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1: ton = 12. auf = 2000.165 1 cuft= 166 pound 1 Cupt = 1728 CHET = 166 pound 1 Cu In= 0961 1bs on 1.538 03. The is 1 eugt H20= 6215 #= weekis 2, 65 times horas An is 19.3 tomes huror Anis 7.29 tomes hearing than rock 1 og 100k = .667 cum 100 An = 108 en in = 046 inchs

TONNAGE and GRADE

# CALCULATIONS

of the

LARGE MINE DUMPS

at the

OCTAVE MINE

Weaver Mining District

Yavapai County, Arizona

by

Richard E. Mieritz Mining Consultant Phoenix, Arizona

April 2, 1981

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# INCLUDED EXHIBITS

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Set of three photographs. Assay Sheets, set of two. LOCATION MAP, MAP N°. 1 CLAIM MAP, MAP N°. 2 SURFACE MAP - OCTAVE MINE DUMPS, MAP N°. 3 SECTIONS - LONG DUMP, MAP N°. 4.

## INTRODUCTION:

By verbal request and written authorization of September 25, 1980, Mr. Larry Belanger, President of Major Resources, Inc., St. Petersburg, Florida, the writer was asked to evaluate two relatively large mine dumps located on the Grey Devell patented mining claim of the Octave Mine, Weaver Mining District, Yavapai County, Arizona.

This report is based on the writer's personal visits to the area of concern in October and November, 1980 and again in March, 1981, on his general geologic knowledge of the district, his taking and preparation of samples of dump material and his surveying (transit and stadia) of the dumps. Assaying of all samples was completed by the Iron King Assay Office, Walter Statler, Arizona registered Assayer, Humboldt, Arizona.

#### THE PROPERTY:

The Octave Mine property as owned by Major Resources, Inc.and described by Mr. Belanger at this time consists of six patented lode mining claims, known as follows:

Patented ClaimsDun BillyM.S. 1248Golden RodM.S. 1310Grey DevellM.S. 1248Uncle SamM.S. 1310AntelopeM.S. 1248New EraM.S. 1423

These claims are located in Sections 5 and 6 of T. 9 N., R. 4 W., G. & S. R. B. & M., Weaver Mining District, Yavapai County, Arizona. (See LOCATION MAP and CLAIM MAP Nos. 1 and 2)

#### **HISTORY:**

These claims were patented on July 23, 1897, December 3, 1899 and January 1, 1901 with a total of 101.41 acres.

At the time of Patent, the claims were credited with 9 shafts and levels, 3 open cuts, 3 tunnels, a one ton stamp mill and one rock cement water tank. The shafts are up to 300 feet deep and their development had only produced small dumps. After year 1897, considerable development on the Grey Devell claim took place in two decline shafts to produce the large dumps which are now in evidence. (See SURFACE MAP-OCTAVE MINE DUMPS, MAP No. 3). One dump is termed the "Long" dump and the other the "Conical" dump, both so named for obvious reasons.

### MINE DUMP CHARACTER:

Mine dumps are the "unwanted" material from underground or surface development of potential mineralized zones. A dump will consist of absolute waste (barren of mineralization) and/or slightly mineralized material (low grade at the time--marginal or sub-marginal material.

Economics--metal prices--determine what is or is not ore. Because of

current high metal prices, what was "low grade" or "waste" years ago, may now be "ore"--which, when treated, milled or smelted, can turn a profit over and above capital investment costs, operating costs and interest on the money.

Dumps, in contrast to "tailings"-the reject material of a milling operation--are more treacherous to sample, to handle and to mill and extract the metal values. Dumps are the crude material of an excavation, either surface or from underground work. This material is seldom sampled prior to or during removal from the working area--the single thought being to get rid of it (out of the way) as quickly and as cheaply as possible.

Most frequently the dump will consist of fine, clay like, sandy particles to large fragments up to 18 to 24 inches in size. Immediately, it is obvious that a representative sample must include the large pieces as well as the smaller size material. This would be possible only if a large (volume) bulk sample were taken, the total bulk crushed, mixed and split to a normal sample size of 3 to 8 pounds. There are many ways this can be completed but ALL are slow and expensive dollar-wise.

Dumps "grow" by pushing or dumping the unwanted material "over" the crest (edge), permitting the material to roll or slide down the embankment (angle of repose) which usually assumes an angle of from 30 to 50 degrees, but in the case of the Octave dumps, this angle is very frequently  $35^{O}$ --- measured from the "crest" (banks edge) to the "toe" (where dump material meets the surface). It can thus be visualized that the dump "grows" by "layering" at angles of approximately  $35^{\circ}$  to the horizontal.

A representative, true, ideal sample should be taken across the "layers"at right angles. Tanking such a sample is possible but most frequently rather impractical, time-wise and cost-wise.

The undesirable but present physical characteristics which composite a "dump" are all deleterious elements which will not permit good representative sampling proceedures. The end result is that sampling is completed by the proceedure best suited to the conditions present and the amount of financing available. Sampling results are only indicative, not positive, when applied to a "whole".

# OCTAVE DUMPS:

The writer surveyed the two important dumps (Long and Conical) on the Grey Devell claim by transit and stadia on October 24 and 25, 1980. The survey is necessary to prepare a reasonable accurate plan and crosssections of the dumps to determine volumes of the two dumps. (See SURFACE MAP-OCTAVE MINE DUMPS and SECTIONS - OCTAVE MINE DUMPS, MAP Nos. 3 and 4).

In the opinion of the writer, the most suited means of sampling the "Long dump" is to drill vertical holes from its near level surface through the layered dump material to bedrock if possible. Two rows of vertical holes were drilled on the "Long" dump--six holes in a row near the drest (edge) of the dump and three holes near and paralleling the "toe" --junction of the dump material and the original ground surface on the level portion of the dump. (See SURFACE MAP No. 3).

The first row of holes were drilled to 23 foot depths and the second row of holes to a 13 foot depth.

The writer mentioned previously the "layering" characteristic of the dump at a repose angle of approximately 35°. it can thus be seen that the vertical holes would "cross-cut" the layers and thereby obtaining samples which would represent many "layers" and not thus one layer.

The position and slope of the Conical dump indicates that this material was separately and independently "stacked" or "piled". Because of the above, it is also indicated that the Conical dump material was so "piled" because it contained mineralization--"sorted" from the waste material.

Sampling of the Conical dump is more complicated because of its shape and lack of acceptance to drilling equipment. In lieu of sampling by drilling--backhoe trenches were dug into the slopes or bank of the dump (See MAP No. 3) and samples taken on near vertical pit walls of the trenches. These samples traversed the "layers" as near to a vertical angle to the layering as possible. Again, cross-cutting the layers, similar to a drill hole.

