



CONTACT INFORMATION  
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Arizona Geological Survey  
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TO REPLACE ORIGINAL  
TAKEN FROM ANACONDA FILE  
and returned to ART BARBER.

12/21/01  
12/21/01  
12/21/01  
12/21/01  
12/21/01

CONFIDENTIAL INFORMATION AGREEMENT

March 9, 1972

ESSEX INTERNATIONAL acknowledges that it has received from The Anaconda Company for examination a Summary Report with accompanying maps relating to the:

HEDDLESTON PROPERTY, LEWIS AND CLARK COUNTY, MONTANA

ESSEX INTERNATIONAL agrees that it has received this data and/or information in confidence and for its exclusive use in the determination of what, if any, interest it may have in the designated property or properties, and it further agrees that all such data and/or information will not be disclosed, transmitted or imparted to any third parties or other persons by any means and that the data and/or information shall not be copied or duplicated in any way and that all of the data and/or information furnished hereunder shall be returned intact to Anaconda by April 1, 1972.

\_\_\_\_\_  
(Company)

By \_\_\_\_\_

Its \_\_\_\_\_

March 15, 1972

Mr. G.A. Barber  
Exploration Manager  
The Anaconda Company  
151 S. Tucson Blvd.  
Suite 222  
Tucson, Arizona 85716

Dear Art:

This will acknowledge your letter of March 9, 1972 with accompanying data relative to your submittal of the Heddleston Property to Essex.

I am asking Ken Jones to review the data and he will give you an answer as to our interest before your deadline date of April Fools Day.

Best regards,

Paul Eimon  
Manager of Exploration

PE:td

cc: J.K. Jones

H. Lanier

Ft. Wayne, Ind.

P. Eimon

Tucson, Arizona

J.K. Jones

Anaconda Heddleston Property  
Lewis & Clark County, Montana

March 15, 1972

Attached is the submittal on the Heddleston property in Montana being presented to Essex and other companies by Anaconda.

I am asking Ken Jones to review it and Guerdon Jackson to look at some of the numbers. I am wondering if you would have Bob Lear look it over and give his comments.

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PE:td  
attachment

# THE ANACONDA COMPANY

151 S. TUCSON BLVD., SUITE 222, TUCSON, ARIZONA 85716

CHIEF GEOLOGIST  
SOUTHWEST REGION



March 9, 1972

EXM

MAR 14 1972

RECEIVED

Mr. Paul I. Eimon  
Manager of Exploration  
Essex International  
1704 W. Grant Road  
Tucson, Arizona 85705

Re: Heddleston Property - Lewis  
and Clark County, Montana

Dear Paul:

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Mr. Paul I. Eimon

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March 9, 1972

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I am attaching a Confidential Information Agreement which should be signed and returned to this office at your convenience.

We would appreciate your decision regarding further interest in the Heddleston property by April 1. If you have any questions regarding this procedure, call me at 795-3654.

Very truly yours,



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Exploration Manager

GAB/js  
Encls.

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R. C. Weed  
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\_\_\_\_\_  
(Company)

By \_\_\_\_\_

Its \_\_\_\_\_

SUMMARY REPORT  
HEDDLESTON PROPERTY  
LEWIS AND CLARK COUNTY, MONTANA

MARCH, 1972

SUMMARY REPORT  
HEDDLESTON PROPERTY  
LEWIS AND CLARK COUNTY, MONTANA

SUMMARY

The Heddleston property contains a copper sulfide concentration in the central portion of a larger mineralized zone associated with an elongate series of porphyries cutting Precambrian rocks. Estimated developed and probable reserves amount to 60 million tons of material averaging +0.50% copper with a potential for developing a larger tonnage of probably lower grade material. Anaconda owns or controls 16,000 acres in the area and has sufficient water rights to support a 15,000 tons-per-day operation. Maintenance costs for the property will average about \$100,000 annually through 1978, after which they will decrease to between \$35,000 and \$40,000 per year. Considerable effort has already been exerted to design an operation that would minimize environmental damage.

