of the gold and 50 percent of the silver in the gravity (table) concentrate was amalgamated. Less than ten (10) percent of the gold and silver in the flotation concentrates was amalgamated.

---

P-1583C: A. F. Budge Mining Ltd.  
Flotation Concentrate Amalgamation  
- Test 9 -

<u>Product</u>	<u>Gold Assay, oz/Ton</u>		<u>Gold Recovered</u>
	<u>Amalgam Feed</u>	<u>Amalgam Tails</u>	<u>By Amalgamation,</u> <u>%</u>
Table Conc.	1.909	0.609	68.1
Sulfide Flot. Conc.	19.241	17.494	9.1
Oxide Flot. Conc.	1.562	1.539	1.5

	<u>Silver Assay, oz/Ton</u>		<u>Silver Recovered</u>
	<u>Amalgam Feed</u>	<u>Amalgam Tails</u>	<u>By Amalgamation,</u> <u>%</u>
Table Conc.	165.27	85.83	48.1
Sulfide Flot. Conc.	169.56	165.73	2.3
Oxide Flot. Conc.	11.45	11.41	0.4

---

### III. Test Procedures

Procedures summarized in this section are also described in individual test data sheets attached to the end of this report.

#### A. Direct Ore Cyanidation

Test procedure was described in our report of December 29, 1988 (re: P-1583C).

Mr. Dale Allen  
Ms. Carole O'Brien  
A. F. Budge Mining Ltd.  
February 2, 1989  
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#### B. Gravity - Flotation Concentration

The hand-pan gravity concentration test (No. 7) was performed as follows: 1000 grams of minus 20 mesh sample was ball mill ground to 83 percent minus 200 mesh and hand-panned using a small gold pan followed by a vanning plaque. The gravity tailings were transferred to a 1000 gram "Agitair" flotation machine and conditioned for five minutes with 0.10 lb/ton A-208 promoter and 0.03 lb/ton A-350 (potassium Amyl Xanthate). A rougher concentrate was subsequently floated for three minutes. Rougher tailings were conditioned five minutes with 0.5 lb/ton  $\text{CuSO}_4$  and 0.05 lb/ton A-350 and a second rougher floated for one minute. These rougher concentrates were combined prior to filtering and drying.

The sulfide flotation tails were conditioned for eight minutes with 0.35 lb/ton NaHS (sulfidizing reagent) and 0.10 lb/ton A-350 prior to four minutes flotation. An MIBC-F65 frother mixture was used as required to maintain a stable froth. Flotation reagents used in these tests are manufactured by Cyanamid Corporation.

The table gravity concentration test (No. 9) was performed by tabling four kilograms of minus 35 mesh sample on an eighth deck Deister concentrating table. The table tailings were settled, clear water decanted, and the table tails were reground to 75 percent minus 200 mesh and floated as described earlier.

#### C. Flotation Tailings Cyanidation

Four hundred grams of dried flotation tailings from Test No. 7 was mixed with an equal weight of water and the pH adjusted to 11.5 with hydrated lime. Sodium cyanide was added to provide an initial solution concentration of ten lb/ton, and the slurry was bottle roll leached for 72 hours.

A second tailings cyanidation test was performed as follows: one kilogram of dried flotation tailings from Test No. 9 was reground in a ball mill to 88 percent minus 400 mesh. The slurry was adjusted to pH 12 with hydrated lime and cyanide was added to provide an initial solution concentration of 20 lb/ton. The slurry was subsequently bottle roll leached at 50 percent solids for 72 hours. The cyanide concentration was reconstituted to 20 lb/ton of solution after 24 hours of leaching.

Mr. Dale Allen  
Ms. Carole O'Brien  
A. F. Budge Mining Ltd.  
February 2, 1989  
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D. Concentrate Amalgamation

Table, sulfide rougher, and oxide rougher concentrates from Test No. 9 were amalgamated separately as follows: each concentrate was diluted to approximately 10 - 15 percent solids and 25 grams of clean mercury added. A small amount (1.0 - 0.5 grams) of NaOH was added and the slurry was bottle rolled for four hours. The loaded amalgam was then separated from the sample by careful hand panning.