#### DRILLING and DRILL SAMPLES:

Mine dumps are unconsolidated material consisting of small rock pieces to large fragments up to 24 inches in size. Mine dump drill holes must be "cased to prevent "caving" of the loose material and in turn prevent "salting" or "dilution" of the sample taken.

The drill used at the Octave Long dump employed a down-the-hole air hammer (percussion type) with a special drill bit known as the ODEX Bit. It is an eccentrie bit which drills a pilot hole followed by the eccentric portion to enlarge the hole ahead of the casing to permit the casing to closely follow the bit as the hole is advanced. (See included diagrams). In this way the sample is protected and the hole walls kept in place.

Drill hole samples (dust) were taken at five foot intervals. The sample, as received, - up to 70 to 80 pounds, dependent on recovery--was split several times using a Jones type splitter, to a size of about 5 to 6 pounds. This sample was then assayed and the gold-silver values reported as ounces per ton.

# DUMP VOLUME CALCULATIONS:

#### Long Dump

As a result of the dump survey, crossections were prepared (Map No. 4) which shows the drill holes, sample depths, sample results, outline of the dump at that point or line and the assumed outline of the original surface. The outline of the dump on each section is that of a triangle.

- 3 -

Using a planimeter, the area of the dump outline was measured to determine the square footage.

Having the area of each section, the "average end" method of volume calculation was used, viz, the areas of two successive sections were summed and divided by 2 for the "average" area. This figure was multiplied by by the distance between the sections of concern to obtain the volume in cubic feet. To calculate the tonnage this block represents, the cubic footage was divided by 15 and 18 (cubic feet) to obtain two tonnage figures. Solid rock normally occupies 12 cubic feet to a ton. When rock is broken--dependent on size distribution--it expands in volume, thus, the use of the two factors. No volume test was made, but the use of the two factors will provide a minimum-maximum tonnage that could be expected.

The following tabulation indicates the data for each of the Sections:

Section	Distance Between Sections	Section Area, Sq.Inches	Scale Factor	Section Area, Sq. Feet	Average Area, Sq. Feet	Block Volume Cu. Feet
4 + 38		1.52 X	400 =	608		
3 + 98	40 X	1.52 X	400 =	608	608 =	24,320
3 + 11	87 X	075 W	400	1100	854 =	74,298
3 T 11	54 X	2.75 X	400 =	1100	1232 =	66,528
2 + 57		3.41 X	400 =	1364		
1 + 85	72 X	7.33 X	400 =		2148 =	154,656
	63 X	7.55 A	400 =	2932	2534 =	159,642
1 + 22		5.34 X	400 =	2136	2001	199,042
0 1 50	72 X	6 05 m			2438 =	175,536
0 + 50	20 X	6.85 X	400 =	2740	2740 =	F/ 900
0 + 30	20 A j	6.85 X	400 =	2740	2740 =	54,800

TOTAL VOLUME, Cubic Feet

709,780

At 18 cubic feet to the ton, there could be 39,432 calculated TONS. At 15 cubic feet to the ton, there could be 47,319 calculated TONS.

# Conical Dump

The top and base areas of the Conical dump were planimetered. The elevations of the survey points of the top and base were averaged indeendently and the difference in elevation was considered as the average height of the "CONE".

The conevolume was calculated by using the following formula:

$$VOLUME = \frac{h (Area_{b} + Area_{t} + / Area_{b} X Area_{t})}{3}$$

Where "h" = height in feet = 46.5 feet

- 4 -

Area = Area of base = 30,692 square feet Area = Area of top = 2,264 square feet It thus follows:

Volume =  $\frac{46.5 (30,692 + 2,264 + /30,692 + 2,264)}{3}$ = 15.5 (32,956 + 8,336

= 640,026 cubic feet

At 18 cubic feet to the ton, there could be 35,557 calculated TONS. At 15 cubic feet to the ton, there could be 42,668 calculated TONS.

## GRADE OF DUMPS:

## Long Dump:

The limited number of holes drilled on the Long dump were designed to crosscut and sample the "layering" created by the formation of the dump. The first top three feet of each hole constituted one sample. Thereafter, five foot long samples were taken. The assay results of these samples are shown on the various Sections. As can be noted, these samples show a variance in metal content. This is not unusual. If the holes were drilled five feet away from the selected sites, a different set of metal content results would have been obtained. Thus, whatever sampling is done is primarily indicative in scope--not a positive term of the metal content.

The 38 samples taken from the drill holes were weight averaged, viz, length of sample times the value, the products summed and divided by the summation of the lengths to obtain an average for each hole. These averages are shown on the included Assay Sheets and on Map No. 4--Sections--Long Dump. Using the same method of averaging using ALL sample results and footages, it was determined that the average gold content was 0.0296 ounces per ton and the silver was 0.0718 ounces per ton.

#### Conical Dump:

This Dump was "moved" on March 15 and 16 by persons unknown to the writer except by hearsay. Prior to this act, the writer sampled the nine Pits shown on Map No. 3.-SURFACE MAP. The writer intended to sample the flat top portion of this dump, BUT, after the dump had been moved, this was not possible.

Nine samples were taken of various lengths. Again, the results of these samples were weight averaged, viz, footage times the contents, the products summed and divided by the sum of the footages. The end result being an average gold content of 0.0731 ounces per ton and the average silver content was 0.0815 ounces per ton. (See Map No. 3,-SURFACE MAP)

## SUMMARY:

The tonnage and grade calculation exercise indicate the following results: (on next page.)

Long Dump: 39 to 47,000 tons--which could average 0.0296 oz/ton gold and 0.0718 oz/ton silver.

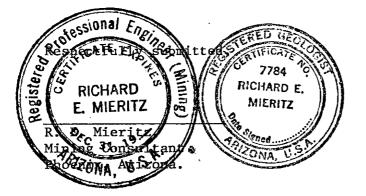
Conical Dump: 35 to 42,000 tons--which could average 0.0731 oz/ton gold and 0.0815 oz/ton silver.

The range in tonnage is due to the cubic foot factor (15 or 18) used for the same measured-calculated volumes. Moreover, an unknown factor is the underlying "original" ground surface on which the "Long Dump" rests. If that original surface is something other than what is indicated, the calculated tonnages as reported herein could be reduced or increased.

Dollar-wise, using \$500.00 for the market price of gold, each ton of the Long Dump could have a value of \$14.80 for the gold and about \$0.85 for the silver when using a \$12.00 market value, or a total of \$15.65 per ton for the material in place, --untreated.

