THE

COPPER

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INDUSTRY

STATISTICS FOR 1973 COMPARED WITH OTHER YEARS ARIZONA, THE UNITED STATES AND THE WORLD

COMPILED BY THE ARIZONA DEPARTMENT OF MINERAL RESOURCES

FAIRGROUNDS PHOENIX, ARIZONA

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COPPER in 1973

Copper, the "Red Metal", ranks second only to iron as the most important metal to civilized mankind. The name comes from the Latin word, cuprum, named after the island of Cyprus; the location of the world's first important copper mines. The chemical symbol for copper is Cu after "cuprum." Copper has atomic number 29; atomic weight 63.54; a melting point of 1083 degrees centigrade; a boiling point of 2336 degrees centigrade; a specific gravity of 8.93 to 8.95 and a chemical valence of 1 or 2.

The discovery of copper dates from prehistoric times. The earliest appearance of worked metal was at Catal Huyük in Turkey. The little hammered copper tubes found at that locality were apparently used for adornment and have been dated between 6000 and 5500 B.C. Copper is a metallic element, reddish colored, bright, exhibits a metallic luster, is malleable, ductile, a good conductor of heat and electricity. Copper occurs as a native element and in many minerals; the most important of which are the sulfides, oxides and carbonates. From these minerals the metal is recovered by smelting, leaching and/or electrolysis. Copper is used as the pure metal, alloys and in a variety of chemical compounds. Uses vary from copper wire and pipe for building construction and alloys (bronze, brass and coin alloys) to chemicals for agriculture and pharmaceuticals.

Two of copper's properties, its electrical conductivity and ductility, account for its wide use as an electrical conductor in the form of wire. Silver is the only metal whose electrical conductivity is superior to that of copper. In all but the most sophisticated applications, the added cost of silver, with its only slightly better conductivity, is not justified. The manufacture of copper wire accounted for nearly 69% of the copper consumed in the United States in 1973.

The manufacture of brass and related alloys accounted for 29 percent of the copper consumed in 1973. Brass and related alloys are used in the manufacture of castings such as household plumbing fixtures, specialty gears and bushings, stampings such as gaskets and pipe. Copper is alloyed with nearly every other metal to enhance such properties as heat conductivity, strength, corrosion resistance and machinability.

The primary copper industry includes the mining, milling (concentration), smelting (or other recovery methods) and refining of newly mined copper and produces a variety of shapes and forms of copper and copper-bearing materials. A shape known as a wirebar accounted for about 56 percent of the copper marketed to U.S. consumers. Copper in cathodes, the product of electrolytic refining of copper, account for 22 percent of the copper marketed to consumers and are sold to both wire and brass mills. Most copper is refined by electrolysis into cathodes, however, a large percentage of these cathodes are cast into wirebars before leaving the refinery. A wirebar is a specialty shape designed for fabricating into rod and subsequently wire. They are about 3½x5 inches in cross section, up to 54 inches in length, weigh from 175 to 420 pounds, have both ends tapered, and are generally marketed to wire mills. Both wirebar and cathode copper prices are quoted by the major commodity exchanges. Although much of Arizona's copper production is refined and cast into wirebars, this process does not take place in Arizona. A considerable amount of Arizona copper is, however,

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produced and sold as cathodes in the State. Two plants in Arizona, one operated by Inspiration Consolidated Copper Company and the other by Magma Copper Company bypass the wirebar step and produce copper rod directly from refined copper. A considerable amount of this Arizona produced wire rod is sold to the Western Electric communication cable plant in Phoenix for manufacture into telephone cable. The final product of most of Arizona smelters is copper anodes which in most cases are shipped out of state for electrolytic refining.

Most of Arizona's copper mining operations produce only copper ore concentrate; a product which contains between 15 and 30 percent copper in mineral compounds with other elements. The concentrate is produced by a variety of complex mechanical and fluid separations, which do not change the chemical composition of the copper minerals. The process involved, termed concentration, separates the copper-bearing mineral particles from the noncopper minerals in the ore. The concentrate is then shipped or sold to a smelter for recovery of the copper. Seven copper smelters operate in Arizona. Those companies operating their own smelters are known as fully integrated producers, many of whom also smelt ore and concentrates for nonintegrated mining operations.

The majority of copper produced in the United States is sold at a price that is commonly referred to as the domestic producer quotation. This price is for copper of specified purity in specific shapes, generally cathodes or wirebars, each of which carries its own price. A third price in the producer system is termed "U.S. Producer Refinery" and is the base price from which many custom smelters calculate the price they will pay the small independent miner for his copper ore. Producer prices differ from free market values in that they do not change frequently. Rather, a new price is established whenever supply/demand relationships change significantly. London Metals Exchange (LME) and New York Commodity Exchange prices apparently are key yardsticks for determining change in the market environment. Thus, when these values post sizable gains or losses, domestic producer prices are often increased or decreased. All Arizona produced copper is marketed at prices based on producer quotations.

Nineteen seventy-three was an incredible year for copper prices. Louis Perlman, director of the Commodities Research Unit Limited, writing for the March, 1974, Annual Review issue of <u>Engineering and Mining Journal</u> summarized copper pricing in 1973 with this poetic excerpt from the NASMI Metals Report:

> "Listen, my friend, and you shall hear Of an unbelievable, impossible year; It was the year of '73 When copper hit jackpot on LME. Somewhere indeed the grass was green When wirebars sold at a dollar sixteen."

At the beginning of 1973, there was not a hint of the storm of events that were to unfold during the course of the year. As the year began, the price of wirebars on the LME were 48¢ a pound and the producer price was 50.5¢ a pound. In the second week of January, the U.S. producer price for copper was raised by 2.5¢ to 53¢ a pound. Also in January, China entered the copper market on a large scale, thus adding additional demand. By early February, LME copper was at 54¢ a pound, then the highest level since April, 1971. Encouraged by a massive strike at Europe's largest copper refinery, Olen in Belgium, very large decreases in LME stocks, a further increase in the U.S. producer prices (to 56¢ a pound for wirebars) and the sudden panic in international financial markets, LME copper prices kept increasing to 60¢ a pound at the end of February.

On March 1, the U.S. producer price was raised to 60¢ matching historic highs. LME copper continued its upward trend to reach 71¢ a pound in the middle of March. Prices continued to climb in April along with corresponding drops of stocks in warehouses and large scale labor disruptions occurred at the mines in Chile further decreasing copper availability. Since price controls in the U.S. held the producer copper price fixed at 60¢, the brunt of world developments were felt on the LME.

With the domestic sales price fixed at 60¢, and no price ceiling on export sales, the scrap not committed to domestic buyers under contract started moving out of the country attracted by the higher prices abroad. The end of May and the beginning of June saw a rash of large-scale force majeures in Zambia, Chile and Canada (all major copper producing and exporting nations). LME wirebar prices increased to 80¢ a pound. In the U.S., the announcement of a price freeze quickly caused major disruptions in the supply of copper scrap, which accounts for a significant part (nearly 20%) of the available supply of copper and unlike U.S. producer copper, is not committed to consumers.

Instead of a usual summer lull, the copper market continued its imbalance as the worldwide copper shortage intensified. In the second week of July, the LME copper price hit a new record of nearly \$1.00 a pound. Shortly thereafter, a new rash of partial force majeures were announced by Yugoslavia, by secondary refining facilities in the U.S. (due to the very limited availability of scrap as described earlier), and by many of the major producers in Canada (primarily due to the rail strike).

As the summer ended, copper markets remained turbulent, with prices hovering around 90¢ a pound. At the beginning of September, the unstable political situation in Chile cumulated in a military coup d'etat. This news, along with strikes at the Southern Peru Copper Corporation's mines, further encouraged the general insecurity in world copper markets. The U.S. Senate's ratification of a copper stockpile release bill had only a moments cooling effect on the rapidly climbing free market prices. As the year end approached, major war broke out in the Middle East and several North American copper producers, still experiencing technical difficulties, continued to produce below capacity further pushing copper prices upward.

Copper prices exceeded \$1.00 a pound for wirebars on the LME during the week of November 16 and continued to climb reaching nearly \$1.20 a pound in early December. Price escalation was encouraged by massive speculation, further technical problems and the possible effects of fuel shortages due to Arab embargoes. As 1973 came to an end, U.S. copper producers were allowed to increase their prices to 68.5¢ a pound, additional force majeures were declared, a release of copper from the U.S. defense stockpile won final legal approval and the free market copper price settled to about 95¢ a pound. Stockpiles of copper, whether they are in the commodity exchanges' warehouses, the U.S. Government Defense Stockpile or consumers' supply inventory, play a significant role in the establishment of prices. A large quantity of copper in the commodity exchanges' warehouses indicate a general easiness of supply and a lack of push toward higher prices. The opposite is true of consumers' inventories. A fabricator (consumer) will hold a large inventory of raw materials which represents a great quantity of tied up capital only if he believes the price of that raw material will rise significantly or if it will be in short supply. If production of copper appears to be sufficient to satisfy demand, the consumer will allow the copper producers and exchanges to hold the copper by not purchasing more than enough to meet immediate demands. Thus when producers are holding large stocks there is a tendency for prices to remain stable or drop.

Under the General Services Administration the U.S. Government maintains a large stockpile of various commodities so as to supply the Nation with an ample supply of these commodities in the event of a national emergency. Although the purpose of the stockpile is to maintain an emergency supply, Congress can, by declaring excesses in the stockpile which may then be sold, effectively reduce commodities prices. Conversely, by building up stockpile levels, the Government becomes an additional buyer and bolsters demand prices and subsequently production. So large is the quantity of most commodities in the stockpile that mere suggestion of stockpile sales exert a downward pressure on prices. Near the end of 1973, Congress and the President had authorized the release of slightly over 250,000 tons of copper from the stockpile. However, nearly half of this was consigned to the Treasury Mint and for military use.

At year end 1973 stock of refined copper at smelters, fabricators, exchanges and with brokers and dealers in the U.S. were 49,098 tons, a decrease of 108,267 tons from the beginning of the year as reported by the Copper Institute. Stocks of refined copper throughout the entire world decreased 237,223 tons during 1973 reflecting increased consumption of the metal.

Copper is produced from mines in 62 countries according to data supplied by the U.S. Bureau of Mines. World production in 1973 totaled 7,856,681 short tons of copper (a number subject to revisement and one that contains numerous estimates). Production in 1973 was nearly a half million tons greater than that of 1972 which was 7,329,378 short tons. In 1973 the U.S. was the largest producer recording 1,717,940 short tons, nearly double Ganada's second place production of 899,474 short tons. Malaysia, the country with the smallest recorded production for 1973, is credited with 55 short tons. The ten largest copper producing nations in 1973, in decreasing order with respect to output, were: the U.S., Ganada, Chile, Zambia, U.S.S.R., Zaire, Philippines, Peru, Australia and Papua New Guinea.

