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VULTURE MIL	E PROJECT ~	HEAPLEAG	24 FACILITY			
BIDDER	BASE BID	ACELR, SCHO.	HDPE/PVC&H	YPL F-MAT/HYPL	ASPHALT RUBB	ER
MAYA CONST. CO. (FLS)	364, 787	No			700 MIL	
SUNDT CORP. (PALCO)	366,740	No	(25,000)			341,740
R.R. HENSLER (NAT. SEAL)	387,054	(YAGT)		YES	349,083	·
ROYDEN CONST. (PALCO)	411,055					
TIFFANY CONST. CO. (WATEN	\$ 557940					
CIMETTA ENGR & COUST. (FU	567,800		519,800			
1						

# Contractors

Item	Description	Sundt	Maya	Hensler	Royden	Tiffany	Cimetta
101	Construct Mill Wash Diversion Channel, Complete	\$17,870	\$17,675	\$19,722	\$25,000	\$33,772	\$32,532
102	Earthwork, Heap Leach Facility, Complete	\$208,970	\$125,523	\$159,122	\$161,515	\$260,891	\$233,687
103	Install & Test PVC & Hypalon Geomembrane Liners, Complete	\$131,100	\$188,486	\$199,961	\$214,540	\$228,263	\$229,401
104	Place and Install Shotcrete						
	Spillway Protection and Geotextile Underliner, Complete	\$8,300	\$2,602	\$3,249	\$10,000	\$35,014	\$72,180
	Original Bid	\$366,240	\$334,286	\$382,054	\$411,055	\$557,940	\$567,800
	Credit for substitution of HDPE for PVC/Hypalon Ruberized Asphalt for PVC/Hyp	(\$25,000)		(\$33,021)			(\$48,000)
	Alternate Bid	\$341,240	\$334,286	\$349,033			\$519,800

### HEAP LEACH FACILITY, VULTURE MINE

### BID ITEM SCHEDULE

The undersigned hereby proposes to furnish all labor and materials for the Heap Leach Facility. Vulture Mine for A.F. Budge (Mining) Limited in strict accordance with these Contract Documents, at the lump sum prices set forth below. (Note: Where descriptions include preparatory work, the price for the Bid Item or portion of a Bid Item shall include the cost of said preparatory work. Mobilization, demobilization, heal roads and maintenance, housing and travel expenses, surveying, management overhead and any other cost not specifically detailed by an individual bid item shall be considered incidental to the Work and the cost therefore included within the prices.)

I'TEM		ASTHAUT	LUMP SUM
101			19,722.00
102	Earthwork, Heap Leach Facility Complete	(33,021)	159,122.00
103	Install & Test (Air Lance Math. PVC & Hypalon Geomembrane Line Complete	00) 166, 540	199,961.00
104	Place & Install Shotorete Spillway Protection & Geotexti Underliner, Complete	.1e	3,249.00

TOTAL BASE BID (Sum of Items 101 through 104)

Three Hundred Eighty Two Thousand, Fifty Four Dollars (Words)

382,054.00 (Figures)

Bidders certifies by offering and signing this bid in the appropriate place that the lump sum bid prices include any and all applicable sales and other taxes, and any and all applicable fees, charges and permits, licenses, and the like which may be required by any governmental agency or other applicable organization for the performance of the work.

By Contractor's Authorized Representative:

Title: President

Date: March 14, 1988

Note: Bid is not valid unless this bid schedule is signed.



### HEAP LEACH FACILITY, VULTURE MINE

### BID ITEM SCHEDULE

The undersigned hereby proposes to furnish all labor and materials for the Heap Leach Facility, Vulture Mine for A.F. Budge (Mining) Limited in strict accordance with these Contract Documents, at the lump sum prices set forth below. (Note: Where descriptions include preparatory work, the price for the Bid Item or portion of a Bid Item shall include the cost of said preparatory work. Mobilization, demobilization, haul roads and maintenance, housing and travel expenses, surveying, management overhead and any other cost not specifically detailed by an individual bid item shall be considered incidental to the Work and the cost therefore included within the prices.)

