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### REPORT OF THE

Preliminary Examination of the Clara Swansea Mining Company, Swansea, Twea Co., Ariz.

July, 1929

M. J. Elsing, E.M.

REPORP OF THE Preliminary Examination of the Clara Swanson Mining Company, Swanson, Tuna Co., Aris. July, 1929

M. J. Bloing, B. M.

Ly conclusions after a two day examination of this property lead me to believe that it is highly desirable for the United Verde Extension Mining Company to enter into negotiations with the owners of the property, the Clara Duancea Mining Company, and the leases, Example C. Lane. Hr. C. H. Scaden of Los Angeles is President of the Company and trustee and has the controlling issue of stock and is in a position to negotiate. Hr. Lane is the holder of a tem-year lease, dated May 11, 1929. He, also, is willing to enter into some agreement which will protect his investment, which to date has been about \$7000, and he also wants a fair return for the risks he has taken. Mr. Lane seems to be a very reasonable man and is anxious to negotiate with the U. V. X., but would not at present state his terms and conditions for the surrender of his lease. He asked that he begiven a little more time to consider the proposition.

The present is the psychological time to negotiate a deal. The A. S. & R., after an examination by Julius Eruttschnitt, Jr. who recommended the property, turned down the proposition. These negotiations have just terminated. I believe that naturally, Hr. Soulan be

disappointed and he will enter into negotiations with the U. V. L. on yot more favorable terms. Hr. Lane claims that he has two other parties who want his lease. One of these parties are oil people in femas and the other are business man in California. Hr. Lane is sufficiently shrend to attempt to use these facts as indications that there are competitors for the property. On the other hand I believe that Hr. Scaden is sufficiently wise to favor a less favorable deal from the U. V. X. than from these other parties because he must real-tee that with the U. V. X. he has a much better chance to make a deal that will return him some of the money that has been lost.

Another favorable factor is the fact that there are practically no other excitors that are competitors for the ore. This makes the chance of drawing a favorable contract much better.

An outline of a proposed deal is submitted later on in this soport. Every eventuality checks be figured now and provided for and
from my understanding of the situation, although the deal includes
several parties and is complicated, nevertheless, by the proper amount
of study and consideration now, it should be possible to protect the
rights of the company in the event that the property turns cut to be
a large and profitable one.

Character and value of ore shipped to the U. V. X. In recent menths have has chipped to the U. V. X. emelter some 2,000 tens of ore. The average grade of this tennage is 3.55% copper, 9% incoluble, 63.4% iron with traces of gold and silver.

The total gain by smelting this ore over lime rock according to

Mr. Prince is \$2.50 treatment cost and a gain of \$1.38 which includes differences of freight marketing and refining and gains in metals not paid for.

quoting from Er. Prince's letter of May 20th, 1929, we find
the following conditions: "Recoveries figured on ten year basis considering one ten Swansen Ore to replace one ten Limerock costing
\$1.35 at Clarkdale with unleading, handling emplting costs the same.
The total saving would be \$5.23 per ten of lime used or about \$20,000
per month. We just smalted bed 58 on which we used Swanson in place
of Limerock and the furnaces smalted faster than on previous bed which
contained 185 of lime in place of the 2.75 on bed 58."

Under these conditions alone Swansca ore is highly desirable and on this basis alone the property is one which the company should acquire if possible or at least control for a number of years so that there may be an uninterrupted source for this ore.

One in eight. This property has produced a total of 1,000,000 tons of ore. The grade of this tonnage I have been unable to learn definitely. However, I have seen enough figures of assays to believe that it was marrly 4% copper. For example the Scansca Lease milled 103,258 tons that averaged 4.17%. During the latter part of the operations of the company Lene shipped 20,000 tons of ore that was about 5%. On the other hand present shipments are running 3.5%. I am our fident that the grade of the one can be maintained at 5.5 copper and possibly a little better.

The termage being chipped is coming from a stope 100 ft. long

and 17 ft. wide. The work done indicates that the ero is 30 ft.

thick. Unless compthing unforecean happens this stope should produce about 8,000 tons of ore, of which some 2500 tons have been mined.