Geographically, the North American Continent accounted for 34 percent of the world's production; Africa, 21 percent; Europe (including the U.S.S.R.), 18 percent; the South American continent, 14 percent; and Asia and the Oceanic nations, 13 percent. Two geographically small areas of the world, the "Copperbelt" in Africa and the State of Arizona, account for a very significant portion of the world's copper production. The production of Zaire and Zambia amounting to 1,317,176 short tons, slightly over 18 percent of the world's 1973 copper production was produced in the small "Copperbelt" which is a narrow strip of land extending along the northern boundary of Zambia and along the southern boundary of adjacent Zaire.

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The State of Arizona, with a 1973 production of 927,271 short tons, accounted for a nearly 12 percent of the world total and more than any nation.

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United States 1973 production of copper, as recoverable content of ore, was 1,717,940 short tons from 289,998,000 short tons of copper ore. This ore contained an average 0.53 percent copper or 10.6 pounds of copper per ton of ore. The 1973 production fell short of the 1970 record production by only 1,717 short tons; but was a 53,100 ton improvement over 1972's production. The 1973 production was valued at \$2,044,349,000 an all time record due to both improved production and record prices averaging 59.5c per pound. Nineteen seventy-three's production was obtained from a record high quantity of ore due to the steadily lower grade of material available for mining. The 1970 record production was produced from 32,264, 000 short tons less ore than was mined in 1973. The 1970 ore averaged 0.59 percent copper.

New refined copper, as reported by copper refineries for 1973, was 1,698,337 short tons refined from domestic ores. Also 170,151 short tons of copper was refined by U.S. refineries from ores, concentrates, and partially processed copper materials from foreign mines. Secondary or recycled copper recovered from old scrap amounted to 441,841 short tons, 26 percent of the new copper produced in 1973. Imports of copper totaled 398,498 short tons and exports amounted to 220,266 short tons. Thus for 1973 there was a 178,232 short ton excess of imported over exported copper; slightly over 10 percent of new mine production and 7.3 percent of total U.S. copper consumption for the year.

For the last four years, copper production from both Arizona and the U.S. has not kept pace with the rest of the world. In the U.S. and Arizona alike, political and environmental controls have both increased the cost of development and the availability of deposits to develop. Environmental controls (control of air, water and land surface pollution) and land use planning, both unheard of in most copper producing countries, are added costs of development and production of American copper. As mentioned earlier, the U.S. producer copper price is indirectly related to the LME price which is a worldwide free market price. Thus copper produced in this country is sold based on world prices that do not take into account added production costs of environmental controls. Since the grade of ore that can be profitably mined, milled and refined is directly related to the cost of production, as production costs rise due in part to environmental controls the lower limit of ore grade must be raised, thus making millions of tons of lower grade material unmineable and worthless. As in the past, improved production efficiency has offset some increased costs.

Land use planning, a term often used for a form of governmental land usage control, is often so inflexible as to deny the availability of potential copper deposits from exploration, development and production. However, if properly used, land use planning can provide protection for potential mineral deposits from other surface uses such as housing developments. Both land use planning and environmental controls are likely to be continual factors in rising copper production costs.

In 1973, Arizona's copper mines produced 181,311,945 tons of copper ore containing 1,735,012,000 pounds (927,271 short tons) of copper worth \$1,021,314,814; 54.0 percent of U.S. mine production and more than any nation. That same Arizona copper ore contained 102,376 troy ounces of gold; 7,164,988 troy ounces of silver and 37,657,000 pounds of molybdenum worth an added \$37,710,570. Utah ranked second to Arizona, producing copper ore containing 256,507 short tons of copper; New Mexico third with 204,742 short tons and Montana fourth with 132,466 short tons.

Copper producing mines in Arizona are located in what is known as the basin and range province. The October, 1974, issue of the Directory of Active Mines in Arizona, published by the Arizona Department of Mineral Resources, lists 27 mining properties operated by 13 companies as producing copper. They are: the Twin Buttes mine, operated by Anamax Mining Company; the Mission, San Xavier and Silver Bell mines, operated by Asarco (American Smelting and Refining Company); the Copper Cities and Miami mines operated by Cities Service; the Bagdad and Pima mines, operated by Cyprus Mines; the Esperanza, Mineral Park and Sierrita mines, operated by Duval; the Emerald Isle mine operated by El Paso Natural Gas; the United Verde mine, operated by the Big Hole Mining Company; the Inspiration, Christmas and Ox Hide mines, operated by the Inspiration Consolidated Copper Company; the Ray mine operated by Kennecott Copper Corporation; the San Manuel and Superior (both underground) mines operated by Magma Copper Company; the Zonia mine, operated by the McAlester Fuel Corporation; the Copper Queen (underground), Lavender Pit, Morenci and New Cornelia mines, operated by Phelps Dodge; and the Bluebird and Old Reliable mines, operated by Ranchers. In addition, there are seven mining operations producing silica flux some of which contains copper for the copper smelters. The production of these various mines is tabulated in Tables I and II.

Included in the Arizona copper mines are 16 of the nation's 25 largest copper mines. They are: Magma's San Manuel, second only to Kennecott's Utah Copper mine at Bingham Canyon, Utah; Phelps Dodge's Morenci, 3rd; Kennecott's Ray mine, 6th; Cyprus' Pima mine, 7th; Duval's Sierrita, 9th; Anamax's Twin Buttes, 11th; Phelps Dodge's New Cornelia, 12th; Inspiration's Inspiration mine, 13th; Asarco's Mission, 14th and Silver Bell, 17th; Cities Service's Copper Cities, 19th; Duval's Mineral Park, 20th; Magma's Superior mine, 21st; Phelps Dodge's Copper Queen, 22nd; Cyprus' Bagdad mine, 24th; and Duval's Esperanza, 25th.

Those companies mining copper must continually progress toward discovering new deposits, more efficient and environmentally more pleasant operations and further technical advancements. The business of mining copper in Arizona is not a stagnant one. The following is a very brief description of the plans and activities of Arizona's copper producers.

HECLA - EL PASO NATURAL GAS

The Hecla Mining Company and El Paso Natural Gas Company are the joint owners of the Lakeshore mine, presently under development on a copper deposit located on the Papago Indian Reservation south of Casa Grande. Hecla is the operating company. The orebody, actually two orebodies, one of oxide copper minerals and the other of sulfide copper minerals, will be mined by underground methods. The sulfide ores will be concentrated, roasted to release sulfur, leached with acid made from the released sulfur, and electrowon to produce copper cathodes. The oxide ores will be leached by acid also made from sulfur released from sulfide ore roasting and the leached copper will be precipitated as cement copper using sponge iron produced from the residue of the leaching of the roasted sulfide ores. These recovery methods were chosen so that waste products from one stage of processing are used as required processing ingredients in another stage.

Over 45,000 feet of underground openings (shafts, tunnels, drifts, etc.) had been driven by the end of 1973. Two parallel declines (downward sloping shafts) driven at a minus 15° slope were essentially completed during 1973. These declines serve as the main entries to the underground orebodies. One of the declines provides rail hoisting service to the mine men, supplies and equipment. The other decline will be equipped with a conveyor belt to move ore from the underground primary crusher and waste to the surface.

Production is scheduled to start from the mine during late 1974. When the mine and both the sulfide and oxide ore processing plants are operating at full capacity, expected in 1975, the operation will be capable of producing 69,000 tons of copper annually.

BIG HOLE MINING COMPANY CAR AND COMPANY CAR AND COMPANY

"Old mines never die" is the preface to the story of the Big Hole Mining Company. The company operates those mines generally referred to as the United Verde mine or the Jerome mines of the United Verde Branch of Phelps Dodge. When the mines in Jerome were "shut down" in the early 50's by Phelps Dodge as exhausted, a little high grade ore, in pockets too small to be profitably mined by a company as large as Phelps Dodge remained. The Big Hole Mining was contracted by Phelps Dodge to mine the remaining ore and recover any leachable copper from the extensive dumps. This, Big Hole does and ships the ore and leach precipitates to Phelps Dodge's Douglas smelter.

Thus by recovering the last bit of valuable metal from an already established mine, the Big Hole Mining Company is furthering the true meaning of the word conservation.

MCALESTER FUEL

Prior to April the McAlester Fuel Company operated an open pit mine, the Zonia, 20 miles west of Prescott near Kirkland. Oxide ore was mined, piled in heaps and leached with sulfuric acid. Copper was recovered in precipitates. Following many months of preparation, what was considered, at that time, to be the largest nonatomic blast in the world was set off the morning of April 19. The blast utilized 4,125,000 pounds of explosive to break and shatter the copper deposit to prepare for an in situ (in place) copper leaching operation. The Zonia blast exceeded by 125,000 pounds of explosives the blast at Ranchers Old Reliable mine in 1972.

The blast area covered 10 acres. After the blast, a sulfuric acid sprinkler system was set up and leaching began. By January, 1973, the leaching operation was recovering an average of 5,000 pounds of copper daily.

RANCHERS

The Ranchers Exploration and Development Corporation operates the Old Reliable mine in the Galiuro Mts. and the Bluebird mine in the Globe-Miami area. Ranchers' Bluebird operation was the first to directly recover copper in cathodes from leach solutions produced by leaching heaped ore from their open pit mine. The company announced in February of 1973 that it had reached a preliminary agreement in principle with Mitsubishi International of Japan for a possible joint venture to expand the Bluebird mine. The companies have developed an economic model for upping the mine's present production of 7,500 tons of cathode copper per year approximately four times. If the test work is successful, the agreement provides that Mitsubishi will contribute about \$20,000,000 and own a 30% interest. Ranchers, who will contribute existing production facilities, will receive \$3,750,000 in cash and own 70% of the venture.

The Old Reliable mine represented a pioneer effort in copper production. The mine, long considered "mined out", still contained nearly 4 million tons of rock containing .8% copper. The old underground workings and some additional tunnels constructed for the purpose were loaded with 4 million pounds of explosives and the whole deposit shattered. The shattered rock was then terraced and a sprinkler system installed which would distribute a weak sulfuric acid solution over the entire surface of broken rock. The acid solution flows through the broken rock, dissolving the copper and carrying it to precipitation tanks where the copper is removed from the solution. The solution flows through the deposit at a rate of approximately 1,000 gallons per minute. An average of 500,000 pounds of copper is recovered monthly.