ITEM		HOPE	LUMP SUM
101			17,870.00
102	Earthwork, Heap Leach Facility Complete Install & Teas (Air Lance Meth	(25,000)	121 10000 AN
103	Install & Teas (Air Lance Meth PVC & Hypalon Geomembrana Lins Complete		8,300° 9W
104	Place & Install Shotcrete Spillway Protection & Geotexti Underliner, Complete		19,090-00

TOTAL BASE BID (Sum of Items 101 through 104) 301.260 366,240 W

Three Hundred Blunty Thousand Seven Hundred Pifty Dollars 380,750.00 (Figures)

Bidders certifies by offering and signing this bid in the appropriate place that the lump sum bid prices include any and all applicable sales and other taxes, and any and all applicable fees, charges and permits, licenses, and the like which may be required by any governmental agency or other applicable organization for the performance of the work.

By Contractor's Authorized Representative: M.A. Hustad

Date: March 14, 1988

Note: Bid is not valid unless this bid schedule is signed.



TIFEANY

# HEAP LEACH FACILITY, VULTURE MINE

The undersigned hereby proposes to furnish all labor and materials for the Heap Leach Facility, Vulture Mine for A.F. Sudge (Mining) Limited in strict accordance with these Contract Documents, at the lump sum prices set Forth below. (Note: Where descriptions include preparatory work, the price for the Bid Item or portion of a Bid Item shall include the cost of said preparatory work. Mobilization, demobilization, haul roads and maintenance, housing and travel expenses, surveying, management overhead and any other cost not specifically detailed by an individual bid item shall be considered incidental to the Work and the cost therefore included within the prices.)

ITEM		LUMP SUM
101		33,772.00
102	Earthwork, Heap Leach Facility, Complete	240,851.00
103	Install & Test (Air Lance Method) PVC & Hypalon Geomembrane Liners, Complete	228, 263.00
104	Place & Install Shotcrete Spillway Protection & Geotextile Underliner, Complete	35,014.00

FIVE HUMBERS FIFT, SEVEN THOUSAMS Minethenorson and Forey bourges + \$557,940.00 (Figures)

Bidders certifies by offering and signing this bid in the appropriate place that the lump sum bid prices include any and all applicable sales and other taxes, and any and all applicable fees, charges and permits, licenses, and the like which may be required by any governmental agency or other applicable organization for the performance of the work.

By Contractor's Authorized Representative:

Date: CHIEF ESTIMATION

Note: Bid is not valid unless this bid schedule is signed.



# HEAP LEACH FACILITY, VULTURE MINE

The undersigned hereby proposes to furnish all labor and materials for the Heap Leach Facility, Vulture Mine for A.F. Budge (Mining) Limited in strict accordance with these Contract Documents, at the lump sum prices set forth below. (Note: Where descriptions include preparatory work, the price for the Bid Item or portion of a Bid Item shall include the cost of said preparatory work. Mobilization, demobilization, haul roads and maintenance, housing and travel expenses, surveying, management overhead and any other cost not epecifically detailed by an individual bid item shall be considered incidental to the Work and the cost therafore included within the pricag. )

TIEM		HOPE.	LUMP SUM
101	Construct Mill Wash Diversion Channel, Complete		32,532
102	Earthwork, Reap Leach Facility, Complete	(48,000)	233,687
103	Install & Test (Air Lance Method) WVC & Hypalon Geomembrane Liners. Complete	181,401	229,401
104	Place & Install Shotorsta Spillway Protection & Geotestile Underliner, Complete		72,180

TOTAL BASE BID (Sum of Items 101 through 104)

Five hundred sixty seven thousand and eight hundred dollars

\$367,800

Bidders certifies by offering and signing this bid in the appropriate place that the lump sum bid prices include any and all applicable sales and other taxes, and any and all applicable fees, charges and permits, licenses, and the like which may be required by any governmental agency or other applicable organization for the performance of the work.

By Contractor's Authorized Representative:

Title: President

Date: 3/14/88

Note: Bid is not valid unless this bid schedule is signed.