This stope has been laid ont longthwise with the ore body. Every set on both sides of the stope and both ends indicate a solid face of ore. Lane has sufficient information to state that the ore body here to 70 ft. wide. Reducing this to 50 ft. wide and assuming one similar stope on each side of the present stope there will be some 20,000 tens for 100 ft. in length of the ore body. Lane claims that this ore body is 1000 ft. long and that he has proved one along the case of a bolf dozen intervals.

for some 2000 ft. in length from the 500 level to the surface. Only a part of this some has been explored. There are meserous places where are has been ext and unexplored. Lane has been connected with the operation of this property for 15 years and he knows more about the property than any one class. With the knowledge he has of the are bedied he has seen fit to acquire a lease and invest his own meney in the development of the are bedien which he knows are still intest in the mine. He has made a map of the mine and laid out a plan of prospecting and development of the other known are bedien. This plan will later be discussed. Suffice it to say here that in a comparatively short time he has opened up a large tempses and thus justified his belief that there is a considerable temps; of ore left at the one point most easily accessible to the workings now open. Should

one-half of the other places which he wishes to explore turn out well there would be wastly more tennage than the U. V. X. could small as a flux.

As indicating ore possibilities it to worth mentioning that in Churn Drill Hole No. 4 there is 40 ft. of 45 ore which has never been developed. The nearest drift to this point is 500 ft. away. Drifting was discontinued during one of the numerous shut-downs and therefore nothing is known about this ore. The significant thing about the occurrence of this ore is the fact that it is about 1000 ft. west of the nearest known ore.

Charm Drill Hole He. 11, thick near the mine workings but yet undeveloped, should 35 ft. of one (averaging 4.70% copper) beginning at a depth of 320 ft. from the collar of the hole.

tonnage of ore in eight, but simply guessing from conditions in the stope new opened there should be enough one to supply the U. V. X. with 100 tens per day for more than a year. This assumes that the one goes not ever 20 ft. on each side of the present stope and that endways or along the strike there is only half again as much tempage.

As regards probable ore it is not unreasonable to assume that a comparatively small amount of development work will open up enough ore to supply a 200-ton mill as Lane thinks can easily be done.

As to the ultimate possibilities of the property one can only guess. There are certain geological possibilities which may indicate a downward extension to the ore body. In other words, it might be that the present ore body is the upward extension of scalething very much larger and better grade at slightly greater depth. This possi-

bility will be discussed at greater length under the boading A Goolegical Possibility.

### History of Property.

The following brief history of this property was given by E. C. Lano. The Clara Consolidated Gold and Copper Hining Commany was formed in July. 1968, being firenced by French capital. This company built a 700-ton amolter in which was excited about 50,000 tens of ore. Operations continued until 1912 when the company became bankrapt and went into the hands of a receiver. About oir menths later a French Syndicate, known as the Spanses Consolidated Gold and Copper Mining Company, was formed. During this period Lane became connected with the company as general foremen. Operations continued for about fourteen months when the sympleate begans bankrupt and again want into the hardo of a receiver. A man by the name of Thomas shortly after this receivership acquired a two-year leads in which Inno became a partnor. This lease expired in 1916 and Lamo continued working as manager for the receivership for the following nine months or until Jan. 1.1917. It was during these last two periods that operations were very success. ful. Seme \$300,000 debts of the receivership were cleared up: Lame made \$30,000 as his mare of the lease and the Themae estate also made a big profit.

In Earch or April, 1917, Charles W. Clark and associates formed the Summen Lease and acquired a 10-year lease on the property. Lane was put in as general experintendent of this lease and worked nine months and on Jan. 1, 1918 severed his connection with this leasing company. The Summon Lease operated the property for about two years after which they turned over their lease to the Scuthwest Metals Co., the latter company working the property until some time in 1965.

A bond is no one cutstanding on the property and the bond holders foreclosed with the result that the Hollman Bank of Les Angeles sequied the property in 1925. In June, 1925, the Clara Scances Mining
Company was formed and Lame was put in charge as manager. He unwatered
the shaft, did considerable development work, shipped 20,000 tens of
6% are and after fourteen months operations were suspended with the idea
of raising additional capital to install a mill. This was not done and
on May 11, 1929, Lame secured a 10-year lease.

## Oubline of Lem's Leage

The most important points in Lane's lease agreement with the Clara Swanzea Mining Company are as follows:

The lease is dated May 11, 1929 and is to run for 10 years.