Rainfall can, as it did in 1973, cause a unique problem at both the Bluebird and the Old Reliable mines. Both mines recover copper by leaching; from man made ore piles (heap leaching) at the Bluebird and in situ (in place) at the Old Reliable. Significant rainfall mixed with the sprinkled acid solution and diluted the acid to a point where the leaching action nearly ceased for a short time.

CITIES SERVICE

Cities Service operates the Copper Cities open pit mine and concentrator, the Miami mine as an underground in place leaching project and is developing the Miami East underground mine, all as part of their Miami Copper Operations at Miami. Their Pinto Valley Operation is developing an open pit copper property eight miles west of Miami.

MIAMI COPPER OPERATIONS

During the 60's ore of a mineable grade in the Miami underground mine was exhausted. Yet, in any mining operation, scattered small high grade pockets remained unmined as does much rock of only marginal value. In an attempt to recover this remaining copper still contained in the old Miami mine, the entire underground maze of mine workings were flooded with a leaching solution. Now, approximately ten years later, copper from the rock left behind when mining stopped is still being recovered by leaching. Development is continuing at the high grade Miami East orebody located 2,500 to 3,700 feet underground in the Miami area. The ore is located in the down-faulted section of the old Miami-Inspiration orebody that supported underground mining operations in the area for many years. Ore production is expected to start from the new orebody in 1975 and is scheduled to reach a full capacity level of 2,000 tons of ore per day by the end of 1975.

PINTO VALLEY OPERATIONS

Cities Service's mine development program at Pinto Valley continued throughout 1973. The Pinto Valley mine will operate as an open pit mine with a daily capacity of 40,000 tons of ore by the end of 1974. Capacity at start up is expected to be 20,000 tons of ore per day. The mine and mill will produce sulfide copper concentrates which will be smelted by Inspiration. Byproduct molybdenum will also be produced.

Some 60 million tons of overburden will have to be removed to fully develop the mine. During preproduction stripping and later during mining any oxide copper ores found will be stockpiled for future treating. A number of archeological sites have been discovered during the development of the property and are being investigated by archeologists from the Arizona State Museum and archeology students from the University of Arizona.

INSPIRATION

The Inspiration Consolidated Copper Company operates open pit mines and a milling, smelting and rod fabricating complex at Inspiration, known as the Inspiration Division. The company also operates an open pit mine at Christmas. The mines at Inspiration produced sulfide ore which is milled, concentrated and smelted, oxide ore which is leached and dual process ore (both oxide and sulfide) which is first vat leached and then milled, concentrated and smelted.

Construction of Inspiration's \$54,000,000 air pollution control project continued through 1973 and has been completed. The project has amounted to the building of a completely new smelter. Principle components are the largest electric smelting furnace in the world, new siphon-type converters, a waste gas cleaning plant and a sulfuric acid plant. Although the new smelting facility is to completely replace the smelter used in the past, the old smelter will be kept intact, in operating order in case of a national emergency that might require additional smelter capacity on short notice.

To meet State and Federal air quality standards, Inspiration concluded that the production of sulfuric acid from the sulfur dioxide contained in waste gases was the only feasible approach to sulfur-dioxide removal. Sulfuric acid production necessitates the collecting of highly concentrated sulfur-dioxide gases, but those gases released from the existing Inspiration smelter were not of a high enough concentration for sulfuric acid production. It was these and additional technological reasons and other economic considerations that led to construction of a new smelting system; a system adaptable to the production of sulfuric acid from waste gases. The new facility was built at the western end of the old smelter to take advantage of much of the existing equipment and service auxiliaries. Once initial "start up" difficulties are overcome and the new smelter is fully operational, it will meet the most stringent of State and Federal air quality standards.

The large quantity of sulfuric acid produced by Inspiration's new plant will be disposed of in part, through the company's new Willow Springs \$2,300,000 heapleaching project scheduled for start up during 1974. Copper production from this project will eventually reach an annual rate of 10 million pounds. That portion of acid produced from ore and concentrates smelted by Inspiration for other companies will be returned to those companies. Still more of the acid will be sold to Anamax Mining Company for use at their new oxide ore treatment plant.

ANAMAX

Anamax Mining Company is a 50-50 partnership between the Anaconda Company and American Metal Climax (Amax). Anamax operates the Twin Buttes open pit copper mine near Tucson.

In June of 1973, Amax acquired the Banner Mining Company, owner of extensive mineral properties in Pima County, including the Twin Buttes copper mine which was under long term lease to the Anaconda Company. At the same time, the 50-50 partnership between Amax and Anaconda was formed creating the Anamax Mining Company to operate, further develop and expand the Twin Buttes mine. Copper production from the mine is split equally between the two parent companies to be marketed individually.

By 1976, the Anamax partnership expects to increase annual production at Twin Buttes to average approximately 120,000 tons of copper annually. Amax, as part of the partnership agreement, is investing \$93,000,000 for mine development over a three year period. In addition, both companies are sharing equally in the expenditure of approximately \$40,000,000 for mine development equipment, including new transporting and crushing units, \$15,000,000 to increase the sulfide ore concentrating mill capacity from 30,000 to 40,000 tons per day and approximately \$70,000,000 for the construction of an oxide plant. The new plant to treat oxide ore is scheduled to come on stream in 1975 and will produce copper cathodes from oxide copper ore through a leach-electrowinning process.

KENNECOTT

Kennecott operates an open pit copper mine known as the Pearl Handle Pit, a silicate-leach-electrowinning plant and a smelter along with a supporting mill and related facilities as their Ray Mines Division in the Ray-Hayden area.

Installation of a sulfur dioxides air quality control system at their Hayden smelter was completed during 1973 and fully operational by June of this year. (Both Kennecott and Asarco operate smelters at Hayden). The system includes an expanded sulfuric acid plant, improved converter hoods and gas collectors and a complex computer control system. To avoid returning converter slag, a molten copper bearing waste from converter operation, to the reverberatory furnace where the high sulfur content of the slag would increase air quality problems, the slag is hauled in huge (three times larger than usual) slag pots to earthen cooling pits. There the slag is allowed to cool and harden for eventual return to the crushing, grinding and flotation processes to recover additional copper. The recirculation of converter slag in this manner not only reduces air contamination, it provides for increased recovery of the copper resource.

The silicate ore leaching plant is to be enlarged by 40 percent, from 10,000 to 14,000 tons of ore per day, at a cost of \$7,000,000 to consume acid produced by the expanded acid plant. Copper production from the vat leach plants will thereby be increased from 19,000 to 24,500 tons annually.

The Mineral Creek flood water diversion tunnel and diversion dam were completed late in 1973. During heavy rainfall periods, the increased stream flow would cause flooding in the mine areas and pick up polluting chemicals in the process. The diversion project carries the stream flow around the mine through a three and onehalf mile long, 16 foot diameter tunnel.

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The Division is presently studying the feasibility of major expansion of the entire Ray Mines operation. Results of the study are to be expected during the second half of 1974.

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Duval Corporation is the mining subsidiary of Pennzoil and operates three large open pit mines with their associated milling and support facilities in Arizona. Duval operates the Esperanza mine near Tucson and the Mineral Park property near Kingman. Duval Sierrita Corporation, wholly owned by Duval, operates the Sierrita near Tucson.

The company continued with a research effort on their patented, pollution-free copper recovering technique, called the CLEAR Process. The process is being implemented with the construction of a full scale plant with an operating capacity of 32,500 tons of copper produced per year. While construction of this \$25,000,000 facility is in progress, the company will continue to operate its CLEAR pilot plant to gain additional operating data. When completed, the plant will treat concentrates from the Esperanza mine.

Esperanza

Duval's Esperanza mine, a copper-molybdenum open pit operation, resumed operations early in January of 1973 after closing in December of 1971 in order to reduce the stockpile of copper concentrates which had built up during the shutdown of Asarco's smelters during the 1971 copper industry strike. Although the Esperanza operation continued uninhibited throughout that strike, the Asarco smelters which process Esperanza's concentrates were shut down. Reduction in allowable capacity due to air quality control regulations prevented the Asarco smelters from increasing production after the strike to treat the backlog of Esperanza concentrates. By mid-January of 1973 the concentrate inventory had been reduced to manageable levels. However, in order to reduce the inventory, Duval was forced to export nearly 36,000 tons of copper concentrate to Japan and West Germany.

Plant modifications initiated during the shutdown made possible a 25% increase in production. Upon return to operation the company added 340 employees to its payroll.

Duval Sierrita

In 1966 the General Services Administration (GSA - the materials supply agency of the Federal Government) initiated a program to encourage additional domestic production of copper. Duval Corporation entered into negotiations with the GSA for development of the Sierrita copper-molybdenum property under the program. A development contract was signed between Duval and the GSA in November of 1967. Out of the total \$100 million allocated to GSA for the program, the Duval Sierrita project was assigned \$83 million as an advance against future delivery of copper to the government at a fixed price of 38 cents per pound. Total cost for the development of the property approached \$200 million.

So long as Duval has a positive cash flow (in other words, sells sufficient copper, molybdenum and precious metal byproducts to cover fixed and operating costs) it must sell its output to GSA and must meet minimum annual commitments to the GSA. The contract which ends on June 30, 1979, calls for the delivery of a minimum of 12 million pounds of copper in 1974 and 147.1 million pounds over the remainder of the agreement (1975 - June 30, 1979). The molybdenum and byproduct precious metals are sold by Duval on the open market along with whatever copper must be sold to meet operating costs.

The Sierrita operation mined nearly 30.5 million tons of ore in 1973, a daily rate of 83,500 tons; more ore per day than any other Arizona copper mine.

Mineral Park

Duval's Mineral Park Mine near Kingman operated throughout 1973 with few problems. Ore production averaged 17,600 tons per day which was slightly less than full capacity due to problems related to the handling of wet ores and the availability of ammonium nitrate explosives. More efficient mill tailings handling equipment was installed during 1973.

NEWMONT MINING CORPORATION

The Magma Copper Company, consisting of a high grade underground mine and concentrator (mill) at Superior and a large underground mine, concentrator, smelter and continuous casting plant for copper rods at San Manuel, is wholly owned by Newmont Mining Corporation.

San Manuel

Magma's San Manuel mine was the largest producer of copper in Arizona again in 1973 and second only to Kennecott's Utah Copper Division at Bingham Canyon, Utah, in the United States. Mine production continued without interruption throughout 1973. However, smelter production was hampered early in 1973 by problems with anode casting and by the necessity of installing new water-cooled converter hoods as part of the company's air quality control program. A manpower shortage that existed through much of the year had a limiting effect on the output of the mine, smelter and refinery, with the result that production, although setting new records, did not reach planned levels. Due to the difficulties in reaching planned production levels, the company was required to envoke a force majeure cutback of scheduled refined copper shipments in August, September and October of 1973.