If you have any questions or we can be of further service, please call.

Sincerely,

**DAWSON METALLURGICAL LABORATORIES, INC.**



Philip Thompson  
Vice President

PT/fg

cc: Mr. Frank Millsaps  
Millsaps Mineral Service





**DAWSON  
METALLURGICAL  
LABORATORIES, INC.**

P. O. BOX 7685  
5217 Major Street  
Murray, Utah 84107-0685  
Phone: 801-262-0922

PROJECT NO. P-1583C  
DATE 01/05/89  
BY GSN

TEST NO. 7 NAME A. F. Budge

Comp No. 1

20 min BM grind @ 50% solids followed by gravity concentration & bulk sulfide flotation

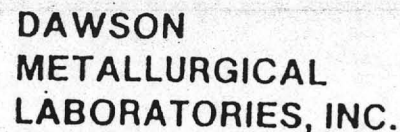
Product	Weight	% Wt.	Assay		Units		Distribution		V1G
			Au	Ag	Au	Ag	Au	Ag	
Gravity Conc.	14.6	0.73	3.692	223.91	0.0270	1.640	4.28	12.17	
Sulfide Ro. Conc.	17.3	0.87	23.008	410.56	0.1997	3.563	31.57	26.45	
Oxide Ro. Conc.	12.7	0.64	2.446	22.42	0.0156	0.143	2.46	1.06	
Rougher Tail	1949.0	97.76	0.399	8.31	0.3901	8.124	61.69	60.31	
Head Calculated	1993.6	100.00	0.632	13.47	0.6324	13.469	100.00	100.00	
Head Assay			0.617	13.36					
Gravity and Sulfide		1.60	14.167	325.13	0.2267	5.203	35.85	38.62	
Grav. & Flotation		2.24	10.830	238.94	0.2423	5.345	38.31	39.69	

OPERATION												GRINDING PRODUCT	
TIME	BM	Grav.	Cond	Sulfide Ro	Cond	Ro #2	Oxide Ro						RoTail
REAGENTS - LBS PER TON	20	Conc	5	3	5	1	8/4						
-20m Ore	gm	2000										MESH	%
H2O	gm	2000										+ 10	
A-208			.10									+ 14	
A-350			.03		0.05		.10					+ 20	
CuSO <sub>4</sub>					0.50							+ 28	
MIBC-F65 3:1			0.032				0.016					+ 35	
NaHS @ 35%							0.35					+ 48	0.0
												+ 65	0.0
												+ 100	0.8
												+ 150	5.1
MACHINE			2000	2000	2000	2000	2000					+ 200	11.0
R.P.M.			800	800	800	800	800					+ 325	27.0
pH			8.1									-325	56.1
% SOLIDS	50												
TEMPERATURE												% -200	83.1

REMARKS: Pan Conc - minor heavy mineral fraction to grav. conc.; 2 grains of -200m free gold observed, mainly iron oxides, minor pyrite, Cu oxides.

Sulfide Ro No 1 - free gold +60m to -400m, dirty brown iron oxide, some pyrite & Cu oxide, trace native Cu.

Oxide Ro No 1 - mainly Cu oxide (azurite, malacite, chrysocolla)



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Murray, Utah 84107  
Phone: 801-262-0922

PROJECT NO. P-1583C  
DATE 01/13/89  
BY GSN

Test No. 7 RoTail

TEST NO. 8 NAME A. F. Budge

72 hour leach @ 50% solids with 10 lbs NaCN/ton soln

[illegible]

REMARKS:



**DAWSON  
METALLURGICAL  
LABORATORIES, INC.**

P. O. BOX 7685  
5217 Major Street  
Murray, Utah 84107-0685  
Phone: 801-262-0922

PROJECT NO. P-1583C  
DATE 01/12/89  
BY GSN

TEST NO. 9 (Page 1 of 2) NAME A. F. Budge

Comp. 1

4 kg gravity concentration followed by sulfide & oxide flotation followed by Ro Tail NaCN leach