Article (2) - Provides that after six menths from the starting of the leass at least 25 men shall constantly be employed.

Article (10) - Royalty is 10% of the net smelter returns.

Article (11) - Within cir months from the starting of the lease the lease must enter into a contract with some engineering concorn for the creation of a 200-ten mill and power plant.

Article (15) - Leosco agrees to pay all taxes which now account to about \$1,700 per year.

Lossed agrees to do the assessment work on all claims.

Lesses may discontinue mining and milling operations when copper is less than 16% per pound, E. & M. J. quotation, but he must keep the mine unwatered during shutdoms.

The other provisions include the customery clauses regarding labor lions, indemity, sto. none of which are objectionable.

The leace is signed by:

P. J. Levering, Secretary, Press, Clara Summer Hining Company and

The lease was enthorized by the Board of Directors, May 7, 1929.

# Posmor Reports on Property.

Lone had at the mine several reports on the property emong which were the following:

Report of Alvin B. Carpenter, dated Jan. 1917.

- " B. R. Batcher for the A. S. & R. dated May, 1929.
- " " J. Eruttschmitt, Jr. for the A. S. & B., dated June, 1929.
- " Schlamberger on Electrical Prospecting dated Aug. 1929.

The following notes from these reports are herewith presented:

Compenter estimates that sufficient one running at least 5% copper,

50% from, 10% incoluble, and 2-4% sulphur can be developed to operate a

mill with a 200-ten daily capacity.

He estimates the cost of mining upon actual former operations at \$3.51 per ton which includes all experses.

In regard to the goolegy Carpenter says that the one occurs in a broken, folded and shattered area of limestone lying between two contents of granitic gnoise. The width of this area is 900 ft. and it is a mile long. Introded into the area and the source of the mineralisation is a ferro-magnesian introdive rock. The original limestone is delomatized and gneise altered to amphibele schiet. One forms as replacement of the schiet and of the limestone and schiet near the contact of the delomits. The mineral specularite is associated with the ore, the copper values being in the form of chalcopyrite.

The ore bodies are tabular and occur as inclined chimneys, eval in cross-section, dipping at an angle of  $45^{\circ}$ . The ore bodies are from 6-40 ft. wide and as such as 60 ft. thick. Six of those tabular ero bodies are indicated. There are several separate intrusives each of which carry an ero body. The ore is usually very soft.

Hr. Hatcher in his report for the A. S. & R. states that 1,000,000 tens of ore has been mined and from present indications he is willing to accept have statement that 150,000 tens of 5% ore can very easily be developed.

From his own sampling he states that the new ore body will run 45 and that it is in virgin ground. At 154 copper Batcher estimates a profit of \$2.50 per ten can be made on 45 ore and \$1.00 per ten on 55 ore when milling at the rate of 250 tens daily.

He states "I recommend that a more thorough examination be made, with a view of spending 920,000 to 925,000 in determining the amount and grade of the ore available."

As regards costs Hatcher states that - (1) Detailed costs of the Swansea Lease under Colvecoresses showed mining and development at \$5.60 per ton.

(2) Thomas bease and Bankruptcy court under Lane mined 350,000 tone at 35.40 per ton.

Natchers estimated total cost of mining is \$3.50 per ton.

Kruttschnitt says - "I am protty well convinced that the work outlined by Er. Lane will indicate, if not actually, develop a very substantial tempage of one with a grade better than 3% coppor."

He thinks that a cost of mining of \$3.50 per ton can be attained.

## Lens's Proposition

Lone's proposal to the A. S. & R. was that they invest in his loase \$175,000. Of this cum \$125,000 was to be used in the cometruotion of a 200-ton mill and power plant, \$25,000 for mine development, and \$25,000 for emergency.

Lane agreed that 60% of the net profit should go to the company as the return of their capital and 80% to himself. After the (175,000 had been repeid to the company, that the A. S. & R would receive 60% of the net profits and Lane 40%. In his report Ratcher says - "I believe that Lane would consider a 75-25% split and possibly a 60-20%."

### Conditions of Present Operations.

ore bedy it is necessary to go down to the 400 level in the new ore bedy it is necessary to go down to the 400 level in the new vertical three compartment chaft. This chaft is well timbered and in pretty good condition. The timbere have taken no great weight and with the possible exception of a few rotten lagging is will need no repairs for some time. The 400 level station is heavy and in rather bad ground. The station consists of a double track drift with posts between tracks. For preliminary operations it will require no work but with any large tennals considerable enlargement will have to be made.