Magma announced that they will spend at least \$3 million on a neutralization plant and related facilities to dispose of sulfuric acid which will be a byproduct of the company's new \$50 million sulfuric acid plant, designed to convert to acid some of the sulfur dioxide gas produced during the smelting process. The Magma acid plant construction schedule calls for completion of the project in the summer of 1974. When completed the plant is expected to produce about 2,000 tons of sulfuric acid a day when in full operation. Magma will sell between 360,000 and 500, 000 tons of the acid to Anamax Mining Company annually. Anamax will use the acid to leach oxide copper ore at their Twin Buttes mine. The remaining acid will be sent through the neutralization plant where it will be neutralized with pulverized limestone and water to produce gypsum. The gypsum will be disposed of in the mill tailings ponds.

The Magma smelter has been chosen by the Smelter Control Research Association (SCRA) as a test site for a proposed experimental sulfur dioxide removal plant to control sulfur dioxide generated by reverberatory furnaces. Sulfur dioxide is generated by two sources in the typical copper smelting operation: the reverberatory furnaces and the converters. While all seven of Arizona's smelters have either built, or are building, acid plants to control sulfur dioxide produced by the converters, they have not yet found a way to control gases from the reverberatory furnaces. However, the majority of sulfur dioxide produced in the smelting operation is part of the already, and/or soon to be, controlled converter gases.

Superior

At Superior, the mine was shut down during July, 1973, to enable transfer of haulage and hoisting operations to the new tunnel and shaft. Since August, 1973, the new facilities have been in operation and have brought ore production from the deeper high grade orebody to a daily rate of nearly 3,000 tons of ore, about double the previous rate. The planned production rate of 3,300 tons of ore daily is expected to be reached during 1974, as mine development proceeds to the goal of providing sufficient working places.

The Superior ore contains 4.2 percent copper, and by today's standards is considered very high grade ore.

ASARCO

Asarco (American Smelting and Refining Company) owns and operates the Mission, Sacaton, San Xavier and Silver Bell copper mines and the Asarco Hayden smelter in and the state of the Arizona. •

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The Mission Unit is Asarco's largest mining property, and is located near the famous Mission San Xavier del Bac, southwest of Tucson. The mine takes its name from this mission which was built in the 1700's.

The Mission mine operated at near capacity throughout 1973 at a rate of 22,500 tons of ore per day. Approximately three tons of waste had to be removed for each ton of ore produced. The operation is distinctive in that two companies, Asarco and Cyprus Pima, are mining adjacent portions of the same orebody.

A new computer program that analyzes the operation of open pit mines has been successfully used to optimize the working of the Mission mine. The program is called ORE - Optimum Resource Extraction. The program exploits a computer built model of the orebody to be developed. The computer model is derived from drill hole data, geologic information, topographic contours and general economic factors affecting pit design. The resulting model, which includes an inventory of mineral content and assay, as well as haulage cost for every block of ore in the deposit, is used to determine the best practical pit form, including bench contours and haul roads.

San Xavier Unit

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The San Xavier Unit of Asarco is a new copper recovery plant which will produce 15,000 tons of copper contained in precipitates per year. The precipitates contain 80 to 82 percent copper. The construction of the plant was completed on May 1, 1973, and dedicated by Asarco on June 14, 1974. Construction of the vat leaching facility took 13 months at a cost of approximately \$13 million. The unit is the nation's fourth largest producer of copper by vat leaching.

The vat leaching operation recovers approximately 16 pounds of copper from each ton of oxide copper ore mined by Asarco from their leased San Xavier mine on the Papago Indian Reservation. The two non-contiguous orebodies that make up the San Xavier mine contain approximately 10,600,000 tons of oxide ore with a .98% copper average grade. The mine lease with the Papago Indian Tribe requires the minimum payment of \$600,000 annually to the Tribe.

Production of the cement copper precipitates involves two distinct processes: leaching the copper from the crushed ore in vats with a dilute solution of sulfuric acid and the precipitating of copper from the leach solution using de-tinned scrap tin cans. The resulting cement copper (concentrate) is shipped to Asarco copper smelters at Hayden in Arizona and El Paso, Texas.

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The new plant will consume about 50,000 tons of sulfuric acid per year. The acid will come from Asarco's new acid plant at the Hayden smelter. The acid plant at the smelter was constructed as an air pollution control facility and recovers sulfur dioxide from the smelter smoke. The production of the cement copper precipitates also consumes about 15,000 tons per year of shredded "tin cans" which are presently collected at municipal waste recycling centers in Texas.

Silver Bell Unit

Asarco's first important copper mine in Arizona was developed at Silver Bell, northwest of Tucson. Asarco's current operations at Silver Bell are two porphyry copper open pits, the El Tiro and the Oxide. Current operating capacity is about 11,000 tons of ore per day. Nearly all of Silver Bell's copper concentrate output is shipped to Asarco's Hayden smelter.

The company's previous estimates of ore reserves were decreased by 36 percent in 1973. The previous estimate included possible ore in the fringe areas of the mines. Closer examination showed mineralization in these fringe areas to be below economic limits. The mine is estimated to be closed in approximately eight years.

Sacaton Unit

Asarco's new Sacaton Unit mine was dedicated in March of 1973. Construction costs over a period of slightly more than two years amounted to over \$40 million. Named for the nearby Sacaton Mountains, the unit employed over 600 people at the peak of construction. The permanent work force is nearly 400.

The discovery of the porphyry copper deposit outcrop was made by Asarco geologists in 1961. Subsequent exploratory drilling indicated two orebodies with a combined reserve estimated at 47,500,000 tons of ore. A relatively shallow west orebody, which is expected to produce approximately two thirds of the ore during its ten year life, is being mined by open pit methods.

A deeper east orebody will be mined by underground methods. Present plans are to mine this deeper orebody by block-caving. Underground development at a depth of 1800 feet is expected to begin in the third year of open pit operation. Ore production from the underground operation is to begin in 1980.

At the projected metallurgical recovery rate, scheduled production of copper from the open pit operation is 21,000 tons of copper per year, based on an average ore grade of 0.76 percent copper and mine production of 9,000 tons of ore per day. Before minable ore could be reached at a depth of approximately 300 feet, nearly 40 million tons of top soil and overburden were removed.

The topsoil removed during mining is kept separate from the rest of the overburden and some of it is being used to cover the rock dump faces and tailings dam slope to facilitate revegetation.

When mining is completed, reclamation plans call for removing the plant and covering the plant site and all disposal areas with the segregated desert alluvium, which will them be reserved.

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The operation presently consists of an open pit mine and a concentration mill with numerous support and maintainance facilities. The copper concentrate produced at the mill is shipped to Asarco's smelter in Hayden.

Hayden Smelter

Asarco operates a copper smelter at Hayden which has a rated input capacity of 960,000 tons of material.

The Hayden copper smelter was modified in 1973 by the addition of an anode casting plant at a cost of approximately five million dollars. This eliminates the casting of blister copper cakes, previously remelted and cast into anodes at the refinery.

For the purpose of reducing sulfur dioxide emissions from the Hayden smelter, a sulfuric acid plant was installed in 1971. During 1973 a 1000 foot stack was erected for better dilution and dispersion of the weak sulfur dioxide gases that cannot be handled by the acid plant.

CYPRUS MINES CORPORATION

The Cyprus Mines Corporation wholly owns or controls, as subsidiaries, the following four mining companies in Arizona: Cyprus Bagdad Copper Company, Cyprus Bruce Copper & Zinc Company, Cyprus Johnson Copper Company and Cyprus Pima Mining Company.

Cyprus Bagdad

At the Cyprus annual meeting in May, 1973, the shareholders voted to merge Bagdad Copper Corporation into Cyprus and the merger was completed in June. Cyprus is now the sole owner and operator of the Bagdad mine. The basic reason for the merger was to facilitate expansion of the Bagdad operation and, therefore, benefit the shareholders of both companies. Ore reserves at Bagdad are considered large: 300 million tons averaging 0.49 percent copper are proven, and additional drilling should prove several more hundreds of millions of tons. Immediately following the merger, Cyprus undertook a major expansion feasibility study of the mine and mill and possible construction of a smelter and refinery. A smelter might supply the company with a much more flexible marketing position. It is hoped that the decision to proceed with a major expansion will be made about mid-1974. If the decision is to expand, the company expects that detailed engineering and construction will require about two and a half years.

Bagdad now consists of an open pit mine supplying ore to a mill producing copper and molybdenum concentrates, an oxide-copper leaching system which produces high-purity cathode copper through liquid ion exchange and facilities for its 500 employees and their families.

By the end of 1973, Bagdad had accumulated concentrates containing approximately 3,000,000 pounds of copper which were stockpiled due to smelter capacity problems. A smelting arrangement has been made to treat the entire stockpile plus

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Bagdad has ceased copper powder production because of the shortage and high price of the purchased raw materials.

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Cyprus is the operator and owns 50.01 percent of the Pima mine, located near Tucson. The mine is primarily a copper concentrate producer with molybdenite and silver as valuable byproducts. The remainder of ownership is held by Union Oil Company of California and Utah International Inc. The copper concentrate produced is shipped to Phelps Dodge's smelter at Douglas and Magma's smelter at San Manuel. The major portion of the recovered copper is returned to Cyprus Pima for their own marketing.

At the end of 1973 Pima ore reserves amounted to 221 million tons with an average grade of 0.49 percent copper, sufficient for about 11 years of operation at the present mining rate. Exploratory drilling was continued during 1973 in order to evaluate a potentially profitable expansion to the east and southeast of the present pit. If development proves feasible this expansion will significantly extend the life of the operation.

The new expanded mill using semi-autogenous grinding mills (a grinding method that avoids the use of expensive and often in short supply iron balls and rods), installed early in 1973, functioned satisfactorily throughout the year and resulted in increased production and a reduced per ton milling cost.

In recognizing the necessity of solving air pollution problems resulting from the smelting of copper concentrate and maintaining a viable smelting facility for their concentrates, the company decided to assist financially in modifying the Phelps Dodge smelter at Douglas to bring it in conformity with certain requirements of Arizona's air pollution regulations. Pima consequently lent \$10,000,000 to Phelps Dodge for the purpose. The Douglas smelter processes the major portion of Pima's concentrates.

Cyprus Johnson Copper Company

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As the result of drilling and metallurgical studies on Cyprus properties in the Johnson Camp area, a mineralized area has been shown to be of commercial significance and development of a mining operation is proceeding. The proven reserves consist of 14.7 million tons of oxide copper ore with 0.80 percent total copper content. Construction of the plant is underway. Mining operations are scheduled to commence in early 1975.