A dollar-wise value for the Conical Dump would be \$36.55 per ton for gold and \$0.97 per ton for silver for a total of \$37.52 per ton for the material in place--untreated.

The above figures are based on the assumption that the indicated grades would exist for each and every ton calculated.

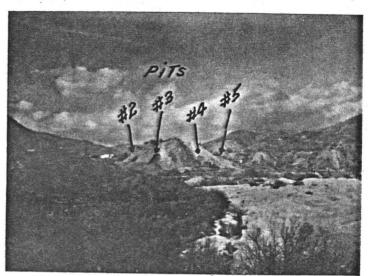


April 2, 1981



Drill on Hole #1, Long Dump. March 9, 1981, 2:30 PM. Looking Easterly.





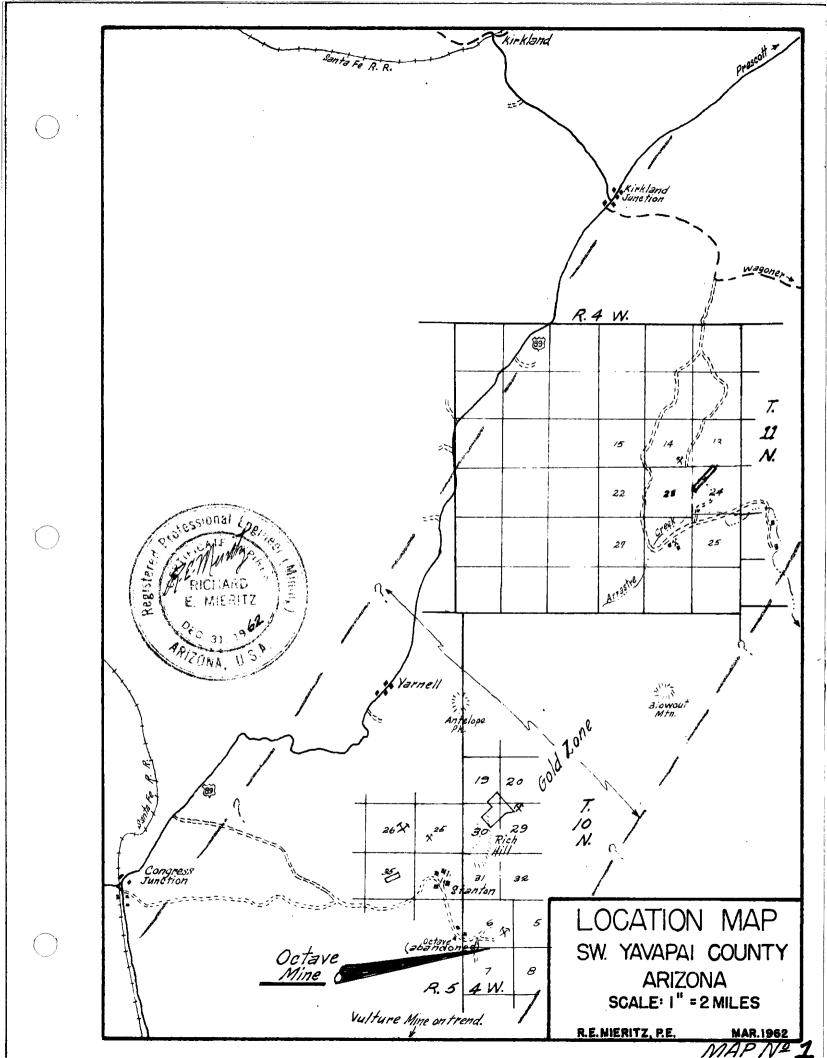
March 11, 1981 W. & S.W. side of Conical Dump Showing Backhoe Pits 2,3,4\$5

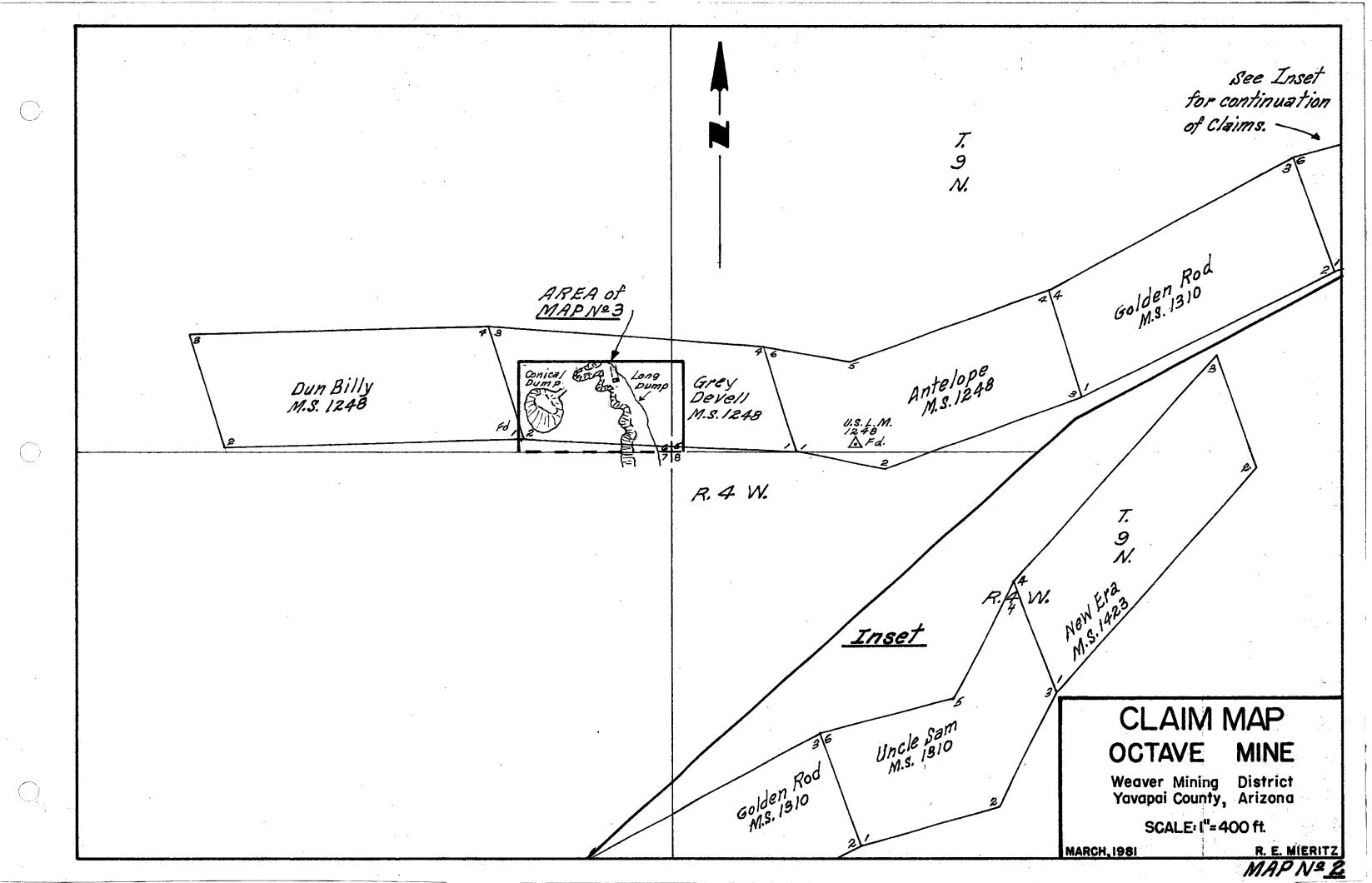


March 11, 1981 - SE side of Conical Dump Showing Backhoe Pits 5, 6, 7, 8 \$9. 12:00 Noon.

**IRON KING ASSAY OFFICE** ASSAY CERTIFICATE BOX 247 -- PHONE 632-7410 HUMBOLDT, ARIZONA 86329 Richard E. Mieritz ASSAY 2940 N. Casa Tomas MADE FOR Phoenix, Az. 85016 March 25, 1981 SAMPLE DESCRIPTION Au <u>Aq.</u> Au. Depth Hole AVENZGE 3 .016 0.16 # 2540 3 -1.3-1 81 Tri 0.04 2541 ~ .2 131 .0710 N:1 •0021 Nil 2542 - 3 L.D. 1 15,5 2543 - 4 N:1 Tr. 181 0.34 Tr. 2544 - 5 23 2545 Tr. -6 0.02 З -7 030 Nil 2546 8' Nil 2547 Tr. -8 13' LiDi2 2548 NII -9 Nil 0048 .00 18' 2549 004 Nil -10 23' Nil -11 Tr. 2550 31 2551 154 0.01 -12 8' 0790 1.0.3 -/3 098 0.02 .0072 2552 13' .094 2553 - 14 N:1 18-23 - 15 2554 Tr. N:1 3' 2555 -16 .020 0.02 81 0306 .0141 2556 L.D.A. N:1 -17.070 13 -18 . 022 0.02 2557 19-23 -19 Tr. 0.02 2558 3' 0.07 1559 -20,028 81 0526 .0743 Nil -21 .050 2560 131 2561 h.P.5 0.01 -22 .030 181 0.04 2562 -23 .038 2563 on next sheet. CHARGES \$4.34.75 ASSAYER.

Assay MADE FOR	AS	ON KING AS SAY CER BOX 247 – PHO HUMBOLDT, AR	RTIFIC NE 632-7410	ATE		AND THE ASS STEPPENDER STATER AVALTER AVALTER AVALTER AVALTER AVALTER AVALTER AVALTER AVALTER AVALTER AVALTER AVALTER	
				Marc	h 25,	1981	
SAMPLE I	DESCRIPTION	,	Aa.	Aq.		Au	Ag
# 2563 p.D.5	23	3-13-24	,107	0.25	J	Avera	7 <i>9</i> e
2564	(31			0.08			
2565	8'	-26	. 003			,0186	.0604
2566 h.D.G	13'	-27	. 031	0.10	ļ <b>ļ</b>		
2567	18'	-28	.031	Tr.			
2568	23'	-29	Tr.	Tr.	Į		
2569	(3'	- 30	Tr.	Tr.	)		
2570 h. D.T	28'	- 31	. 114	0.42	<u> </u> {	0438	. 1808
2571	13'	-32	Tr.	0.05	<u> </u>		
2572	(3'	- 33	. 057	0.33	)		
2573 hD.8	18'	34	. 039	0.20	4	,0339	2107
2574	(13'	- 35	.015	0.15	<u>Ц</u>		
2575	(31	- 36	.012	0.11	)		
2576 h.D.9	181	-37	.018	0.12	17	0128	. 133/
2577	(131	- 38	.008	0.16	J		
2913 Pit #1	-91	-39	,022	Nil			
2914 Pit #2	-7'	-40	•011	Nil			
2915 Pit#3	- 8'	-41	. 086	0.12			
2916 Pit #4	6	- 42	,014	N;1			
2917 Pit #5	· /	- 43	. 279	0.30			
2918 Pit #6	-10',	- 44	. 05.1	0.09	<b>_</b>		
2919 Pit#7-	- <u>61/2</u>	-45	.025	0.10	ļ		
29.20 Pit #E			.043				
CHARGES 21 PJ # 5	2-8'	-41	.056	0.05 AS	SSAYER		





Doc 1 Pg. 15

# Doc 1 Pg. 16

•

Mr. Larry W. Belanger, Pres. Major Resources, Inc. 8401 36th Ave. No. St Petersburg, Florida, 33710

> Re: Octave Mine Dumps Yavapai Co., Ariz.

Dear Mr. Belanger:

I delayed writing until now, hoping your attorney would contact me yesterday to advise he would be moving forward and in what direction to permit me free-no hassel entry to the Octave Mine dumps without the presence of a Sheriff's Deputy at the property. Unfortunately your attorney did not contact me, consequently, it is difficult for me to schedule any plans in advance.

I did travel to the property as I indicated in my phone call to you this past Thursday morning. On Wednesday, I arrived at Houston Mining operation and met Mr. Schroeder about 10:30 AM. I saw the patented corner and a similar one on top of the hill to the east. I also had a view of the dumps under consideration from the base of the dumps. The outline of the dumps is very irregular, both vertically and horizontally not only at the base but also at the top. A realistic tonnage estimate will require considerable surveying. My estimate of this phase is about four days for the field and office work to prepare a map which can be utilized for tonnage estimate and location of the samples taken

It is difficult to estimate, but I would venture that about 100 samples would have to be taken on the slopes of the dumps and on the surface as well as in the trenches or holes if they can be completed. The cost of assaying would approximate \$1,000.-. Sampling and supervision of drill holes or trench excavation would probably require five to six days. A report preparation would require about two days Office time. Thus, we are talking about 12 days of my time, plus the assaying cost, plus drilling or trenching costs, plus any out-of-pocket expenses such as motel, meals, map prints, etc. The total cost would be between \$5,500.- and \$6,000.-.

If you have any questions as to the above, please write or telephone me. As you know, I am not always here, having to spend most of my time in Nevada.

I can not venture to the property again until I have a document in hand which Mr. Carlson will recognize as giving me authority and permission to enter the property of my free will at any time.

Sincerely yours,

R. E. Mieritz

October 19, 1980

Mr. Larry W. Belanger, Pres. Major Resources, Inc. 8401 36th Ave. No. St Petersburg, Fla., 33710

Dear Mr. Belanger:

You were not marked for a copy of the attached letter from Mr. Ireland kathough it could have been a blind copy. None-the-less, I have made a few copies of theletter, one of which is being forwarded to you, attached to this letter.

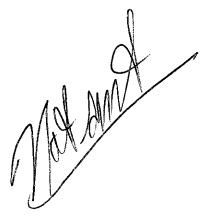
Incidentially, Mr. Richard Merritt: is or was the County Engineer for for Yavapai County several years ago. It is hoped that Mr. Carlson will not notice the difference.

I will make a trip up there this coming Friday or Saturday to start work on the job. It is hoped that there is not another delay because of the wrong name.

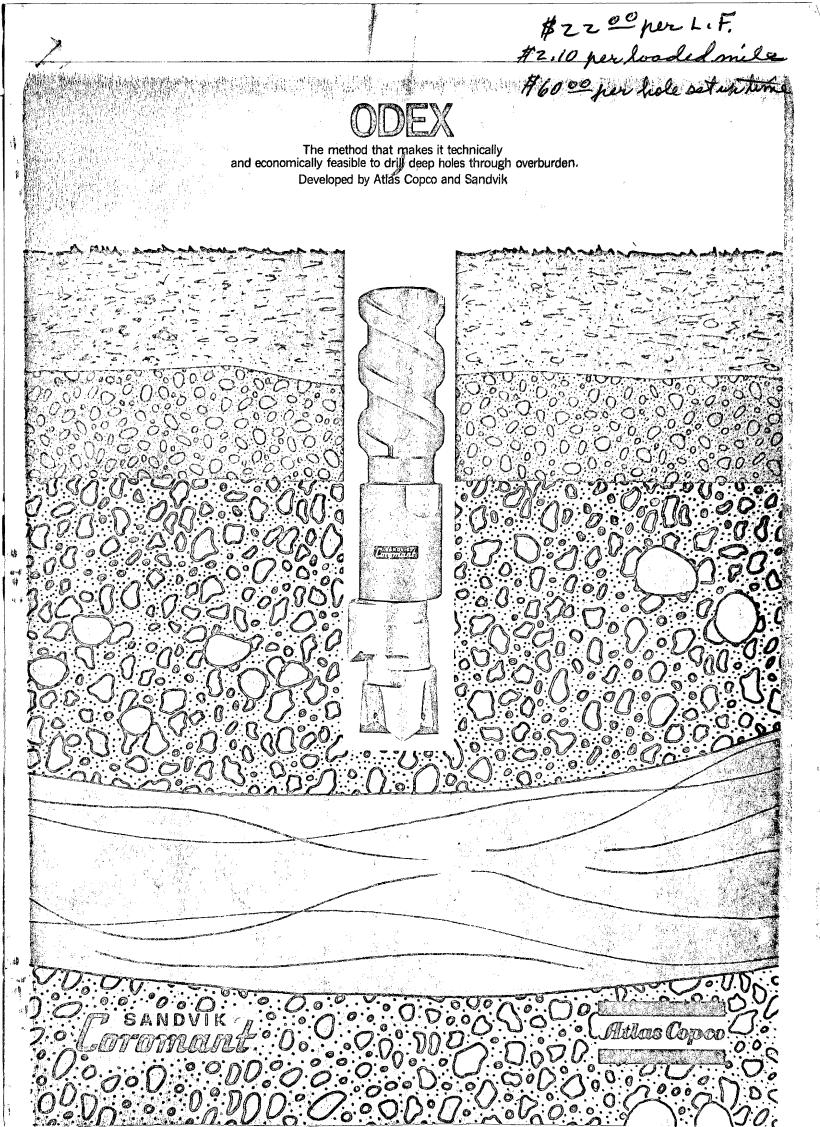
I have called Mr. Ireland but he was not there. I left a message for him to make the correction of the name and send me a new letter on Monday Monday. Hopefully this will be done.

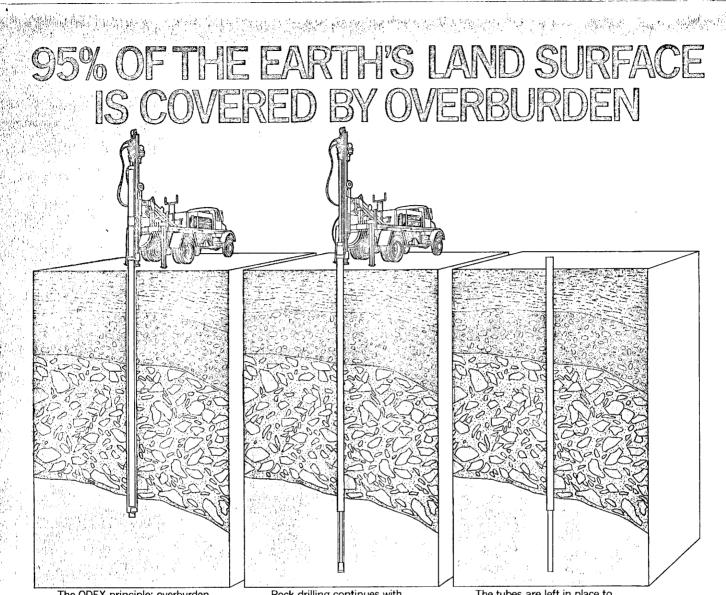
Sincerely yours,

R. E. Mieritz, Mining Consultant



127-3347 mps Calares IXJ971 For 6 hus To Octove 7 1-10 U ann 10-24 1 day 1 day und 10-25 -10-17 1 day Eday Anto-Ma 11-28 3 hrs 3-2-04 3-3 6 Ano 3-4 Fo, Called lall - Mada he. 3-5- Mue lan - Am Derto -30 Migel - Solden Hillside 1 day





The ODEX principle: overburden drilling to solid rock. The casing tubes follow without rotation.

Rock drilling continues with conventional equipment.

Drilling through overburden is often necessary, despite the fact that it is perhaps the most difficult type of drilling there is.

One of the problems is that you have to pass through several different types of formation in drilling a single hole. Another problem is that the hole walls are often instable. In certain cases this makes drilling by ordinary methods impossible.

In ODEX you have the method and equipment to tackle deep, lined holes under the most difficult conditions. Now it is possible to complete overburden drilling operations which were previously accompanied by great problems – where expensive methods such as diamond drilling, driving down tubes combined with blasting or stripping the overburden down to bedrock were the only alternatives.

# ODEX is designed for difficult overburden drilling

ODEX is a new method for overburden drilling which has been developed by Atlas Copco and Sandvik in collaboration. The method is based on a drill bit with an eccentric reamer, which drills a hole larger than the outer diameter of the casing tubes.

# You can drill deeper

In drilling with casing tubes which rotate, the friction between the tubes and the hole walls sets a limit to the depth which you can reach. Normally about 25 m (80 ft) is the maximum depth with a 127 mm (5'') drill bit.

ODEX can drill lined holes as deep as is required, 50, 75, 100 m (165, 245, 330 ft) or more depending on local conditions.

The tubes are left in place to stabilize the hole walls.

# Cheaper casing tubes can be used

When the casing tubes are to be left in place, nonmachined steel tubes can be used, welded together. The only requirement for the casing tubes is that they are of the correct size and of a grade suitable for welding. The dimensions of the drilling equipment are matched to international tube standards in order to facilitate acquisition.

# Some typical applications for the ODEX method

Drilling holes in civil engineering operations, for example anchoring

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grouting

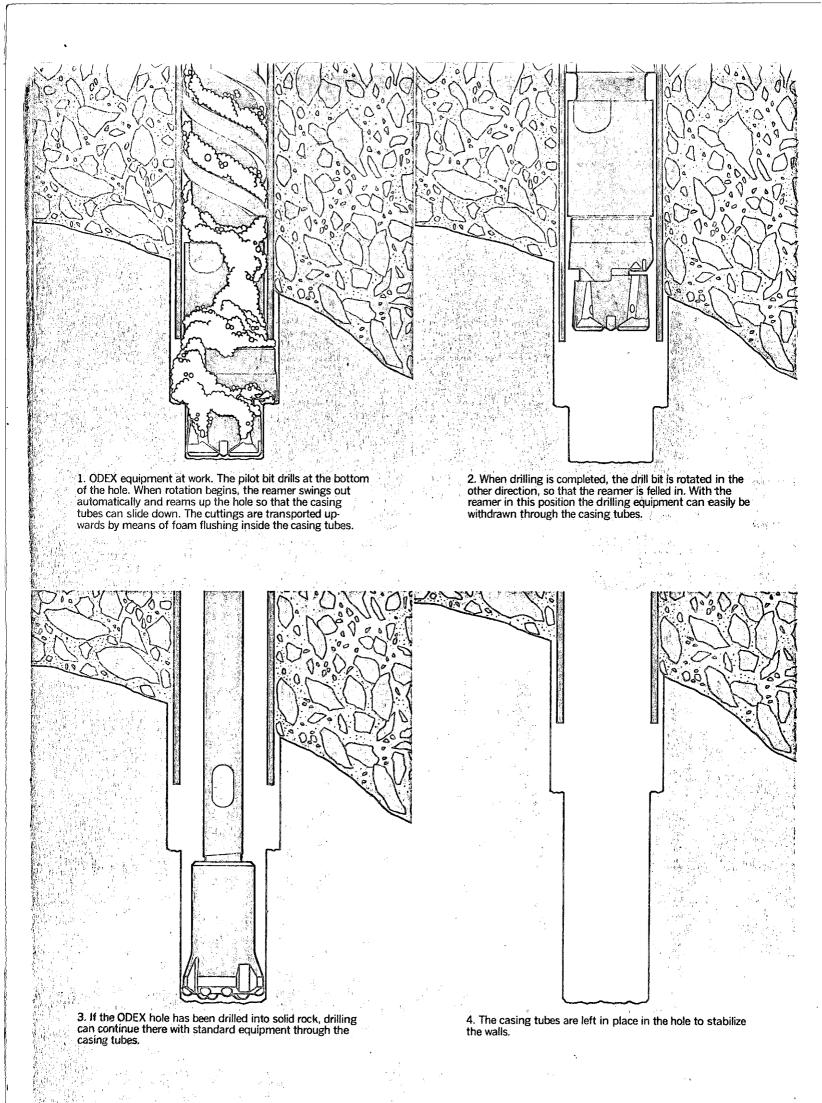
pipe and cable-laying through highway and railway embankments

drilling blast holes without soil removal water wells

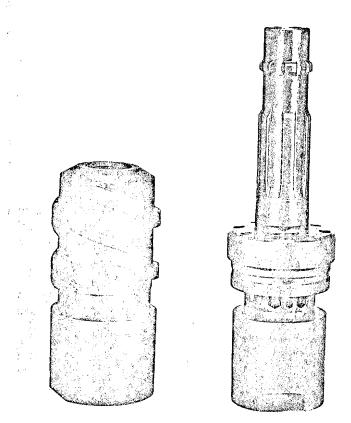
Prospecting, for example

holes which will be continued with diamond drilling cuttings sampling soil sampling investigation of the thickness of the overburden

investigation of the ground water table



Pilot bit with eccentric reamer for ODEX 76.



Guides for eccentric bits, the one on the left for ODEX 127 with top hammer, that on the right for ODEX 115 with down-the-hole drill. The ODEX bit is truly ingenious.

This simple but reliable design has the answer to most overburden drilling problems.

With ODEX drilling you can, for example, put down water wells where they will give the most water, not just where they are easiest to drill.

ODEX equipment can drill in anything. From the most non-consolidated soil stratum to homogeneous rock. Stones and boulders are easily passed.

# Rugged, reliable design

The ODEX bit consists of three parts: pilot bit, reamer and guide.

The pilot bit is machined in a single piece and carries four cemented carbide cutting inserts.

The reamer has two cemented carbide inserts. The eccentrically placed hole permits the reamer to be felled out or in depending on the direction in which the equipment is rotated. Stop lugs hold the reamer in the correct position.

The flushing channels in the column between the reamer and pilot bit assure that the flushing agent keeps this area clean and that felling out and in occur smoothly. This and the rugged design eliminate the risk of the reamer getting stuck in the felled out position.

# Guide to screen cuttings

Flushing and cuttings removal are critical points in overburden drilling. The cuttings must be finely ground for the flushing agent to be able to lift them to the surface.

For this reason the guide on ODEX bits is designed to screen the cuttings in the column in the casing tube. Only the smallest cuttings particles are allowed to pass. The remainder is forced back to be recrushed or is pressed out into the hole walls.