The ore body is reached by climbing a 100 ft. raise to the 300 level and then going out on the 300 level to a cross-out from which a raise goes up 32 ft. to an intermediate level upon which the new stopes have been opened up. The 500 level is connected with inclined shaft No. 2 through which timbers are lowered. The ventilation is good on this level but the ventilation in the stopes is bad. The only thing that makes working possible is a small fan blowing air from the 500-level into the stope.

Stoping is being done by 8" square sets with posts 4 ft. center to center. The most serious thing is the fact that no provision has been made to get gob into the stope. The ctope is laid out 26 sets long and 4 sets wide. The probabilities are that the ore will be 55 ft. thick. With ore on both sides of this stope as well as at the

ends gobbing of this stope becomes absolutely necessary.

To get one to the railroad bins at the collar of the No. 7 shaft it is necessary to handle it on the intermediate level to the 300 level raise, from the 300 level raise and from there it goes to the shaft.

#### Ground Conditions

It has been generally reported that Swanson has very heavy ground. From my examination of the workings now open I find that there are numberous drifts away from the ore body that are untimbered. There are also managed drifts that are timbered and have stood open for years. When drifts approach one bodies they are usually caved. This caving is caused to a large extent by the method of mining. When the present stope is opened to its full extent there will be 400 square sets on the sill floor. When it is considered that this stope is being carried up with no provision for god it will be no wonder that the stope utill eventually take weight and finally cave in.

The ore is soft and since it carries almost 90% operatorite, it is been. The ground in general close to ore must be considered heavy but I do not believe excessively so. There is no question in my mind that a large part of the difficulties caused by heavy ground can be eliminated by the proper planning and laying out of stopes and that by proper progautions there is no need to experience serious diffi-

oulties in extracting all of the ore. In former times even caving of ore pillare had to be resorted to rather than a complete and systematic extraction of the ore.

#### Mining Costs

Carpenter, Hatcher, Kruttschnitt, and Lene maintain that the total mining cost will not exceed \$3.50 per ton. Lene claims that he mined 40,000 tone under the Thomas lease at this figure. Colve-coresses mining cost was \$5.61 per ton.

This latter cost is excessive but I do not believe that a cost as low as \$3.50 can be attained. I think that \$4.50 would be a conservative figure for the cost of mining.

## Schlumberger Blockrical Prospecting

An engineer representing the Schlumberger Company made an electrical survey of the ore possibilities at the property in Angust, 1928. The results of the examination are very conservatively stated. A map accompanies the report and shows six separate areas which are supposed to have ore possibilities. Two of these are quite near the mine workings. A small amount of drifting towards these two areas has been done with negative results. The work, however, is far from being complete. I do not give much importance to the results of the

electrical survey but from deplodical reasons it looks as if the two areas mentioned are worthy of additional work.

### Miccellaneous Costs

Railroad freight from Bouse to Clarkdale is 12.10 per ton. Lamb has maked for a 50% reduction which he seems confident he will get.

Sailroad freight from Summon to Bouce in 90% on ore running less than \$10 per ton.

Magos for miners are \$6.00 per days for macher and tremmers \$5.00.

Mostly white men are employed underground.

On chipments to the U. V. X. another the roturns have given Lane on average of \$7.20 per ten. After Swansen-Bouse freight is deducted his not smalter returns are \$6.30. The per ten royalty is 63% which leaves Lane \$5.67 to sever mining and profit.

For each ly drop in the market price of copper the above return would be reduced by about C3# per ten.

Willing costs have been estimated as being \$1.25 per ten on this ore. The ere, being composed almost entirely of micaceous specularity containing chalcopyrite and a little pyrite, would grind very easily and this part of the total milling cost would be low and a cost of \$1.85 per ten is quite case to figure on. Colvectresses milled 123,000 tens at \$1.40 and with a more modern power plant this cost could be reduced to the first mentioned figure.

### hand's Prospecting Plan

Lane has proposed a map of the mine workings upon which he has laid out a number of prespect drifts and mises. The cost of this work he has estimated to be for \$20,000 to \$25,000. It is quite an extensive compaign and I doubt that it can be done at the estimated cost. However, for \$5,000 or \$6,000 the extent of the present new ere body can be very quickly determined. A few short cross-cuts and raises might very quickly show that the ere body continues as large and as good grade as where it is now opened. This work could easily open up 50,000 to 60,000 tens of ore in a very short time.

The completion of the ontire compaign might easily open up several hundred thousand tone of ore.

## A Geological Possibility

Rowland Beneroft in his U. S. Geological Survey Bulletin on Ore
Deposits in Northern Tune County published in 1911 mentions the association of ore with diabase diless at the Swanson mine. Carpenter and
Schlumberger's geologist also mentions this fact. However, none of
them particularly emphasize it. Hest are bedies are usually closely
connected with some ignous intrusive rock and from all the evidence
it seems reasonable to assume that the Swanson are is definitely assoclated with the diabase. The largest diabase intracted in the district

lies about 1500 feet to the west of the Swanses ore zone. The larger part of the surface botween this diabase and the ore some is covered with gravel float but there is exposed in different creek bettems evidence that hiere are disbase fingers extending from the main disbase mass into the mineralised area. Mineralisation of this character is supposed to be deep scated and represents blob temperatures and pressures. It is primary in character and there is no respon why it should not extond to much greater depths than thus for explored. Several of the exgineers already mentioned claim that the grade of the copper is increasing clightly with depth. I can no direct proof of this but it might easily be the case. I do think there is the possibility that the ore come may be very much larger in depth. The foctuall groise dips directly toward the largest area of disbace and it is a geological possibility that the main ore bodies may be in the basin thus formed, the present curface and upper shallow ore bodies being but the fingers of something much larger and richer in depth.

## Summary of Possibilities.

The future possibilities of the Swanson mine production might be divided into three classes:

- 1. Plum Ore Peopibilities.
- E. Mill Oro Possibilaties.
- 3. Greater Tommage Possibilities.

1. I do not think that there is much south that \$5,000 er \$6,000 spent in development of the present ore body would indicate a reserve of flux ore of the grade and character new being chipped. I believe that additional development work to this would open up sufficient terms, to apply 100 tons per day for the next two or three years.

2. By carrying out Lame's complete program oufficient towns might be developed to warrant a mill.

possibilities at additional depth could them be tried. A companier of churn drilling could be carried on at no great expense. Two of the areas recommended by the Schlumberger electrical survey could be developed by churn drill heles, 400-600 ft. deep, and later on some deeper belos could be put down in the trough between the main ere some and the large disbuse intructor to the cost.

By following some such scheme the property might be unde to pay for itself almost from the start of operations. The first step would be to develop and employs the extensions of the present ore bedy. After these materialised the next step would be to provide more easy access to the ero bedy and better ventilation as well as a gob level above the ore body so that there would be some way to got fill into the stopes. There is no need to enter into an extensive and costly development compation. The satisfactory development of this known ore would then warrant reaching out into new areas.

Long edvised that Mr. Souden was willing to negotiate for the sale of the property on reasonable terms but he could not suggest what these terms might be. He stated positively that a fifteen-year lease could be

ed this entter with Mr. Souden. The erection of a mill could be eliminated from the contract provided in its place there would be incorporated into the lease an agreement to ship a definite tennage of fluxing cre. In other words the lease might be drawn with an option to buy the mind, and if this could not be done on favorable terms the lease could be drawn for 15 years with no agreement to build a mill but in its place an agreement to produce flux ore at a rate of, say, 1500 tens per month. Such a contract would be such more favorable than the present one. Since the U. V. M. needs this flux ore and since there is no obligation to produce when copper is below 164 per pound, there would be no sorious obligations that would be assumed in entering into this kind of a contract.

As far as lane is concerned I believe he will agree to any deal that is fair. He offered the suggestion that he was willing to give an interest in his lease for a sufficient alvance to put the undertaking on its feet. Such an advance to be paid back on the basis of 50% to \$1.00 per ten of ore produced. He is working on a shoe-string and meeds immediate help as the undertaking is too large for him to hamile alone. I think a satisfactory arrangement mutually beneficial to the three parties concerned can be worked out and it might turn out that a property of real scrit can be opened at very little expense for the United Tords Extension.

Respectfully mismitted,