LOCATION

The Heddleston property lies in an area of base metal occurrences partially exploited in the past. Operations at the Anaconda, Mike Horse, Midnight, and Paymaster mines in the area produced commercial ores of copper, lead-zinc, and silver.

The property is in the Heddleston Mining District located 19 miles east of Lincoln, Montana in Sections 20, 21, 28, and 29, T. 15 N., R. 6 W. of Lewis and Clark County. (See

accompanying Index Map). The district, crossed by paved Montana Highway 20, is 120 road miles north from Butte, and 35 miles from the Great Northern Railroad spur at Silver City, 20 miles northwest of Helena.

A 22,000-volt power line crossing the district is reportedly in good condition.

The Anaconda Company copper smelter at Anaconda, Montana is approximately 120 road miles from the property. The ASARCO smelter at Tacoma, Washington, approximately 500 miles west-northwest of the property, is primarily a custom operation. The nearby ASARCO smelter at East Helena, Montana treats only lead-zinc and precious metal ores and concentrates.

#### LAND STATUS-OWNERSHIP

Anaconda owns or leases mineral rights on an area covered by 41 patented claims totaling 722 acres and 187 unpatented claims aggregating 2,521 acres. An additional 13,430 acres of fee land suitable for operational purposes is also controlled by Anaconda. Claims leased from ASARCO require no maintenance cost other than satisfaction of assessment work requirements and payment of taxes. ASARCO is entitled to production royalties on a sliding scale between 2% for \$2.50 ore and 10% for \$20 ore based on net smelter returns. Assignment of the ASARCO lease to another party requires the firm's written consent.

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	<u>Annual Expense</u>				<u>Date of Final Payment</u>	<u>Total Amt. Due to Final Payment</u>
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<u>PAYMENTS*</u>						
Seiben Ranch	\$68,659	\$66,514	\$64,368	\$62,222	7/1/78	\$435,557
Janikula	8,018	7,807	7,596	7,385	12/10/89	112,041
Stubblefield	<u>3,500</u>	<u>3,400</u>	<u>3,300</u>	<u>3,200</u>	9/1/86	<u>39,000</u>
SUBTOTAL	\$80,177	\$77,721	\$75,264	\$72,807		\$586,598
<u>MINIMUM ASSESS- MENT WORK</u>	18,700	18,700	18,700	18,700	-	
<u>ESTIMATED TAXES</u>	<u>6,200</u>	<u>6,200</u>	<u>6,200</u>	<u>6,200</u>		
TOTAL	\$105,077	\$102,621	\$100,164	\$97,707		

\*Includes principal and interest

HISTORY

Anaconda's investigation of the Heddleston property began in 1962. Following initial geologic mapping and geochemical and geophysical surveys, a decision was made to proceed with further property acquisition. Over 132 diamond drill holes and 142 churn drill holes totaling 109,074 feet and 120,470 feet, respectively, have been drilled on the property. Recent drilling at the property has largely been directed toward confirming continuity of mineralization between earlier drill holes. Environmental studies relating to plant location, water supplies and other aspects have been completed as part of the feasibility studies.

GENERAL GEOLOGY

The predominant rocks in the Heddleston district are argillites and quartzites of the Precambrian Belt series striking northwest to northeast and dipping northerly. These units have been intruded by a thick diorite sill and in turn intruded by a series of north-south elongated quartz monzonite and dacite porphyries. There is evidence that the Precambrian units are folded into a shallow anticline plunging to the north. Prominent northeast and northwest fault systems evidence both pre-mineral and post-mineral movement. Primary copper mineralization occurs principally as disseminated chalcopyrite and in alkali feldspar seams. The overall grade of the primary mineralization is generally about 0.3% copper. Zones of +0.5% copper occur only in areas of supergene chalcocite enrichment. Molybdenite occurs primarily in quartz veinlets and is also found locally on fractures in metasediments. Molybdenum occurrences are not necessarily confined to those portions of the deposit containing higher copper concentrations.