BD-10



petagodan

ROYDEN

### HEAP LEACH FACILITY, VULTURE MINE

### BID ITEM SCHEDULE

The undersigned hersby proposes to furnish all labor and materials for the Heap Leach Facility, Vulture Mine for A.F. Budge (Mining) Limited in strict accordance with these Contract Documents, at the lump sum prices set forth below. (Note: Where descriptions include preparatory work, the price for the Bid Item or portion of a Bid Item shall include the cost of said preparatory work. Mobilization, demobilization, heal roads and maintenance, housing and travel expenses, surveying, management overhead and any other cost not specifically detailed by an individual bid item shall be considered incidental to the Work and the cost therefore included within the prices.)

ITEM		
101		# 25,000 °°
102		* 161,515 =
103	Install & Test (Air Dance Method) PVC & Hypelon Geomembrane Liners, Complete	Z14,540°
104	Place & Install Shotcrata Spillway Protection & Geotextile Underliner, Complete	* 10,000

TOTAL BASE BTD (Sum of Itams 101 through 104)

# TOUR HUNDERED ELEVEN THOUSAND FIFTH FIVE DOLLARS

/ 411,055°

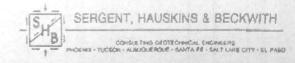
Bidders certifies by offering and signing this bid in the appropriate place that the lump sum bid prices include any and all applicable sales and other taxes, and any and all applicable fees, charges and permits, licenses, and the like which may be required by any governmental agency or other applicable organization for the performance of the work.

By Contractor's Authorized Representative:

litle: VP & Treasur

Date: March 14,1988

Note: Bid is not valid unless this bid schedule is signed.



The Undersigned hereby proposes to furnish all labor and materials for the Heap Leach Facility, Vulture Mine for A.F. Budge (Mining) Limited in strict accordance with these Contract Documents, at the lump sum prices set forth below. (Note: Where descriptions include preparatory work, the price for the Bid Item Mobilization, demobilization, haul roads and maintenance, bousing and travel expenses, surveying, management overhead and any other cost not specifically detailed by an individual bid item shall be considered incidental to the Work LATE SUE

	LUMP SUM
102	
103	SE 486 8 218, 486. 72
104	\$ 2602.09

Three Hundred Stiry Four Movard two Hundred Sylly Seven Dollars 364, 287,00 (Figures)

that the lump sum bid prices include any and all applicable sales and other taxes, and any and all applicable fees, charges and permits, licenses, and the like which may be required by any governmental agency or other applicable

Title: Vice President/Operations

Note: Bid is not valid unless this bid schedule is signed.





# SERGENT, HAUSKINS & BECKWITH CONSULTING GEOTECHNICAL ENGINEERS

APPLIED SOIL MECHANICS . ENGINEERING GEOLOGY . MATERIALS ENGINEERING . HYDROLOGY

B. DWAINE SERGENT, P.E. B. UWAINE SERGENT, P.E.
LAWRENCE A. HANSEN, PH.D., P.E.
RALPH E. WEEKS, P.G.
DARREL L. BUFFINGTON, P.E.
DONALD VAN BUSKIRK, P.G.
DALE V. BEDENKOP, P.E.

JOHN B. HAUSKINS, P.E. MICHAEL L. RUCKER, P.E. ROBERT W. CROSSLEY, P.E. JONATHAN A. CRYSTAL, P.E. PAUL V. SMITH, P.G. NORMAN H. WETZ, P.E.

GEORGE H. BECKWITH, P.E.
ROBERT L. FREW
JAMES H. CLARY, C.P.G.
NICHOLAS T. KORECKI, P.E.
GERALD P. LINDSEY, P.G.
RONALD E. RAGER, P.G.

ROBERT D. BOOTH, P.E. ROBERT D. BOOTH, P.E.
SUANG CHENG, P.E.
JAMES R. FAHY, P.E.
MICHAEL HULPKE, P.G.
DAVID E. PETERSON, P.G.
ALBERT C. RUCKMAN, P.E.
PAUL KAPLAN, P.E.