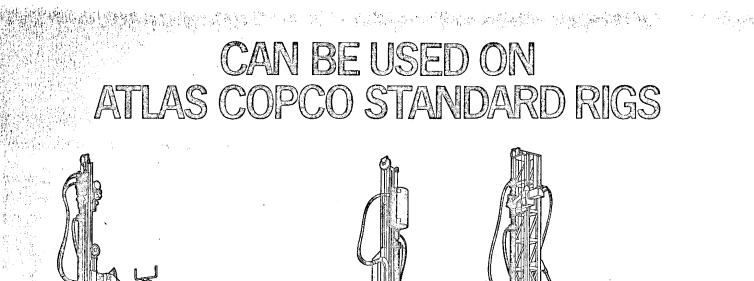
# Effective ODEX drilling requires effective flushing

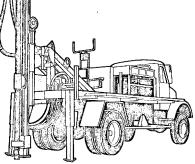
That's why we recommend foam flushing, which has proven the most effective means to remove cuttings.

The foam disintegrates the cuttings and lifts them. It lubricates and seals the hole walls. It makes it possible to drill deeper than with just air or water flushing and it reduces the risk of getting stuck. It also reduces wear on the equipment.

The casing tubes slide more easily down into the hole. The flushing effect is not lost when the drilling equipment passes through cavities or fissured rock.

Foam makes the supply of flushing water last longer too. Consumption is only 3–5 I/min (0,7–1.1 Imp.gal/min), as compared to the normal ca 30 I/min (6.6 Imp.gal/min). This is an advantage you'll appreciate when the water has to be transported from a great distance.



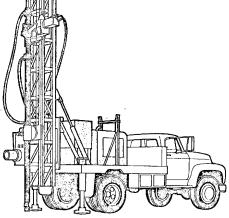


#### Aquadrill 461

Water well drilling rig equipped with down-the hole drill COP 4 and rotation unit BBR 6-01. A simple, easily serviced rig suitable for the ODEX method. Easy to mount on a lorry or similar vehicle.



Versatile cross-country bench drilling unit with rock drill BBE 57-01. BBE 57-01 has separate rotation with high torque. For especially demanding drilling there is a rock drill with double rotation motor, BBE 53.



#### Mobile Drill B80

Lorry mounted drill rig with hydraulic rotation and feeding. Suitable for both Auger drilling and ODEX drilling.

# A simple conversion makes ROC 601 a dual purpose rig

Atlas Copco ROC 601-00 crawler drills which are not already equipped for ODEX drilling can easily be completed. Handling the casing tubes and the foam flushing require a certain amount of complementary equipment. The set includes:

- 1. Winch with wire rope, controls and attachment device
- 2. Pulley
- 3. Yoke
- Specially constructed drill steel support
- 5. Foam generator with transfer pump

# The difference between rock drilling and ODEX drilling lies in tube handling and foam flushing

The yoke makes it easier to handle the casing tubes. During drilling it serves, with the drill steel support, as a guide for the casing tubes. The yoke is also used as an aid in taking up the tubes. The winch is used for manoeuvring the yoke along the feed beam. The wire rope between the yoke and the winch runs over the pulley.

Foam flushing requires a container (e.g. an oil drum) for the water and a one litre measure for adding the foaming concentrate. The mixture ratio is 0.5-4 parts Atlas Copco DFA 51 concentrate to 100 parts water.

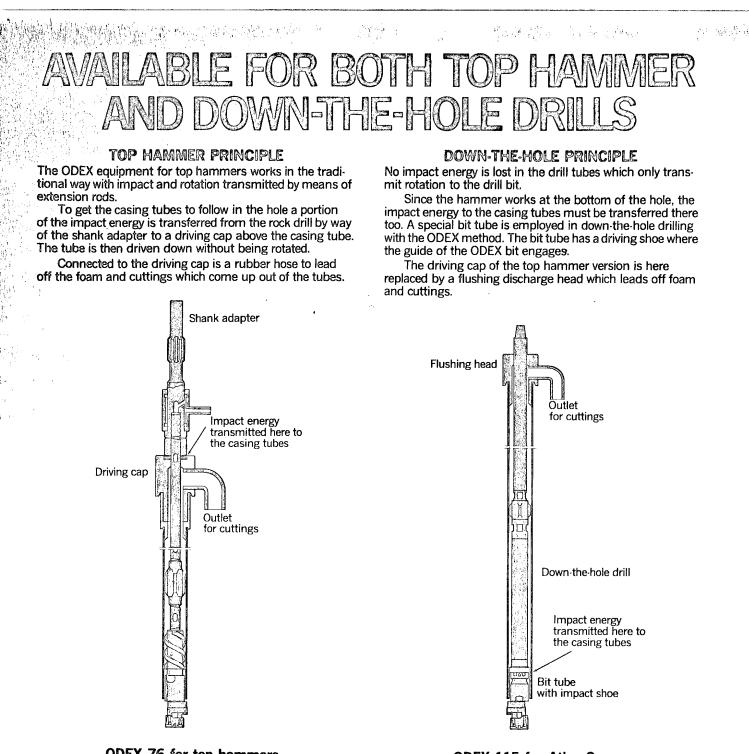
The Atlas Copco foaming concentrate is a biologically degradable non-pollutant and is not dangerous to work with.

# Tubes left in the hole are welded together

If the casing tubes are to be left in the hole when drilling is completed, it is suitable to weld them together. Then inexpensive non-machined steel tubes can be employed. The casing tubes are cut in lengths which match those of the extension rods

For jointing we recommend equipment consisting of a bevelling machine, brackets and welding gear with suitable electrodes.

Tubes which are screwed together so that they can be withdrawn afterwards must be of relatively good quality so that the threads will last and the tubes themselves will stand up to the stresses of being driven up.



# **ODEX 76 for top hammers**

This equipment drills a 96 mm (325/32'') hole with rotation to the left leaving room for casing tubes with an external diameter of 84 mm (35/16'') and a goods thickness of 3.5 mm (9/64''). Drilling can then continue in rock with button bits or bits with conventional inserts with a maximum diameter of 76 mm (3'').

To facilitate the withdrawal of the casing tubes there is a special tube-lifting device.

For grouting work there is a combined tube lifter/grouting device which lifts the tubes at an even rate as grouting progresses.

# ODEX 127 for top hammers

The equipment drills a 162 mm (6 3/8") hole with rotation to the left leaving room for casing tubes with a maximum external diameter of 142 mm (5 9/16"). The goods thickness should be 5–6 mm (13/64 – 15/64") to avoid deformations. Drilling can continue in rock with button bits or bits with conventional cutting inserts with a maximum diameter of 127 mm (5").

# ODEX 115 for Atlas Copco down-the-hole drill COP 4

The equipment drills a 152 mm (6'') hole with rotation to the right making room for casing tubes with a maximum external diameter of 142 mm (5 9/16'') and a goods thickness of 5–6 mm (13/64 – 15/64''). Drilling can then continue in rock with a standard drill bit with a maximum diameter of 115 mm (4 1/2'').

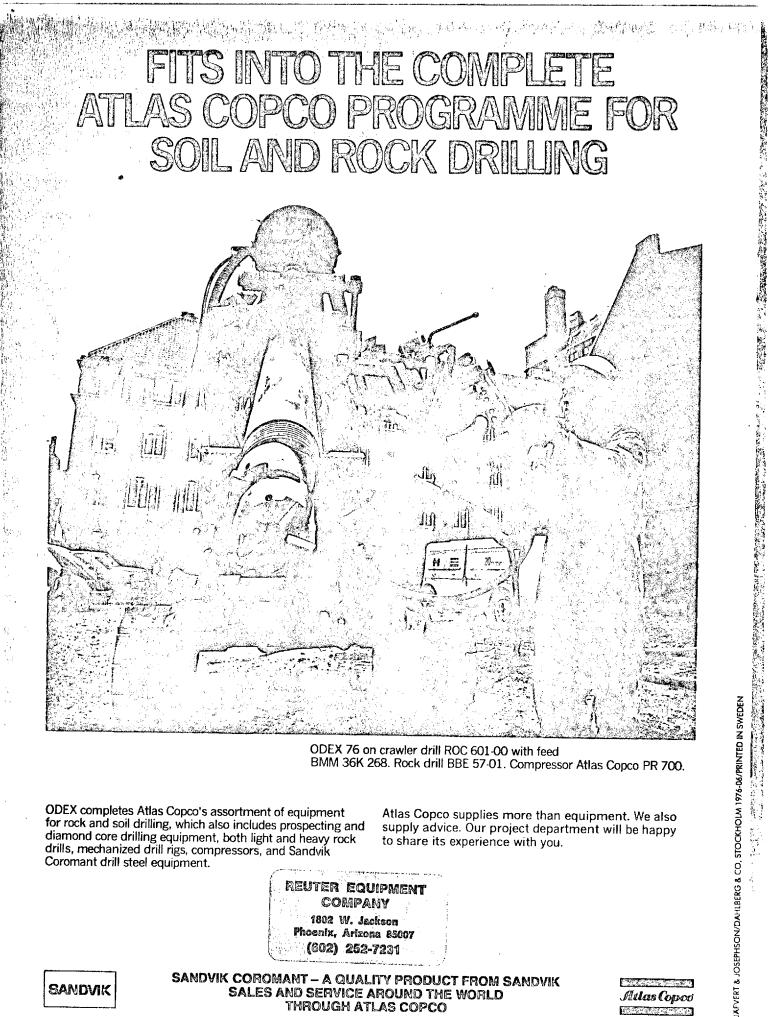
# ODEX 165 for Atlas Copco down-the-hole drill COP 6

The equipment drills a 212 mm (8 1/2") hole with rotation to the right making room for casing tubes with a maximum external diameter of 196 mm (7 11/16") and a goods thickness of 5–7 mm (13/64–1/4"). Drilling can then continue in rock with a standard drill bit with a maximum diameter of 165 mm (6 1/2").

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	Atlas Copco standard rigs ROC 601-00 with chain fee BMM 36K 258 (8' equipm BMM 36K 268 (10' equipm Aquadrill 571 Aquadrill 571 Aquadrill 461 Mobile Drill B40L Mobile Drill B80 Rotamec 1300	ient)	Convers Convers Option		Standard Option Convers.set	Conve Conve Standa	rs.set	standard						
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-	ODEX/dimension	Drill rig		Rock	Irill	Rot	ation unit	t	Feed			litable com	pressor	
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		Aquadrill 571		BBE 5	3 7-01 alt.	-			BMM 36F			R 600, PR 7		
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ODEX 76 on crawler drill ROC 601-00 with feed BMM 36K 268. Rock drill BBE 57-01. Compressor Atlas Copco PR 700.

ODEX completes Atlas Copco's assortment of equipment for rock and soil drilling, which also includes prospecting and diamond core drilling equipment, both light and heavy rock drills, mechanized drill rigs, compressors, and Sandvik Coromant drill steel equipment.

Atlas Copco supplies more than equipment. We also supply advice. Our project department will be happy to share its experience with you.

REUTER EQUIPMENT COMPANY 1802 W. Jackson Phoenix, Arizona 85007 (602) 252-7231



SANDVIK COROMANT – A QUALITY PRODUCT FROM SANDVIK SALES AND SERVICE AROUND THE WORLD THROUGH ATLAS COPCO



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The manufacturer reserves the right to make modifications without prior notice

# IRON KING ASSAY OFFICE BOX 247 HUMBOLDT, ARIZONA 86329

STATEMENT Richard E. Mieritz 2940 N. Casa Tomas Phoenix, Az. 85016

PLEASE RETURN THIS STUD WITH YOUR REMITTANCE, YOUR CANCELLED CHECK IS YOUR RECEIPT.

DATE DESCRIPTION CHARGES CREDITS BALANCE 3-26-81 47 ASS BYS/AU \* AZ @ 434.75 434.75 F434.75 F434. IRON KING ASSAY OFFICE ASSAY CERTIFICATE

> BOX 247 — PHONE 632-7410 HUMBOLDT, ARIZONA 86329

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Richard E. Mieritz ASSAY 2940 N. Casa Tomas MADE FOR Phoenix, Az. 85016

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DEPTH OF HOLE AT END OF SHIFT

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DEPTH OF HOLE AT BEGINNING OF SHIFT \_\_\_\_\_FEET

SAMPLES LEFT IN TUBS

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DEFTH OF HOLE AT END OF SHIFT

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SAMPLES CANNED -----

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DEPTH	OF	HOLE	AT	 OF	SHIFT	<u></u>

DEPTH OF HOLE AT END OF SHIFT

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FEET SAMPLES LEFT IN TUBS

SAMPLES CANNED

SAMPLER \_\_\_\_\_

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Suction Sapples Sa. Ft 40 3+98 - 1.52× 400 = 608,00 7854 > 87 - 2,75 × 40 = 66 5 28 2+57-3,41×400= 364.00 ) 72 1+85 - 7.33 × 400=2,982,00 63 54656 136,00 1+22-5,34x >72 0+50 - 6.85 × 400=2,700.00 175536 A D 660,4 @ 15 cap