The oxide ore, which comes right up to the surface, will be mined by open pit methods at a rate of about 4,000 tons per day. The ore will be hauled to dumps where it will be leached to recover from 25,000 to 27,000 pounds of copper per day.

While the amount of daily production is comparatively small by today's "big mines" standard, the monetary investment is also considered small. Construction costs are estimated to be about \$6 million.

Cyprus Bruce Copper & Zinc Company

Cyprus owns and operates the Bruce (formerly the Old Dick) mine near Bagdad. The mine is a small high-grade underground copper-zinc deposit with a concentrator and support facilities. The operation produces and sells copper and zinc concentrates. Due to zinc smelter capacity curtailments and shutdowns, the company experienced some difficulty in disposing of their zinc concentrates. Known ore reserves of 467,000 tons with an average grade of 3.72 percent copper and 12.4 percent zinc, will sustain mining at the present rate for about five years.

PHELPS DODGE

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Phelps Dodge is the largest producer of copper in Arizona. The company operates three large open pit mines: the Morenci mine at Morenci, the New Cornelia mine at Ajo and the Lavender Pit at Bisbee; three smelters: at Douglas, Ajo and Morenci; one underground mine, the Copper Queen at Bisbee and is developing an open pit mine, the Metcalf, near Morenci, and an underground mine near Safford, all in Arizona.

Copper Queen Branch

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The Copper Queen Branch consists of various underground mines collectively referred to as the Copper Queen mine, the Lavender Pit open pit mine, a mill and concentrator and various support facilities.

First announced in 1967 it has been well aired that the end of mining operations in Bisbee by Phelps Dødge was in sight. Mining in the Lavender Pit had been scheduled to cease by the end of 1973. Underground mining at the Copper Queen had been scheduled to stop shortly thereafter. But prices change, costs change, and technology advances, and it's now expected that the Lavender Pit will continue to produce until at least the end of 1974.

At the annual stockholders meeting in May, 1974, it was announced that the company was planning to process through the concentrator material from the lean ore dumps at Bisbee mixed with higher grade ore from the underground mines. If this proves feasible and not too costly, they may be able to continue production at Bisbee for another year or two beyond 1974 depending also on copper prices.

Phelps Dodge has launched an exploration program at Bisbee aimed at the old Shattuck mine it had recently acquired from Shattuck Denn Mining Company. The program is expected to cost about \$500,000 over a two year period. The program will include rehabilitation of the old Shattuck shaft and extensive core drilling to investigate the geologic formation from which most of the underground production has come in recent years but which was of no value when the Shattuck mine was operating over fifty years ago.

New Cornelia Branch

The New Cornelia Branch of Phelps Dodge at Ajo consists of an open pit mine, concentrator and smelter. The open pit mine is one of two in Arizona which use railroads for hauling ore and waste in the pit. The company's smelter is operating under an interim permit issued by the State Air Pollution Control Hearing Board conditioned upon carrying to completion air quality control programs now underway. The permit extends to January 3, 1975, by which time the program is to be completed.

At the Ajo smelter, construction of new facilities to control sulfur dioxide and particulate emissions were substantially completed in 1973, except for some modifications shown to be necessary by initial operations. Total expenditures at Ajo for air pollution control will amount to nearly \$31 million when facilities are completed and operating.

Morenci Branch

Operations at the Morenci Branch of Phelps Dodge include an open pit mine, concentrator, a smelter and related support facilities. The Morenci mine, along with the New Cornelia, are the only two open pit mines in Arizona using railroads for the hauling of ore and waste in the mine.

In action similar to that taken at Ajo, the State Air Pollution Control Hearing Board issued an interim operating permit for the Morenci smelter conditioned upon carrying to completion air quality control programs now underway. Like the Ajo permit, the one for Morenci expires in January, 1975, when facilities presently under construction will be operational. At that time a permanent operating permit will be issued.

Before production can begin, two additionel insits will have to be such,

As of year end 1973 nearly \$53 million had been spent at Morenci for air quality control equipment. The total cost of the Morenci program is estimated at \$92 million. The program includes substantial modifications of waste gases handling equipment and construction of a variety of new equipment, including a new 2,500 ton per day sulfuric acid plant.

The sulfuric acid to be produced from the smelter waste gases will be disposed of by using it to recover, by leaching and precipitation, on a portion of the small amount of copper otherwise left in Morenci and Metcalf waste dumps and tailings.

As a result of the large capital investment, \$92 million, required to implement air quality control requirements, the Industrial Development Authority of Greenlee County voted to lend \$60 million to Phelps Dodge to help finance pollution control facilities under construction at Morenci. Financing of the loan will be through tax-free pollution control revenue bonds. Phelps Dodge will repay the loan through the year 2003.

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The Metcalf mine, under development by Phelps Dodge near Morenci, will be capable of producing 60,000 tons of copper annually, commencing early in 1975. In 1973, removal of overburden continued as did construction of the concentrator and related facilities.

The report, Mr. Perlow writers, shows the dollars detect and indirede timest of

When production begins at the Metcalf mine and concentrator, Metcalf concentrates will be smelted at Morenci, largely displacing the concentrates from the company's Tyrone mine in New Mexico which are presently treated at the Morenci smelter. A new smelter is under construction in New Mexico to treat the production from the Tyrone mine.

Phelps Dodge operates a smelter in Dougla's which presently treats the copper concentrates produced at the Copper Queen Branch and those from a number of other mining companies. . 23.000 1000 At the the task of the second

At the Douglas smelter, an estimated total of \$17 million is to be spent for air quality control facilities. The Douglas emissions control program includes a permanent partial curtailment of operations thus reducing the quantity of material and, therefore, the quantity of copper that can be legally produced. a da subjeta di mala di 1. 100 million and an

Safford Branch and the second

The preliminary development program at Phelps Dodge's deep orebody at Safford continued in 1973. Total expenditures by year end 1973 have amounted to \$14,400, 000 at the project. a the state first Strate Strate

Additional development work during the next two to three years has been authorized with expenditures expected to exceed \$30 million. This will include deepening the existing shaft on the property, sinking a new shaft, underground development work and erection of additional surface facilities. The increased work will be able to absorb many of the company's employees from Bisbee where jobs will eventually be partially phased out. .

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Before production can begin, two additional shafts will have to be sunk, further underground development work completed and a concentrator built.

The Safford orebody contains an estimated 400,000,000 tons of ore with an average grade of 0.72% copper. a Monte Marchael R. M. State Project

Copper mining in Arizona is more than tons of ore, pounds of copper and prices per pound. It's jobs for people, 25,500 of them, earning an average of \$11,426 a year. Arizona copper miners produce an average of 4,872 tons of ore and 48,530 pounds of copper per production worker per hour worked; almost 10 percent more than the national average. Those 25,500 copper workers are not the only Arizonans benefitted by our copper industry. It would indeed be difficult to find any Arizonan whose life is not benefitted by the State's copper industry. the March Street Prof.

Edward H. Peplow, Jr., writing for the October, 1974, issue of Phoenix Magazine has produced an excellent discussion of copper's impact on Arizonans in an article entitled, "The Giant is Measured." There he summarizes the results of a recent study by one of Arizona's foremost economic analysts, Dr. George F. Leaming, of the Arizona Economic Information Center on the direct and indirect impact of the copper industry in Arizona. 1.1 111 1 1 1 1 1 1 1

The report, Mr. Peplow writes, shows the dollars direct and indirect impact of the copper industry to average \$3,144,317,000 per year over the last three years (1970-1972, the last period for which data was available). In Mr. Peplow's words:

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"The next logical question is how one escalates \$947,557,000, the worth of copper produced (average 1970-72), to \$3.14 billion. A lot of things have been written about money. One of the more ineloquent, but most apt, is that money is like fertilizer: it does the most good when it is spread widely. The copper dollar, then, is shown by the above figures to be a truly fructifying factor in Arizona's economy.

"First, there are the direct impacts, which Leaming shows to average \$519,357,000 a year over the period 1970-72. This is composed of \$227.6 million of personal income received by Arizonans from the copper industry; \$228.9 million of business income; and \$65.8 million of income, or taxes, to state and local governments.

"Then there are the indirect impacts, which Leaming says total \$2.6 billion plus per year. He uses what economists call multipliers. There is an analogy of sorts with a stone dropped in a pond creating outward spreading ripples. The question, of course, is how far away from the point of impact is it valid to try to measure the ripples.

"Dr. Leaming measured them only over the course of a year. For every increase or decrease of \$100 in personal income paid by the copper industry to its employees, pensioners or stockholders within the state, total personal income in Arizona changes by \$202 (\$100 directly and \$102 indirectly). By the same token, business income changes by \$349 for every \$100, and state and local tax revenues change by about \$36.

"The multipliers used by Leaming are generally accepted as valid, erring, if at all on the conservative side. There are other respected economists who argue that Leaming is too cautious, that dollars turn over much faster in Arizona, and that the effects of a copper mine expansion in Greenlee County, for example, are felt in Maricopa County much more quickly and last much longer than Leaming shows.

"Leaving the intricacies of that argument to the economists, the simple facts are that the state's two major metropolitan areas, Phoenix and Tucson, derive the lion's share of the indirect impacts of the copper dollar. Leaming estimates that about 30 percent of the new business income generated accrues to the immediate mining community, the balance to the metropolitan areas. Phoenix, as the state's business and financial center, could expect 50 percent, Tucson 20 percent.

"The last full year for which Leaming's study, "<u>The Copper Industry's Impact on the Arizona Economy</u>," has figures is 1972. In that year he shows that the industry made purchases of goods and services in the metropolitan Phoenix area totaling \$94.8 million, in the Tucson area of \$97.5 million and in non-metropolitan mining counties of \$69.8 million.

"Overall, the industry's purchases of goods and services (direct impacts as business incomes) within Arizona in 1972 totaled some \$263.7 million, and the variety of those direct purchases is broad. The largest category was wholesale trade, which grossed \$100.7 million. Next was contract construction, with \$50.8 million, then public utilities with \$6.2 million, followed by manufacturing with \$38.7 million and transportation with \$16 million. "Translated into terms of people, this means that a lot of wholesale distributors in the Phoenix area derive substantial parts of their incomes from sales to the copper industry. A man who lives at New River, for example, drives a delivery truck loaded with machinery parts for a Phoenix distributor. Each week he makes a four-day swing through the southern part of the state, calling at the mines and filling orders. The dollars with which he is paid originate far from Phoenix, but he is paid in Phoenix and he spends most of his earnings in Phoenix. The same is true of the people who staff the stockroom in the Phoenix headquarters; the clerks, secretaries and all the other personnel who work for that distributor.

"Take, for example, the salesmen who travel for that company who are based in Phoenix, yet they travel constantly throughout the mining areas. They buy cars in Phoenix; they buy gasoline all over the state; they stay in hotels; they patronize restaurants; and they entertain. A lot of those expenditures commonly are accumulated under the heading of tourism, but they are directly attributable to the presence and activity of the copper industry. About one and a quarter million dollars were spent on lumber and wood products, shown under the category. This means that a certain number of employees of the forest industry of the northern parts of the state are paid with copper (industry generated) dollars."

The list of those industries and their workers who benefit from purchases by the copper industry is endless. These workers, be they salesmen, clerks, engineers, carpenters, secretaries or plant managers, in turn make purchases of goods and services in their community and, therefore, support insurance agents, grocers, department stores, car dealers, apartment houses, gas stations, hobby shops, ad infinitum.

Arizona's copper mining industry is not only an important source of copper production and employment opportunity, it is an important source of tax revenues for support of schools and other government services. In an effort to determine the characteristics of mining, one of the State's oldest industries, on state tax revenues the Arizona Mining Association has prepared a profile entitled, Arizona Mining Taxation Study. This section is a summary of that Study which was published in the Arizona Legislative Review, November 7, 1973, and subsequent data published in the <u>Copper Industry's Contribution to Government Revenues in Arizona, 1973</u>, prepared by the Arizona Economic Information Center.

Under the property tax program, which became effective in 1968-69, mines are assessed at 60% of their full cash value, while agriculture and manufacturing are taxed at 18 and 25% respectively. The table below gives the assessed valuations of the three industries and the table on the following page shows the relative percentages of total state assessed valuation for each of the three industries.

Assessed Valuations of Selected Industries

Fiscal Year	Manufacturing	Agriculture	Mining
1970 - 71	\$108,944,529	\$135,814,040	\$427,995,483
1971 - 72	145,632,953	135,645,172	490,862,883
1972 - 73	163,035,634	131,608,245	561,222,180
1973 - 74	203,556,513	138,081,928	557,215,167

Assessed Valuations of Selected Industries As a Percent of Total State Assessed Valuations

Fiscal	Year	Manufacturing	Agriculture	Mining
1970 -	71	3.77%	4.70%	14.81%
1971 -	72	4.60%	4.28%	15.50%
1972 -	73	4.49%	3.62%	15.44%
1973 -	74	4.56%	3.09%	12.47%

The Industry's total tax contribution to Arizona was nearly \$77 million in combined state and local taxes for 1973, 10 percent greater than the copper industry's 1972 tax payments. These taxes include property taxes, severance taxes (excise), corporate income taxes, payroll taxes and miscellaneous taxes such as taxes of goods and services purchased and motor vehicle licenses and fees. This \$77 million in state and local taxes, still, does not include any Federal corporate income taxes.

COPPER AND MOLYBDENUM PRODUCTION OF LARGE ARIZONA COPPER MINES

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Company Mine	Tons Copper Ore Mined	Pounds Recoverable Conner	Pounds Recoverable Molybdenum	Tons Copper Ore Mined	Pounds Recoverable Copper	Pounds Recoverable Molybdenum
Twin Buttes	10,137,624	155,719,980	2,119,249	10,891,871	123,424,094	3,239,623
ASARCO:	carst LPC D28	N date includes	total Arthona p	roduction and	Cerefore, stould	, except
Silver Bell	3,839,600	39,223,598	128,582	3,866,100	39,436,966	-
Precipitate Copper	SHOTING REPORT	7,897,007	discontinue	d proceedings of	8,092,408	nad - competend -
Mission	8,363,800	90,742,767	1,902,029	8,782,500	93,116,867	813,742
San Xavier - Si. flux	75,580	1,229,772	271214-10 4 0-21	24,900	401,465	21년~1년 1년
Precipitate Copper $1/$	12.565	807.582.110	동안 [\] * er 위 · 한 ·	837,100	4,955,319	3612751356 4.
Total	12,273,980	139,093,144	2,030,611	13,510,600	146,003,025	813,742
		5.0.0				
CITIES SERVICE -						
MIAMI COPPER OPERATIONS:	113 M 12	3126.065		2 and the second	11-25-1778-	
Copper Cities	5,052,617	42,501,763	213,926	5,222,974	41,952,762	262,341
Copper Cities Precipitate	The Sec	4,577,066		3 7 7 7 9 4 7 9 4 7	4,569,813	
Miami - Precipitate	1 1 3 1 4 1 3	12,170,335		10,343,037	11,987,674	
5 Total	5,052,617	59,249,164	213,926	5,222,974	58,510,249	262,341
CYPRIIS MINES .		Aller March 1993			,	
Bagdad	1,982,368	24.558.652	455,380	2,088,074	24.036.267	500.022
Cathode Copper		13,390,668	a* 12*20V	263 236 27	14.266.685	2 951 233
Pime	18 698 023	165,682,532	1.158.513	20.320.848	176,280,641	1.875.621
Total	20 680 391	203 631 852	1 613 893	22,408,922	214,583,593	2.375.643
Local	20,000,071	203,031,032	1,010,000			
DUVAT. :						1
Reperanza	159 240 7	194.795	861 67	6.454.040	35,646,020	3.424.619
Precipitate Copper	NC2100012	2,094,329		176 97613	2,267,530	and a second second second second second
Mineral Park	6.975.594	44,181,863	3.503.237	6.754.708	40,920,576	3,735,026
Precipitate Copper	-	8,935,811	-		6,431,410	.,,
Sierrita	28.304.333	137.880.330	11.677.246	30,489,595	151,189,684	14.297.148
Cobb Total Constant ph	35,279,927	193,287,128	15,180,483	43,698,343	236,455,220	21,456,893
Inspiration	CS21-7611	an len vlore	59*129	2 142 200	30° 506." YES	1021532
TERTIO TEME	TINGO	FORME .	1011006000	CTUSC	obost.	
KENNECQTT:	10 264 150	122 736 684	31 538	12 322 927	164,319,931	614,100
Ray	10,304,130	31 472 093	Loonte St. 330	[out	28,369,163	Founds
Precipitate Copper	10 364 150	- 154 208 767	31 538	12.322.927	192,689,094	614,100
Total	10,304,130	134,200,707	51,550	1690669761	272,007,074	

(continued next page)

	1	1972	(continued)		1973	····· 64
Company	Tons	Pounds	Pounds	Tons	Pounds	Pounds
Mine	Copper Ore	Recoverable	Recoverable	Copper Ore	Recoverable	Recoverable
INSPIRATION:	Mined	Copper	Molybdenum	Mined	Copper	Molybdenum
Inspiration	7,792,285	87,407,628	28,138	8,743,989	86,268,188	105,275
Copper recovered by						
dump, in-place and			•		127 4	
vat leaching		20,587,885		· · ·	16,395,179	
Christmas Division	1,850,122	22,488,926		1,938,611	19,016,412	1
Ox Hide Mine	2,400,230	9,672,768		1,528,527	8,949,641	
Total	12,042,637	140,157,207	28,138	12,211,127	130,629,420	105,275
			·		and the second se	
MAGMA:						
San Manuel	21,844,943	271,501,061	4,953,567	21,899,574	279,658,911	5,427,939
Superior	450,573	36,337,188		542,828	45,781,968	
Total	22,295,516	307,838,249	4,953,567	22,442,402	325,440,879	5,427,939
						and an and a second
PHELPS DODGE:						
Morenci	17,214,592	215,031,874		18,360,585	213,400,380	
Precipitate Copper		24,492,649			25,668,461	
New Cornelia	9,792,178	115,749,958		10,343,337	107,589,514	
Lavender Pit	3,760,691	33,263,583		3,770,041	30,242,798	
Precipitate Copper		9,999,890		11251	8,531,891	
Copper Queen	643,385	53,798,695		620,387	45,255,978	
Precipitate Copper		2/		,	2/	
Total	31,410,846	452,336,649		33,094,350	430,689,022	
	18 1 1 2					
Total Large Companies	159.542.668	1,805,522,140	26,171,405 4/	175,803,516	1.858.424.596	34,295,556 4.
GRAND TOTAL 3/	165,914,825 5/	1,817,224,000	27,216,000 4/	181,218,661	1,854,542,000	37,657,000 4/
	·			,		,,

Source: Company Reports unless otherwise noted. 1/ San Xavier discontinued production of Siliceous Flux and commenced production of copper precipitates as of May 1, 1973. 2/ Included with Lavender Pit precipitate copper. 3/ U.S. Bureau of Mines (USBM) data: The USBM data includes total Arizona production and, therefore, should, except in the case of recoverable molybdenum (See Footnote 4/) be larger than that production listed under "Total Large Companies' Arizona Department of Mineral Resources estimates of total Arizona copper production as recoverable content of ores and precipitates was 1,836,000,177 pounds in 1972 and 1,891,552,294 in 1973. Differences are due to times and methods of reporting. The USBM total is used throughout this report. 4/ Arizona's entire molybdenum production is a product of the copper mines. Differences in totals are due to time and methods of reporting. 5/ Includes some copper-zinc and lead-zinc ore in addition to copper ore, all of which is combined to avoid disclosing individual company confidential data.