August 26, 1987

A. F. Budge (Mining) Limited 7340 East Shoeman Lane Suite 111 "B" (E) Scottsdale, Arizona 85251-3335 SHB Proposal No. 87-8-28

Attention: A. J. Fernandez

Senior Mining Engineer

DMEA LTD.

AUG 2 6 1987

Heap Leach Facility Design Re:

Vulture Mine Project

Near Wickenburg, Arizona

Gentlemen:

In response to the request of A. J. Fernandez, Senior Mining Engineer of A. F. Budge (Mining) Limited (AFB), presented herein is Sergent, Hauskins & Beckwith Geotechnical Engi-Inc.'s (SHB) proposal for providing engineering services for final design of the heap leach facility for the Vulture Mine project.

These services would include the following:

- Preparation of final plans and technical specifications for the final arrangement of the facilities, and for the diversion channel.
- Consultation with AFB concerning monitoring plans, as discussed in the letter to AFB from the Arizona Department of Environmental Quality (ADEQ) dated 1987, including meetings with ADEQ, as August 5, required.

Heap Leach Facility Design Vulture Mine Project Near Wickenburg, Arizona SHB Proposal No. 87-8-28

- 3. Technical assistance to AFB regarding other requirements, comments or questions posed in the ADEQ letter of August 5, 1987, including design of the containment/disposal facilities, contingency plans and closure plans.
- 4. Development of plans and technical specifications for the leak collection/detection system selected to meet the requirements of the ADEQ.

The scope of work for Item 1 was outlined in SHB's original proposal for the project dated December 4, 1986 (with Addendum No. 1 dated December 16, 1986). It is our understanding the required size of the leach pad has been reduced from that shown in the preliminary plans. It is presently proposed to leach only the existing tailings, though trial leaching of ore from the open pit may also be accomplished. Preparation of final design plans would incorporate these project changes as necessary. Development of final plans for the leach pad, pond and diversion channel areas will require topographic mapping having a maximum contour interval of 2 feet, particularly in the diversion channel area. It is our understanding AFB will provide the required mapping for these areas.

The scope of work for Items 2 and 3 above is general and cannot be completely defined at this time. However, several alternatives for collection/detection systems at the perimeter of the pad and storm water pond can be considered, including collection wells, cased holes for neutron logging of moisture changes and horizontal wick drains beneath the

Heap Leach Facility Design Vulture Mine Project Near Wickenburg, Arizona SHB Proposal No. 87-8-28

pad. In addition, discussions of the need for collection/detection systems for certain facilities will be developed considering the secondary containment provided by geologic conditions, the attenuation of cyanide by site soils, the very short operational life of the leach pad and other factors.

The scope of services for Item 4 will be dependent on the agreements anticipated to be reached between AFB and ADEQ as part of Item 2. However, design and installation details for the monitoring system selected would be developed and included with the final plans and technical specifications.

Development of plans and specifications can begin as soon as this proposal is accepted and a notice-to-proceed is received. It is estimated that between two and three weeks will be required to complete this item of the scope of work. Completion of Items 2, 3 and 4 cannot be predicted with certainty; however, the work can begin at the same time as Item 1.

Our original estimate of charges for providing final design plans and technical specifications was \$4,000,000. Since the overall scope of the facility has not changed significantly, this same amount is still proposed for Item 1. Though detailed costs for Items 2, 3 and 4 cannot be predicted, it is proposed that a budget amount of \$2,000,000 be established. SHB will keep AFB appraised of all charges to

Heap Leach Facility Design Vulture Mine Project Near Wickenburg, Arizona SHB Proposal No. 87-8-28

the project in a timely manner, and will not exceed the total budgeted amount of \$6,000,000 without prior approval.

Should there be any questions concerning this proposal, we would be pleased to discuss them with you.

Respectfully submitted,

Sergent, Hauskins & Beckwith Engineers

Ву

Lawrence A. Hansen, Ph.D., P.E.

Copies: Addressee (2)