Product	Weight % Wt.		Assay		Units		Distribution		V1G
			Au	Ag	Au	Ag	Au	Ag	
Gravity Conc.	117.1	2.93	1.909	165.27	0.0559	4.838	8.40	33.42	
Sulfide Flot Conc.	44.1	1.10	19.241	169.56	0.2121	1.869	31.88	12.91	
Oxide Flot. Conc.	20.2	0.51	1.562	11.45	0.0079	0.058	1.19	0.40	
Oxide Flot. Tails.	3818.6	95.47	0.408	8.08	0.3895	7.714	58.54	53.27	
Head Calculated	4000.0	100.00	0.665	14.48	0.6654	14.479	100.00	100.00	
Head Assay			0.617	13.36					
Comb. Flot. Conc.		1.61	13.687	119.89	0.2200	1.927	33.07	13.31	
Grav.+Sulf Flot Con		4.03	6.651	166.44	0.2680	6.708	40.28	46.33	
Grav.+Comb. Flot Con		4.54	6.084	149.18	0.2759	6.766	41.46	46.73	

OPERATION TIME	Table	Grav Conc	BM	Sulfide			Oxide			GRINDING PRODUCT	Float Tail	Leach Res.
				Ro #2	Ro #2	Ro #1	Ro Conc	Ro Conc	Ro Conc			
REAGENTS - LBS PER TON		Amal	1/2 X 10	5/4	5/2	4/4	Amal	Amal	Amal			
Ore gm	4000.0		3900				4 Hrs.	4 Hrs.		MESH	%	
H2O (as required)										+ 10		
A-208			0.1							+ 14		
A-350				0.03	0.05	0.10				+ 20		
CuSO <sub>4</sub>					0.50					+ 28		
MIBC - F65 3:1				0.048		0.016				+ 35		
NaHS @ 35%						0.22				+ 48	0.0	0.0
										+ 65	0.6	0.0
NaOH gm		.56					1.0	0.5		+ 100	3.2	0.0
Hg gm		25.38					25.04	25.11		+ 150	8.0	0.0
MACHINE		(25.70)	2 X	2000	2000	2000	(25.11)	(25.13)		+ 200	13.6	0.2
R.P.M.				800	800	800				+ 325	26.6	6.8
pH				8.8						-325	48.0	
% SOLIDS										+400		4.9
TEMPERATURE										-400		88.1

REMARKS: Gravity Conc. - free gold +32 to -400m (200m predominant) iron oxide, lead carbonate, minor sulfide (pyrite)  
Sulfide Conc. - free gold 200 to -400m some Au corners locked with quartz or iron oxide, minor sulfides  
Oxide Conc - no free gold observed  
Grav. Conc. Amalgam - (lead carbonate) also amalgamating







PROJECT NO. P-1583C  
DATE 01/19/89  
BY LA

TEST NO. 9A NAME A. F. Budge

Comp 1

Grav. Tail - Flotation tail reground prior to 72 hour leach with 20 lbs NaCN/ton soln

[illegible]

						NaCN		NaCN						GRINDING PRODUCT	
OPERATION TIME	BM	Leach			Leach										
	60	On			Off										
REAGENTS - LBS PER TON		2:35	9:00 1/20	4:00 1/20											
Float Tail gm	1000.0												MESH	%	
H <sub>2</sub> O gm	1000.0												+10		
Ca(OH) <sub>2</sub> gm		3.0											+14		
NaCN gm		10.0	10.58										+20		
NaCN Titration, lb/ton soln			.57	19.00	19.13								+28		
CaO Titration, lb/ton soln			3.8		3.2								+35		
NaCN Consumed, lb/ton Tail					20.5								+48	0.0	
Ca(OH) <sub>2</sub> Consumed lb/ton Tail					2.5								+65	0.0	
													+100	0.0	
													+150	0.0	
MACHINE R.P.M.													+200	0.2	
pH	7.8		12.5		12.0								+325	7.1	
% SOLIDS													-325		
TEMPERATURE													+400	5.1	
													-400	87.9	

REMARKS: