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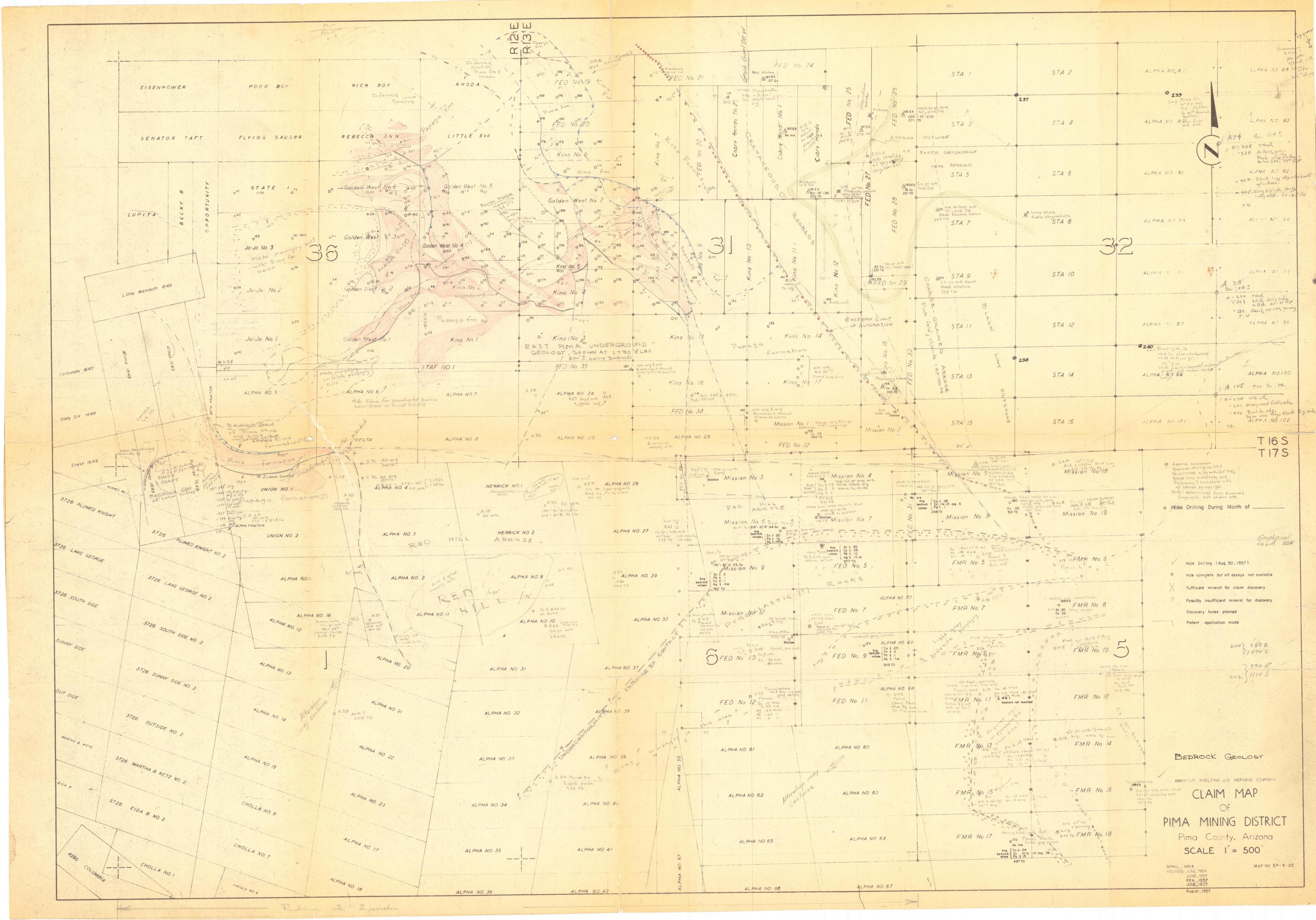
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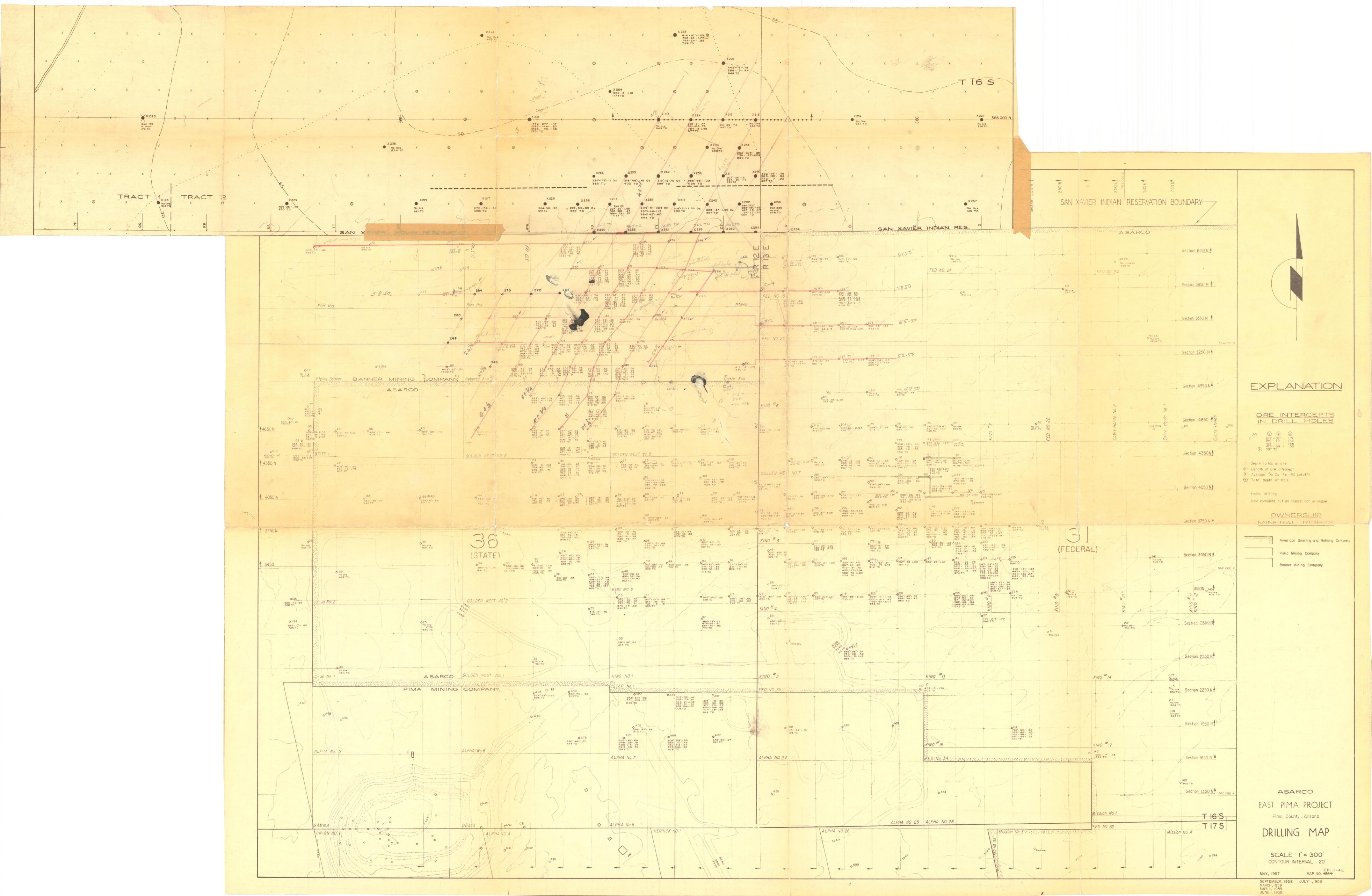
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BANNER HOLE MAP + MISSION

John Kinnson AMERICAN SHELTING AND REFINENC COMPANY Tueson Arlzene Documber 25, 1961 PERSONALIZED FOR T. A. SHEDISEN MARSHAN DRE DANS A configuration designated 'witimate open pit" was used in the fine! ore reserve estimate (March, 1959) upon which the pre-mine engineering and economic studies were based. The term "witimate" applied only in the sense that the pit shape was the maximum size within limitations of property lines and waste/ore ratios which seemed generally feasible at that time. Oro-grade meterial was known to extend outside of this so-called ultimote pit in nearly all directions except east, but these possible extensions were incompletely drilled. The hole-specing is relatively wide in the western helf of the ere body within the ultimate pit. This specing was adequate for pre-mine estimations of tennage and grade, but interspeced holes eventually will be needed for year-to-year and menth-to-menth planning of pit development. There are two other factors which were recognized, but which were not then gerusme to the problem of the termination of drilling and the properation of the March, 1959 are reserve estimate. These factors are the possible extensions of open pit mining into the Pins mining property on the South and senner's Sisenhower claims on the Horth. Those ere problems which, in the letter case, now are being subjected to engineering enalysis, and which require additional development drill hole information before mining plans can be formalized. Altogether, then, a large number of development drill holes are required. Some of these are needed now; some, not for several years, in the following paragraphs the drilling has been segregated into creas having squarest different objectives, and those areas are arranged in their approximate order of drilling. However, the principle intent of this mesorandum is to show the order of magnitude of the overall program. Both the sequence and the rate of drilling no doubt will be veried from time to time. Also, the number of heles and their positions and depths may be changed, depending on drilling results. The ottoched two maps, propored by John Kinnison, show the verious proposed hale leastions and approximate depths. A - Area Jamediately Horsh and Hartimest of Present Pig - 1580' A'- Area at Southwest Edge of Present Pit - 5307 - 5 holes At the present time those two areas need interspeced heles to pereit placing permanent haul reeds in the proper positions. In the case of eres A.

Histor Ora Dody

Information from the pit mapping of Mr. Onle and Mr. Stauffer should be used to determine the positions of holes. Grid lines probably can be ignored and angled holes might be advantageous.

B - Pls Extension Into Senner Bround - East - 5700' - 11 holes:

The good results in recent hole () suggest the need for additional hales in the surrounding area.

2'- Pit Estemplon Into Senner Scound - Wast - 5000' - 6 boles;

Those holes in Asaron ground are needed for proper appraisal of maximum upon pit possibilities in Sanner Ground as well as Asaron ground.

C - Northeast Gre Extension - 13.400' - 27 holes:

The holes already drilled in this area size a spetty condition of minoralization, and the results do not quite constitute on ore body. It is thought that a number of interspended hales has a chance to improve the everage grade enough to put this block into the commercial entegory. It is considered that high grade structures each as the East voin may emist in this erea but have been missed by the holes already drilled. Admittedly, this is a rether long-range chance; but it is morth the empasse because, for another reason, any ore body here would permit open pit access to ore on the Reservation.

5 - Pit Extension Southerly - 24,000' - 24 holes:

These helps are needed to determine how for south mining can be corried. The ere may connect with the new ore body which Pime is planning on mining.

E - West Eutensien - 3900' - 5 holes:

Depending symmetr on the drilling results in area 5°, there is a moderate chance that open pit ore extends into this extreme wast area.

E'- Southwest Area - 5000' - 5 holest

The mineralized zone lies deep here, and it is further buried by the Pima deep. However, there could be pre-grade material of eventual interest to underground mining.

5 - Intersected Drilling - Western Helf of Mission Ore Redy - 20,000' - 33 holes:

The wastern helf of the ore body was not drilled as closely as the port now being mined, although enough drilling was done for pro-mine ore reserve estimation purposes. For munch-to-menth planning of mining, though, interspeced drill hole information is needed. This can be done althor from the

Hammerstein for T. A. Sondan

present undisturbed ground surface (where hales can be positioned agree occurately), or it can be done from pit benches as stripping progresses washerd. The latter procedure would aget lass, and the information actually would not be needed at any one point until a year or so in advance of mining. But it has the disadvantage of advantages in apptting drill rigs in the right positions on pit banches.

8 - Extension into the Reservation - 4.700* - 9 holes:

These hales are moded to measure the indicated open pit ore on the Asservation. But they may not be needed if the drilling in area (is unfavorable.

in arose A through a the drill halo information is meeded rather soon. This would total 54,600' of drill halo. One drill shift should everage 25' or about 7,500' per year. The rige drilling two shifts each per day would complete this part of the program in shout two years. It is suggested that two rigs be contracted, and that they be operated only an day shift for a time until drilling and sampling procedures become standardized. Then they can be operated too shifts each.

it is absolutely necessary to get good core recovery. This was accomplished during the exploration drilling, but it required very signs supervision of the contractor. Solo and Stauffer should be responsible for this work because logging and handling the core goes hand in hand with observation and checking on drilling performance. They will need at least one additional non-to-function as sampler on the rigs and possibly to cooles in core logging. I have in mind that Gordon, a young engineer-goologist who is presently sampler on our Scoolen project, should fit in well for this work. More personnel will be needed when the project is expended to four shifts per day.