ORE RESERVE ESTIMATE

The following ore reserves were calculated for possible open pit exploitation and without regard to tonnage restrictions presented by a specific mining plan:

	<u>* Tons (millions)</u>	<u>Total Cu%</u>	<u>Mo%</u>	<u>Ag-Oz/ton</u>
Developed	20	0.53	0.01-0.015	0.15
Probable	<u>40</u>	<u>0.51</u>	<u>?</u>	<u>0.15</u>
Subtotal	60	0.52	‡ 0.01	0.15
Marginal Ore	30	0.32	?	0.15
Possible Ore	<u>20</u>	<u>0.55</u>	?	<u>0.15</u>
Total	110	0.47		0.15

\* Based on 12.82 cubic feet/ton and 0.35% copper cut-off grade.

It should be emphasized that neither exploration nor development drilling has been completed, and only minor deep (+1500 feet) drilling has been done to test the potential of possibly higher grade copper and molybdenum concentrations at depth. On the basis of geologic-mineralogic patterns, it is considered possible that additional drilling could expand the estimated reserves by an additional 100 million tons.

The information obtained to date indicates that the erratic nature of molybdenite occurrences prevents establishment of a reliable average content for the deposit at this time.

#### METALLURGY

Incomplete metallurgical testing to date indicates possible mill recoveries of 82% to 86% of the copper, 72% to 76% of the molybdenum, and 69% of the silver by flotation. Recoveries vary with the grade of the ore treated, being higher for the better grade ore. Fine grinding (5% to 10% on 100 mesh) appears necessary to achieve satisfactory recoveries.

#### MINING PLANS

The developed and probable reserves estimated to exist may best be mined initially by an open pit operation located roughly in the central part of the mineralized zone. The pit could later be expanded into lower grade portions of the deposit if economic conditions prove favorable. Calculations of the most advantageous size operation and the approximate cost to initiate production await additional drilling and subsequent revised reserve estimates.

ENVIRONMENTAL FACTORS

Proposed mine and plant layouts have been designed to minimize environmental disturbances. Additional environment-related studies have been concentrated on plant location and water supplies to avoid stream pollution.

March, 1972

CANADA



INDEX MAP  
**HEDDLESTON  
 MINING DISTRICT**

Lewis & Clark Co., Montana

Scale 1 Inch = 50 Miles

MARCH 1972

MAR 20 1972

File - Anaconda  
avoid verbal orders

**avo**

*Paul Eimon*

COPY TO

J.K. Jones

TO H. Lanier LOCATION Ft. Wayne, Ind.  
 FROM P. Eimon LOCATION Tucson, Arizona  
 SUBJ. Anaconda Heddleston Property DATE March 15, 1972  
Lewis & Clark County, Montana

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SXM

MAR 23 1972

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PE:td  
attachment

*I AGREE.*

Howard, 3/20/72  
Even though not directly involved with the Heddleston project I do not recall the very favorable metallurgy described. Secondly the Montana labor market is highly unionized and not in line with ESSEX's philosophy of efficient plant operation with a minimum of labor.

*Bob.*

# THE ANACONDA COMPANY

151 S. TUCSON BLVD., SUITE 222, TUCSON, ARIZONA 85716

CHIEF GEOLOGIST  
SOUTHWEST REGION



March 9, 1972

CX 20  
MAR 14 1972

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Mr. Paul I. Eimon  
Manager of Exploration  
Essex International  
1704 W. Grant Road  
Tucson, Arizona 85705

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\_\_\_\_\_  
(Company)

By \_\_\_\_\_

Its \_\_\_\_\_

SUMMARY REPORT  
HEDDLESTON PROPERTY  
LEWIS AND CLARK COUNTY, MONTANA

MARCH, 1972

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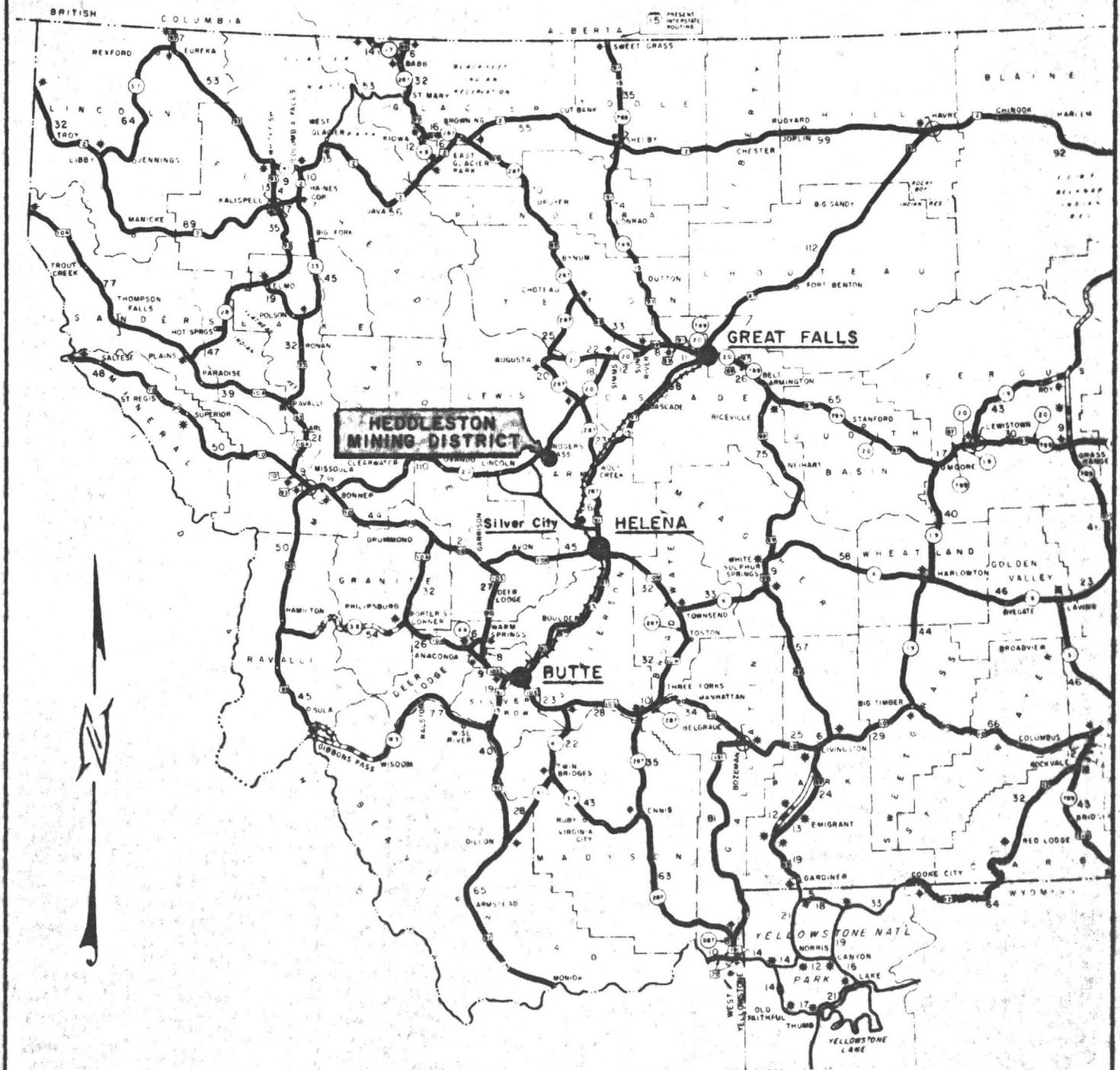
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March, 1972

CANADA



# INDEX MAP

# HEDDLESTON MINING DISTRICT

Lewis & Clark Co., Montana

Scale 1 Inch = 50 Miles

MARCH 1978