a en invitan				(Thou	sand Pound	ls)				
Property	1964	1965	1966	1967	1968	1969	1970	<u>1971</u>	1972	1973
Bagdad 2/	15,507	15,833	13,024	11,066	14,258	14,781	7,281	14,681	13,391	14.267
Bisbee 3/	11,209	10,784	8,197	4,443	7,285	7,002	7,407	8,345	10,000	8,532
Bluebird 4/	-	an ta 🕂 👘	7;200	7,690	1,449	9,921	11,520	12,458	14,680	15.005
Castle Dome	4,883	4,060	4,122	2,122	2,431	1,831	934	-	-	-
Copper Cities	5,719	4,259	5,169	2,792	4,356	3,799	4,491	4,376	4,577	4.570
Emerald Isle	-	1.1.4	÷ **	275	1,611	4,180	3,713	3,822	3,629	2,180
Esperanza	4,969	4,348	5,909	6,132	4,478	3,619	4,428	4,454	2,094	2.268
Inspiration	56,571	66,048	51,352	27,969	30,930	45,108	48,097	45,588	56,487	50,401
Miami	17,757	17,906	17,168	8,726	11,077	13,756	14,965	12,806	12,170	11,988
Mineral Hill	-	_	-	-	4,901	2,887	-	1110		
Mineral Park	-	1,484	4,837	7,005	7,051	6,221	7,710	7.315	8,936	6,431
Morenci	1,624	1,561	24,903	27,780	23,162	22,754	16,950	14,188	24,493	25,668
Old Reliable	-	_	<u>1</u>	-	-	-	25.26	_	-	5,992
Ox Hide	-	-	-	-	744	7,243	13,298	7,962	9,673	8,950
Ray 5/	18,085	18,838	21,017	21,188	21,742	29,968	43,971	31,622	31,472	28,369
						,	8	,	,	
Red Hills	-	-	-	-	-	-	-	46	-	-
San Xavier	-	1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -		1010 - -	: He 201	- 1	14. 11. 11. 11. 11. 11. 11. 11. 11. 11.	- <u>-</u> 25-125-	_	4,955
Silver Bell	4,854	4,580	5,066	5,017	4,909	5,226	5,614	6.297	7.897	8,092
United Verde	-	-	457	190	307	248	232	165	140	214
Zonia	-	승규가 물건을 얻을 수 있다.	1,814	3,264	3,928	3,576	4,456	4,769	4,778	2,991
		1534-51			30,181	110	59, A 12, 2175	13.12-	,	
		2010/10/00	2.9*201			5 47	25,305,853	35.0		\$ 1.5.751,
		100*000			23227	7 * 70	27 ¹ 20 2 ¹ 20 7			

TABLE II ARIZONA LEACH COPPER PRODUCTION 1/

Copper recovered from precipitate and/or by solvent extraction from material dump, heap, vat or in situ leached. 1/2/3/4/5/

101. DIN/ 89

Precipitation replaced by solvent extraction in 1971

Lavender Pit and Copper Queen

Precipitation replaced by solvent extraction in 1969

Includes only copper contained in precipitates from dump leaching. Does not include copper produced by electrowinning.

TABLE III

ARIZONA COPPER MINING - OUTPUT OF COPPER ORE; AMOUNT AND VALUE OF COPPER, GOLD, SILVER AND MOLYBDENUM RECOVERED THEREFROM 1/

		Gold	Silver	Molybdenum 2/	Coppe	r 3/	Value of Copper.
	Copper Ore	Troy Ounces	Troy Ounces	Lbs.) Thou-	Pounds	Lbs./Ore Ton	Gold, Silver &
Year	Tons	Value	Value	Value) sands	Value	Ave./c 1b. 4/	Molybdenum
1964	86,132,039	133,983	4,915,362	6,296	1,279,898,700	14.9	
		\$4,689,405	\$ 6,355,563	\$ 9,532	\$ 409,055,625	31.960	\$ 429,632,593
1965	92,859,535	133,830	5,352,850	9,399	1,309,809,700	14.1	
		\$4,684,050	\$ 6,921,235	\$15,880	\$ 458,305,893	35.017	\$ 485,791,178
1966	101,558,298	127,431	5,595,644	10,161	1,359,481,200	13,39	
		\$4,460,085	\$ 7,235,168	\$17,812	\$ 491,724,350	36.170	\$ 521,231,603
1967	74,239,203	66,933	3,996,587	9,261	901,853,500	12.14	
		\$2,342,655	\$ 6,193,431	\$15,385	\$ 344,742,519	38.226	\$ 368,663,605
1968	101,293,963	89,419	4,697,394	12,127	1,146,313,600	11.32	
-27		\$3,510,600 <u>6</u> /	\$10,074,000	\$19,207	\$ 479,697,900	41.847	\$ 512,489,500
1969	127,848,828	108,718 5/	5,899,843 5/	12,699	1,477,520,000	11.56	
		\$4,586,800	\$10,564,700	\$20, 947	\$ 702,324,400	47.534	\$ 738,422,900
1970	150,240,842	107,292 5/	7,130,261 5/	15,672	1,694,294,000	11.28	
		\$3,904,400 6/	\$12,626,700	\$26,700	\$ 977,608,000	57.700	\$1,020,838,800
1971	149,293,547	93,617 5/	6,106,204 5/	22,684	1,529,780,500	9.76	
		\$3,820,510 6/	\$ 9,437,749 7/	\$39,872	\$ 786,812,004	51.433	\$ 830,598,891
1972	165,914,825 8/	102,526 5/	6,614,957 5/	27,216	1,695,858,000	10.22	
		\$5,987,518 6/	\$11,143,226 7/	\$46,791	\$ 858,392,446	50.617	\$ 922,314,190
1973	181,311,945 8/	102,376 5/	7,164,988 5/	37,657	1,735,012,000	9.57	
		\$10,013,397 6/	\$18,325,173 7/	\$59,372	\$1,021,314,814	58.865	\$1,109,025,384

1/ U.S. Bureau of Mines. 2/ Molybdenum content of recovered concentrate. 3/ Does not include precipitate copper from dump and in-place leaching. 4/ E/MJ average prices, domestic, f.o.b. refinery. 5/ Does not include gold or silver recovered from vat or heap leaching of copper ores. 6/ At average gold prices; See note 7/, Table XV 7/ At average E/MJ N.Y. market price for .999 fine silver. 8/ Includes some copper-zinc and lead-zinc ore in addition to copper ore, all of which is combined to avoid disclosing individual company confidential data.

TABLE IV

ARIZOMA MINE PRODUCTION OF COPPER, LEAD, ZINC, GOLD AND SILVER

1858 - 1973 Inclusive - In terms of Recoverable Metals

	COPI	PER	LEA	AD.	ZINC		
	Short Tons	Value (thousands)	Short Tons	Value (thousands)	Short Tons	Value (thousands)	
1858 - 1972	25,799,363	13,875,086	654,429	129,949	1,057,324	260,828	
1973	927,271	1,103,453	763	248	8,427	3,482	
Total 1858 - 1973	26,726,634	14,978,539	655,192	130,197	1,065,751	264,310	
		Second and the second sec					

	001	D	COPPER, LE				
ala di Santa Managaran Santa Manggaran Santa	Ounces	Value (thousands)	Ounces	Value (thousands)	Combined Value		
1858 - 1972	14,058,177	383,835	429,345,226	461,149	15,031,716,000		
1973	102,838	10,060	7,199,000	18,416	1,135,659,000		
Total 1858 - 1973	14,161,025	393,895	436,544,226	479,565	16,167,375,000		

Est. Value of Other Metals & Non-Metallics Produced through 1972	1,306,344,000
Value of Other Metals & Non-Metallics Produced in 1973	169,329,000
Est. Value of Other Metals & Non-Metallics Produced through 1973	1,475,673,000
Grand Total Estimated Value of Arizona Mineral Production through 1973	17,643,048,000

Source: U.S. Bureau of Mines; U.S. Geological Survey; Arizona Bureau of Mines

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TABLE V

MINE PRODUCTION OF GOLD, SILVER, COPPER, LEAD AND ZINC IN ARIZONA IN 1973, BY CLASSES OF ORE OR OTHER SOURCE MATERIALS, IN TERMS OF RECOVERABLE METALS

Source	Number of <u>mines 1</u> /	Material sold or treated (short tons)	Gold (troy ounces)	Silver (troy ounces)	Copper (short tons)	Lead (short tons)	Zinc (short tons)
Lode ore:							
Gold	3	20,755	51	497	88		
Gold-silver	2	79,735	409	30,268	101		
Silver	2	12,273		3,419	(2/)		
Total	7	112,763	460	34,184	189		
Copper	27	181,218,661	101,923	7,130,066	864,289	571	20
Copper-zinc	1	93,284	453	34,922	3,217	192	8,407
Total	28	181,311,945	102,376	7,164,988	367,506	763	8,427
Other lode material:							
Copper Cleanup	(3/)	857	6	79	47		
Copper precipitates	15	80,511			59,529		
Total	15	81,368	6	79	59,576		
Placer	1	7. The second	. 6				с бу
Grand total	41	181,506,076	102,848	7,199,251	927,271	763	8,427

 $\frac{1}{2}$ Detail will not necessarily add to totals because some mines produce more than one class of material. $\frac{2}{2}$ Less than $\frac{1}{2}$ unit. $\frac{3}{2}$ From properties not classed as mines.

TABLE VI Mineral production in Arizona <u>1</u>/

		1972	1202			1973	3
Mineral	Quantity		Value		Quantity		Value
		(1	thousands)			((thousands)
Clavs 2/thousand short tons	134		\$355		117		\$459
Ceal (bituminous)do	W		W		3,246		W
Copper (recoverable content of ores, etc.)							3
short tons	908,612		930,419	1.2	927,271		1,103,453
Gem stones	NA		168		NA		170
Gold (recoverable content of ores, etc.)							
troy ounces	102,996		6,036		102,848		10,060
Gypsumthousand short tons	W		W		158		669
Lead (recoverable content of ores, etc.)						Ċ	1. T
short tons	1,763		530		763		248
Limethousand short tons	356		6,024		365		7,019
Molybdenum (W content) thousand pounds	27,216		46,791		37,657		59,372
Natural gasmillion cubic feet	442		80		125		23
Petroleum (crude)-thousand 42 gallon barrels	993		3,226		804		3,103
Pumicethousand short tons	915		722		853		715
Sand and graveldodo	24,842		32,420		27,440		38,503
Silver (recoverable content of ores, etc.)							
troy ounces	6,653		11,210		7,199		18,416
Stonethousand short tons	4,638		8,018		4,265		9,469
Zinc (recoverable content of ores. etc.)							
short tons	10,111		3,589		8,427		3,482
Value of items that cannot be disclosed:	,						
Asbestos, cement, fire clay, diatomite							
(1972), feldspar, fluorspar, helium, iron							
ore, mica (scrap), perlite, pyrites.							
tungsten, and values indicated by symbol W	XX	141	41,416		XX		49,827
Total	xx		1,091,004		XX		1,304,988
Total 1967 constant dollars	XX		900,187		XX		p/ 958,122
	Q 1	i ja ere	10 H 102 11 10				2

P/ Preliminary. W Withheld to avoid disclosing individual company confidential data; included with "Value of items that cannot be disclosed." XX Not applicable.

1/ Production as measured by mine shipments, sales, or marketable production (including consumption by producers).

 $\overline{2}$ / Excludes fire clay; included with "Value of items that cannot be disclosed."