Years very truly,

Banyon Alchard

MR/ter
Attacks: 2 maps
qc: CPPolitack:)
B.Fape)
REtoen) w/attacks.
SLYointer **
REtole)

415-2.2 AMERICAN SHELTING AND REFINING COMPANY Arizona July 21, 1961 Mamorandum for Mr. S. Teinter Metallurgy and Rock Types Mission Mine Ro: Our telephone conversation Enclosed for your reference is a copy of memo by me in 1958, concerning rock type distribution, which is self-explanatory. I checked with our draftsman who is coloring and preparing rock type plans in accordance with a request by Pope and under instructions from K. Richard. These are being prepared on a base plan reduced to 200' per inch. These plans show ore polygons and the grade and specific gravity of each polygon. The outline of each pit-year is also shown. Somewhere there is a tabulation of the tonnage of each polygon. Schubel will know about this. The geology is shown on these maps, but in coloring, the units are grouped to present a simpler picture. The units are being colored according to the following divisions: 1. Argillite 4. Marble 2. Tactite-hornfels 5. Metaporphyry 3. Quartzite 6. Felsite porphyry 7. Andesite Mearly all ore mined will be from argillite or tactite-hornfels. The other units are shown to complete the geologic picture. Quartzite es shown will contain some pit ore (in this general category are grouped some feldspathic rocks of the Pims formation which carry hi-grade values locally). The others have practically no copper ore values. The andesite is post-ore and was always calculated as waste in the ore reserve. Of the various methods we discussed on the phone, it seems to me, on reflection, that an estimation based on a tabulation of polygon grades and tonnages, segregated by visual estimation where more than one rock type or pit-year line crosses a polygon, would be the most satisfactory compromise. In any effect, Schubel knows so much about the original ore calculation method, that I suggest you obtain his opinion in this matter of mechanics. As to segregation of tactite and hornfels, this would require considerable time and effort for a measurable estimate to be obtained. However, referring to the attachment with my metallurgical memo, you will see that approximate figures are given so that a ratio of tectite; hornfels could be obtained. Perhaps it will suffice to use this ratio to each pit-year or other divisions that are to be made. This will lead to some error in any one year, but the overall accuracy should be within the same limits as described in the text, p. 1, paragraph 3. The ratios calculated from the table are:

> Yest and Central area Yestite:Hornfels 1:1

Tactite:Hornfels

JEK:le encl.

John E. Kinnison

AMERICAN SMELTING AND REFINING COMPANY Tucson Arizona March 27, 1961

MEMORANDUM FOR R. B. MEEN

ASARCO-BANNER JOINT DRILLING

The following are Mr. Kinnison's suggestions for depths of drill holes:

- C-2 Drill through Papago formation into the tactite. Drill at least 200' of marble. Total +700'.
- C-3 Drill through Papago into tactite and into marble about 100'. Total depth probably 600'.
- C-4 Drill through Papago into tactite (probably 450-600').

 Drill through tactite to bottom thrust. Drill through bottom thrust and about 100' into the Kino formation (pebbly argillite). Thrust fault may be at about 700' Total depth about 800'.

Mr. Kinnison will attempt to keep in touch with this work through Mr. Gale, but the above suggestions can be used in case Mr. Kinnison cannot be contacted.

Through most of the drilling on their Eisenhower claims, Banner has penetrated a uniform sequence of formations and the ore has always been bottomed by marble. In the area of these present holes structure is more complicated, and not too well understood. In this circumstance, the usual criteria for stopping a drill hole might not always apply. It is suggested that this point should be emphasized in any discussions in the field between our geologists and Banner's.

Original Signed By K. Richard

KENYON RICHARD

KR/ds

cc: JEKinnison TI

AMERICAN SMELTING AND REFINING COMPANY Tucson Arizona September 14, 1959

FILE MEMORANDUM

HELMET PEAK GEOLOGY Banner Co. Drilling, Deep Hole East of Mission Area, Arizona

During the spring of 1959 Banner Mining Company drilled a deep hole in the NW corner of Section 33, T 165, R 13 E; about 200 feet south of the San Xavier Reservation and about 200 feet east of the diagonal access road to the Pima Mine. Drilling was stopped in black siltstone at 2000 feet, on May 19, 1959. No granite was encountered.

Numerous small chips of core were left about the sample table. These indicate that most of the rock probably was black siltstone, with a lesser amount of arkose. The chips may be grouped into three rock units: (1) Black, strongly calcareous, soft aphanitic rock -- probably siltstone or mudstone. One piece contained veinlets of white calcite. (2) Grey white fine- to medium-grained arkose of the Red Hill type. (3) Grey to tan-grey sandy argillite. This rock borders on the grain-size limit of fine-grained arkose.

Stratification in 2 chips of argillite dips 25° -- a smaller dip than the rocks on the East margin of AS&R claims. No alteration or mineralization appears in the chips observed.

A sludge sample from the discharge pond was washed and examined, and showed that a trace amount of pyrite had been cored. No Cu minerals were observed.

JOHN E. KINNISON

JEK/ds

AMERICAN SMELTING AND REFINING COMPANY Tucson Arizona September 14, 1959

CONFIDENTIAL

MEMORANDUM FOR K. E. RICHARD

MISSION MINE GEOLOGY

While logging Banner Mining Company's core during August, 1959, I logged Dismond Drill Hole 109, which was not included in the information exchange. The core showed direct similarity to Pima Mine rock types. Casual conversation with F. D. MacKenzie revealed that DDH 109 is located between the Fima pit and the Daisy shaft.

The geology near the bottom of the hole may be significant in deciphering the relationships between the Pima ore zone and the Mission ore zone. A log of the hole is attached, showing correlations which I believe probable.

JOHN E. KINNISON -

Attachment JEK/ds ec: JHCourtright

BANNER MINING COMPANY Dismond Drill Hole 109

Located between Pima pit and Daisy Shaft

- Pima Mine hanging wall clastics -

181.0 - 232.0	Arg, rock brown colored. Spotty weak Cu silic.
232.0 - 300*	Arg, black. Traces lim., w/py-cpy below 257'.
300 345+0	Recrystallized arg, chloritic. Trace of oxidation to 310'.
- Pima Mine ore	zone rocks +
345.0 - 378.0	Tectite, gray-green. Weste.
378.0 - 403.0	Diop. Hf, greenish and dense. Spotty weak epy.
403.0 - 488.0	Tactite, strong diop. Chlorite-magnetite replacements at 423', 424', 417.0-418.5'. Tactite waste; but strong opy in chlorite-mag. zones.
488.0 - 524.0	Diop Hf. Mod. cpy to 495'.
514.0 - 548.0	Tactite. Strong cpy 514-517; very strong cpy-spotty-v/ strong mag, from 526 to 548.
548.0 - 568.0	Marble.
568.0 - 573.0	Tactite. Diss py, tr. of sph.
573.0 - 580.0	Qtz-chl-calcite rock. Spotty strong cpy.
580.0 - 593.0	Tactite, with blebs of calcite. Diss. py.
993.0 - 609.0	Marble, strong serp-chl, local diop. and gouge. Cpy from 606-609
609.0 - 614.0	Tactite and marble. Diss py.
614.0 - 667.0	Tactite, light yellow w/strong clay-like diop. Chlorite mag rock, intervals less than one foot, at: 628', 629', 631.5', 640', 641', and 643'. From 644-647 chl-mag rock, last foot w/garnet and cpy. From 659-667' is chl-mag rock with garnet.
667.0 - 675.0	Marble, brecciated and sergentinized. Spotty cpy.
675.0 - 691.0	Tactite. Strong blebs and was of cpy.

Benner Dismond Drill Hole 109 - continued

691.0 - 695.0 Massive magnetite - cpy.

695.0 - 721.0 Mag-chlorite rock. Finely dies. strong cpy.

721.0 - 735.0 Probably footwall breeds zone. Recovered only 0.6' core in fragments, rock similar to above.

- Pina Mine Footwall Clastics -

735.0 - 750.0 Feldspathic rock. Tr. of py. Weskly oxidized with limonite films.

750.0 - 755.0 Shear zone. Finely granulated breccia and many chlorite seams. Slightly calcareous. Frags. are of feldspar rock as above.

- Mission Ore Zone(?) -

755.0 - 779.0 Diop. Hf. Fractured and strongly altered to chlong.

779.0 - 786.0 Meta-porphyry(?). Recrystallized qtz-feldspar visible. Weak diss py.

Bottom

BANNER MINING COMPANY
Tucson, Arizona

August 29, 1959

TO: General Manager

FROM: Mine Engineer

SUBJECT: Methods Used in Calculating Ore Reserves in the Eisenhower Group

GENERAL: Diamond and churn drill holes are being drilled on approximately 250 foot centers. By the polygon method described below, each hole is given an area of influence and the volume of ore is calculated from the thickness of ore cut by the hole. The various factors applied in these calculations and the methods by which they were obtained are as follows:

DILUTION: All mineralized sections were expanded to a minimum thickness of 25'. If the section would not exceed the 0.50% cutoff selected, it would be classified as millable capping or waste, millable capping being between 0.36% copper and 0.50% copper. Millable capping and ore are then combined by tonnages to give an average grade of about 0.82 to the orebody.

POLYGONS: The method of construction was to erect a perpendicular to each line drawn between a hole and the other adjacent holes, at the midpoint of the line. In connecting these perpendiculars, the polygon is formed. As the polygon is not a perfect hexagon, a planimeter was used to measure the area.

TOWNAGE FACTORS: The tonnage factors for each of the rock types carrying ore were calculated from the core and sludges of 5 diamond drill holes and averaged. A beam balance and a 500 cc graduate were used to compute specific gravity by Archimede's Principle. Factors are: Graywacke, 12.15 Cu Ft/Ton; Tactite, 10.89 Cu Ft/Ton; and Porphyry, 12.48 Cu Ft/Ton of ore in place.

GRADE: Drill sludges and core were weighted by Longyear tables for a combined assay for each run. For core recoveries over 80% drill sludges were not considered.

The following formula was used in connection with the tables:

 $Aw = \frac{FcAc + FsAs}{100}$, where Aw is the combined or weighted assay,

Ac and As are the assays of the core and sludge respectively, Fc and Fs are the factors for core and sludge obtained from the tables knowing the core recovery in \$ and the size of bit used.

Each ore zone was averaged separately by weighting the footages of the runs. Tonnages were computed for each ore zone and the final grade obtained by weighting with tonnages.

/s/ Norman Harvey Mine Engr

1	Eart	Pima 221	Bedrack 218.0' Oxid to 227' No Ce	3450 N 875 3190,6
	218-227	Ark, Thoeal arg.	} -	
	227 - 231	fold. 9tzt, grey md-gr		
	231 - 248	feld rock	feld. \$9/2+	fan 2
	248 - 253	Arg & feld rock, banded. 60	0° (60° (2. 250)	
	253-263	feld. gtzt.		
	263-287	Arg, grey, Bx 263-264 oxid Tr.	Arg & feld Bx 263	
	267-271	Feld rock. Steep veins.	oxid.	
	271-278	Diop. Hf chlalt.		
	278-287	Tactite. some gfz-fold.	> Ht & Lt	
	287-289	drop (?) Hf. hard, greensh.		
	289-299	Qt2 feld. 65° preins @	bottom Ark, arg, 9tz-feld	
	299-317	Ark & arg. 60° boling.	60° Ps anded	
	317 - 320	Feld rock chl veins 60		
	320- 321	Fault, steep dip.		
	321 - 324.	Arg.	Fault zone steep.	
	324-327	Faultzone.		
	327 - 330	feld rock, diopside, from (
	330 - 332	feidl. 40° cpy veins. 400	· boltom cut. Ar	ld rock), pebblycark
	332-338	Ark, feld tock; Tt; e	Siop, with coops to	el Casioz
	338-370	Brown & pink arg w/ 10		o - 65 dips
	370-387	Feld rock.		1 109
	387 - 406	And. 60°-90° cuts uf thin	intercept feld rock. Lest	troing

East Pina 222

Bedrock@ 183.8 0x1d to 204' Cc 204-232

183.8-196 Qtzt or sandy arg.

Diop Af. 196 - 198

Tacteto 198-200

alz-feld rock 40° bot out 200-202

202 - 206 Drop Hf. ohl veins w/ sulf.

206 - 208 Q12-feld & Gg.

Drop Hf. Act. veins. 40 boffement 208- 211

atzt or gtz-feldrock. 211-232

Diop or from Hf. 60% Act (?) veins 232-242

242 - 245 Diop. Hf.

245-255 Tactito

255-267 Tactite and hard digs. HF.

267-275 Feldrock of Activeins

Fellrak & digo HF (?) 275- 282

282-284 feld rock? uf glaveins

284 - 304 Tactite with some HF.

Calc Argymixed with Tt & Hf. } 304-360

360.367 Arg.

Feld rock. 367-373

Arg 373 - 405

7+ 405-420 @ 414 steep bed? Tt

Arg. up. cut 45 ± 420-500

hi-angle bd?@ 438 BOTTOM

Hf & glz-feld rock,

40° cnts.

TT & HF

feld rock & Hf

15' feld @ 367

} Steep bol? @ 414

- 45° cut

steep bd?@ 438

Bedrock @ 213.2'

East Puna DDH 223 3600 N 1000 W 3192.5 El.

213.2 - 217 Arg.

217 - 225 Tactito

225 - 230 Arg (?), chl.

230 - 233 Q/2-feld. 45° bottom cut.

233 - 294 Tactite.

myedwith HF below 270.

294-298 feld and garnet.

298-342 Tactiti.

Hf 321-325

342 - 351 Otz-feld, patches grey arg.

351-361 Tactite Botton cut 80°

361-399 Arg, feld rock, Tactil, and Hf. grada traval

399-413 Tackets and dense Hf.

413 - 443 interbedded tactit and arg. Trace of 70° bedding.

443 - 482 Arg. grey, cale.
Bottom last 6.00

Bottom foot feld-gty u/ heavy py.

Bottom

East Pina DDH 224 4200 N 1250 W 3188.9 80.

0 89.6 - 225 Andesite. Cu selecates

225-231 Dense Hf. 45° bottom out.

231-273 Arg. cala; grey.

Tactite, heavy dups. 273 - 398 Mb. @ 300!

0 398 - 402 Andersto 80° cuts

402 - 408 Tactito sliver of audesite at 404 on side of core.

408 - 412 And.

Tachto 412-419

And. 419-421

Tactelo 421- 450

Broccia (?) Tactite and black publy ark. 40-60 " slip of battern, 60" s 1, ps in Bx zone. 950 - 452

452- 458 Black arkore

458-458.5 Toeteto, Tight 60 upper ent.

458.5-498.5 Cgl. Black topenk.

Bottom

Bedrock 208.3 0xicl to 221.6

East Pana DOH 226 36.00 N 1250 N 3196.3 El.

208,3-298

Dup Hf (hard greenish) godation ent.

298-368

Tactite and diop Hf in termifel.

Hf1. Soft deop with gout.

368-405

405 - 453

Tochto (local diag Hf)

453-456

Q12-feld-rock

456 - 504

Tactito

483-485 BX, 80° battern slip.

504-507

feld gtz rock

507-520

Tactite

520-532

Tactite with feld at beginning evel end

532-549

549 - 600

Tactit. admised diap. 564-585 Steep feld-activalité veins

600-690

Hf.

Hf. pulverent deap. good. bottom cut 690- 705

705-744.6 Dolomite and MAL

Beelrock 194.6 Oxid. to 227. East Penia DDH 227 4500 N 1250 W 318516 El.

194.6-322 Dark grey to brown cgl.

Limonite on fractures to about 227.

Bottom

Bedrock @ 214.0' Opid. to 235 East Pina DDH 228 3150N 750 W 3189,6 El.

214-250 + Arg and sandy arg.

250 - 276 t Light gray aflyt. Slightly feldspathie, grade to ark at bottom

276-281 Arg. Bottom fast is fault gauge and feld rock (?).

281-347 felsite porph.

347-353 Arg. Bedding? 30-50".

353-385 felsit porph. (?).

385- Block and brown arg. bleach ed along veinlels feld. rock 425-431' vert. bedeling (?) @ 447' Bedock at 206.5

Fast Pina DDH 229 4500 N 1750 W 3197.3 EO.

. 206.5- 290 Arg.

290 - 318 feld rock or arg. 70°s/ip bottom ent.

318 - 329 Tactito

329-334 feld rock and Tactite

334-356 Tactile

356 - 360 feld rock

360 - 343 Drop. HF. possibly some feldspathie alteration, appears to grade into all cale, any toward button

393-400 Brawn arg, a few 2 mm pebbles (?).

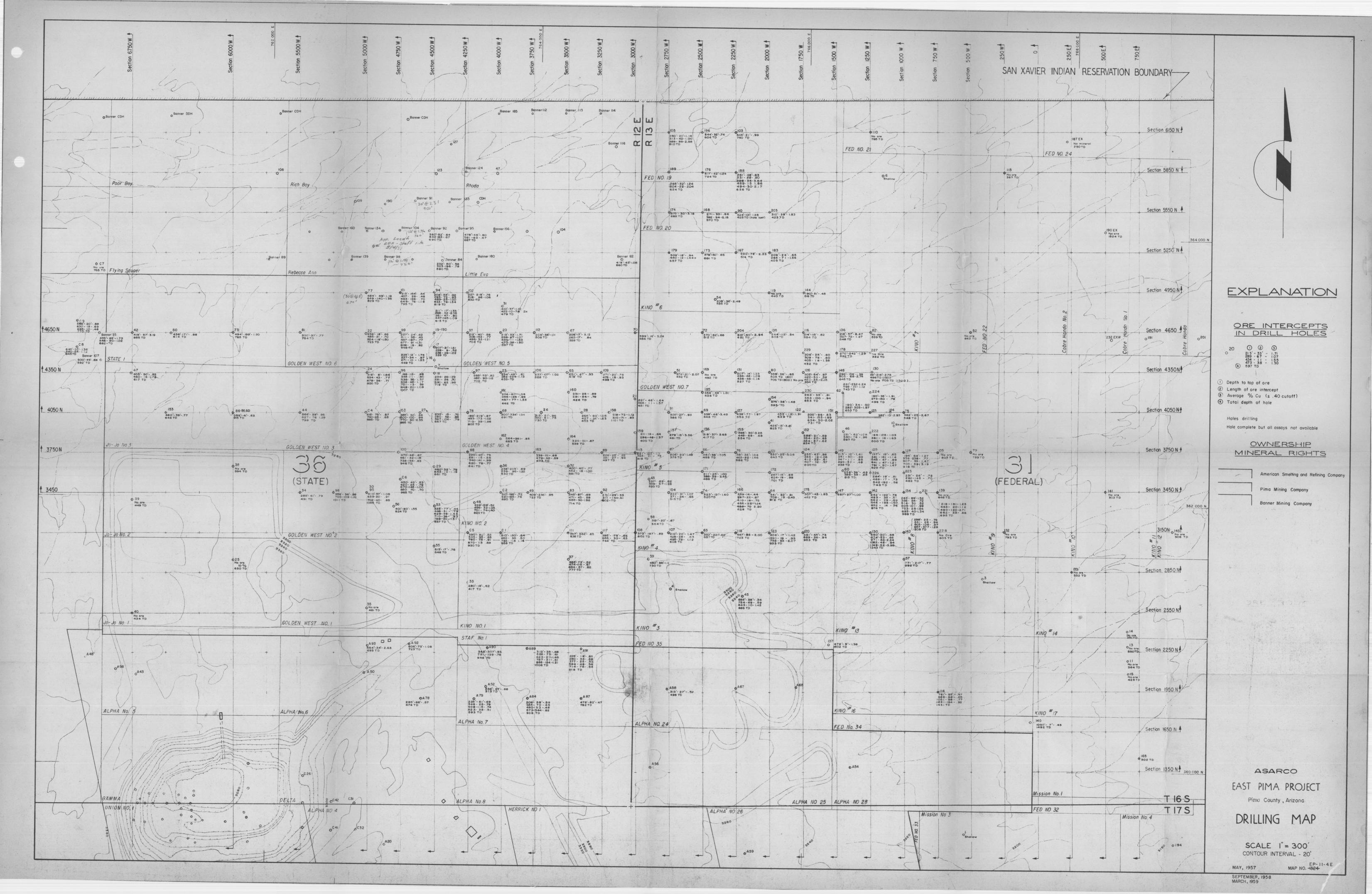
400 - 414 Feld rock.

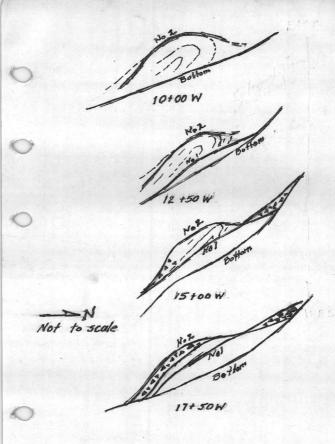
414. 433 Tactile. grades in to feld rock below 425.

Boffom

East Puna Bedrock @ 212.8 DOH 230 Oped. to 230.7 4200 N 1950 W 3201.5 El. Tactile of heavy disp. Short leigths of 212.8-375+ chop. Hf. 375- 413 Hf. Very hard dense, buff colored. 413 - 423 Dups, Hf. O 423 - 432 Marble. partly all to D.op. H. 432-442 142 - 452 Serpentinged 116 452- 4611 Marble and fault gange. 461 - 498 498 - 501 Hf. 501 - 569 Cale. Arg. 544-552 "51/1 com" fortile 569 - 588 Tactite 588 - 612 Mb. 612 - 627 Tactile 627-633 Arg. Upper cat high angle irregular. 633 - 653 Ang or felato

Botton





DIAGRAMATIC CROSS SECTIONS
SHOWING PROGRESSIVE CHANGES OF
BOTTON, NOT, ENO.2 THRUSTS,
FROM EAST TO WEST.
LOOKING WEST

DOCKING WEST

MISSION