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TABLE VII

ARIZONA INDUSTRIES COVERED BY SOCIAL SECURITY

AVERAGE NUMBER OF COVERED EMPLOYEES, TOTAL WAGES, AVERAGE ANNUAL WAGE

AND AVERAGE WEEKLY WAGE

Years 1971, 1972 and 1973

Industry	Average No. of <u>1</u> / Employees	Total <u>Wages</u>	Average Annual Wage	Average Weekly Wage
		YEAR	1971	
Copper Mining 2/ Copper Smelting 3/ Total Copper Mng. & Smelting Other Mining & Quarrying All Mng., Quarry'g & Smelting Mfg., Ex. Copper Smelting Construction Transp., Utilities, etc. 4/ Wholesale - Retail Trade Services, Finance and Misc. TOTALS AND AVERAGES	19,209 2,022 21,231 1,783 23,014 86,398 43,783 28,651 130,669 99,957 412,472	<pre>\$ 192,278,918</pre>	\$10,010 <u>9,742</u> 9,984 <u>9,857</u> 9,974 8,887 10,930 9,252 5,866 6,578 \$ 7,674	\$192.50 <u>187.35</u> \$192.00 <u>189.56</u> \$191.81 170.90 210.19 177.92 112.81 126.50 \$147.58
		YEAR	1972	
Copper Mining 2/ Copper Smelting 3/ Total Copper Mng. & Smelting Other Mng., Quarry'g & Smelting All Mng., Quarry'g & Smelting Mfg., Ex. Copper Smelting Construction Transp., Utilities, etc. 4/ Wholesale - Retail Trade Services, Finance and Misc.	20,892 2,341 23,233 1,847 25,080 96,910 56,033 30,465 150,437 167,654	<pre>\$ 229,345,846</pre>	\$10,978 10,838 \$10,964 10,795 \$10,951 9,167 11,256 10,106 6,115 6,834	\$211.12 208.42 \$210.85 207.60 \$210.59 176.28 216.46 194.35 117.60 131.42
IUIALS AND AVERAGES	526,579	\$4,167,267,137	\$ 7,914	\$152.19

(continued next page)

. A

TABLE VII (continued)

Industry	Average No. of <u>1</u> / Employees	Total Wages	Average Annual Wage	Average Weekly Wage
		YEAR	1973	
Copper Mining 2/ Copper Smelting 3/ Total Copper Mng. & Smelting Other Mng., Quarry'g & Smelting All Mng., Quarry'g & Smelting Mfg., Ex. Copper Smelting Construction Transp., Utilities, etc. 4/ Wholesale - Retail Trade Services, Finance and Misc. TOTALS AND AVERAGES	22,738 2,756 25,494 2,088 27,582 107,022 64,476 33,901 166,517 185,090 584,588	<pre>\$ 259,992,642 31,301,686 \$ 291,294,328 24,415,959 \$ 315,710,287 1,034,697,762 764,769,342 364,788,070 1,073,728,923 1,328,368,192 \$4,882,062,576</pre>	\$11,434 <u>11,358</u> \$11,426 <u>11,693</u> \$11,446 9,668 11,861 10,760 6,448 7,177 \$ 8,351	\$219.89 218.42 \$218.73 224.87 \$220.12 185.92 228.10 206.93 124.00 138.02 \$160.60
1.4.6.8.2.3	2011 - E		260.03	

Source: Arizona Employment Security Commission.

- 1/ Includes all covered employees. Figures relating to copper mining and smelting, and manufacturing, are adjusted as described in the following footnotes.
- 2/ The first number includes all covered employees in copper mining and milling and probably those in one smelter. The figure, therefore, is higher than that for "All Employees" in "Copper Mining" in Arizona in column 1, Table VIII.
- 3/ According to correspondence from the Employment Security Commission of Arizona, these figures include all covered smelter employees excepting those included in "Copper Mining." A majority of copper smelting employees customarily are reported under "Manufacturing" and the rest under "Copper Mining."

4/ Transportation exclusive of railroads.

"COVERED EMPLOYMENT" AND WAGES IN ARIZONA COPPER MINING AND SMELTING

Copper Mining	Average No. Covered Employees <u>1</u> /	Total Wages <u>2</u> /	Average Annual Wage	Average Weekly Wage	Tons Copper Ores <u>3</u> /
1947	11,340	\$ 36,365,277	\$ 3,207	\$ 61.67	37,810,448
1948	11,493	41,318,524	3,595	69.13	39,072,204
1949	11,001	40,612,224	3,692	71.00	37,365,611
1950	10,181	41,994,321	4,125	79.33	41,757,273
1951	10,754	47,825,698	4,447	85.52	42,784,388
1952	11,365	54,950,235	4,835	93.14	44,472,522
1953	12,068	62,742,982	5,199	99.98	45,187,838
1954	12,502	65,518,853	5,241	100.79	43,072,894
1955	12,399	71,293,263	5,750	110.58	52,189,728
1956	14,008	83,568,996	5,966	114.73	60,468,580
1957	14,652	85,125,320	5,809	111.71	59,571,834
1958	14,100	74,726,972	5,300	101.93	56.255.809
1959	11,568	72,095,130	6,232	119.85	53,121,545
1960	13,764	90,312,848	6,562	126.19	66.032.439
1961	14,275	97,271,286	6.814	131.04	71,918,991
1962	14,408	101,920,108	7,074	136.04	78,868,147
1963	14,303	104,291,588	7.292	140.23	80 615 132
1964	14,720	113,792,031	7,730	148.65	86 132 039
1965	15,239	122.163.124	8,016	154.16	92 859 535
1966 1/	17,018	137.187.611	8,061	155.02	101 558 298
1967	13,426	108,427,206	8,076	155.31	74,289,203
1968	15,734	136,089,579	8,649	166.33	101,293,963
1969	19,459	173,183,018	8,900	171.15	127 848 828
1970	21,479	201,665,064	9.389	180.56	150 241 000
1971	21,231	211,978,597	9,984	192.00	149,294,000
1972	23,233	254,717.341	10,964	210.85	165,915 825 4
1973	25,494	291,294,328	11,426	218 89	191 211 0/5

1/ "Covered Employment" by law includes all employees of employers of three or more persons. Therefore, the figures for "All Employees" in Table IX should be somewhat higher than those for "Covered Employees" in this table provided the same industries were involved. However, this table includes some smelter workers which the other does not. Prior to 1966 the average numbers in this table included roughly 500 to 1000 Arizona copper smelter workers, the rest of the smelter employees being included under "Manufacturing." Beginning in 1966, all covered smelter workers are included in the average in this column. Figures are from the Unemployment Compensation Division, Employment Security Commission of Arizona.

2/ "Total Wages in Covered Industry," "Mining-copper."

3/ Short tons of "Lode ore: copper" reported by the U.S. Bureau of Mines.
4/ Includes some copper-zinc and lead-zinc ore in addition to copper ore, all of which is combined to avoid disclosing individual company confidential data.

TABLE IX

SALIENT COPPER STATISTICS 1/

		In short ton	8
	1971	1972	1973
Mine Production			
Arizona	820,171	908,612	927,271
United States	1,522,183	1,664,840	1,717,940
WOTLd	0,088,034 <u>r</u> /	1,324,378 r	/ /,856,681
Primary Refined Stocks at U.S. Refineries	<u>a</u> /	2	1 os loA
Beginning of Year	130,000	75,000	57,000
End of Year	75,000	57,000	37,000
Primary Refined Prod. of U.S. Refineries			
From Domestic Ores	1,410,523	1,680,412	1,698,337
From Foreign Ores, Matte, etc. a/	181,259	192,821	170,151
Total	1,591,782	1,873,233	1,868,488
Secondary Copper Produced from Scrap			
Recovered as Unalloyed Copper	429,095	447,409 r	/ 484.623
Recovered in Alloys b/	771.025	853.564 r	/ 827.682
Total Secondary Copper	1,200,120	1,300,973	1,312,305
Imports:			
Copper In Ores, Concentrates, Matte	31,288	55,013	42,881
Copper in Blister	156,744	157,432	154,104
Refined Copper a/	163,988	192,379	201,513
Total Imports	352,020	404,824	398,498
Exports:			. s righter fl
Copper in Ores, Concs., Matte, Blister	36,824	26.181	30,870
Refined Copper a/	187,654	182,743	189,396
Total Exports	224,478	208,924	220,266
Excess of Imports Over Exports	127,542	195,900	178,232
Consumption:			
New Refined (Apparent Consumption)	1,623,000	1,901,000	1,730,000
Total Refined (Actual Consumption)	2,019,507	2,238,867	2,437,048
U.S. Mine Production			
Percent of Apparent Consumption	93.8	87.6	99.3
Average Price of Copper c/	51.43¢	50.62¢	58.86¢

4

r/ Revised 1/ U.S. Bureau of Mines; American Bureau Metal Statistics a/ May include some from scrap b/ Includes copper in chemicals: 1971-3,206; 1972-3,036; 1973-3,704 c/ "Electrolytic copper, domestic refineries, on Atlantic Seaboard." Source: E/MJ

STATE	1971	19 72	1973	RANK IN 1972
Arizona	820,171	908,612	927,271	1
California	515	598	369	13
Colorado	3,938	3,944	3,123	10
Idaho	3,776	2,942	3,625	9
Maine	2,510	1,220	1,107	12
Michigan	56,005	67,260	72,221	6
Missouri	8,445	11,509	10,273	7
Montana	88,581	123,110	1 32, 465	4
Nevada	96,928	101,119	93,702	5
New Mexico	157,419	163,034	204,742	.3
Pennsylvania	3,349	2,611	1,845	11
Tennessee	13,916	11,310	8,500	8
Utah	263,451	259,507	256,589	2
Other States 2 ,	/ 3,179	3,064	2,107	
TOTALS	1,522,183	1,664,840	1,717,940	

TABLE X

MINE PRODUCTION OF RECOVERABLE COPPER IN THE UNITED STATES $\underline{1}/$

(In short tons)

1/ Source: U.S. Bureau of Mines

2/ Includes: Alaska, Oklahoma, Oregon, Washington and Wyoming

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WORLD MINE PRODUCTION OF COPPER BY COUNTRIES 1/ (Short tons)

Country	1971	1972	<u>1973 p/</u>	
			: (Shanki)	
North and Central America:				South
Canada 2/	721,429	793,303	899,474	C.and:
Cuba e/	3,300	3,300	5,500	
Dominican Republic e/	500	500	500	
Haiti 3/	7,300	(<u>4</u> /)		3 R 28 -
Mexico	69,611	86,774	88,737	Reptran.
Nicaragua 3/	4,037	2,412	1,703	Sectors.
United States 2/	1,522,183	1,664,840	1,717,940	
South America:				
Argentina	r/557	1,250	<u>e</u> /1,300	
Bolivia 5/	8,281	9,324	e/9,500	
Brazil	6/5,622	4,745	6,711	
Chile	790,722	799,968	818,804	
Colombia	62	71	e/80	
Ecuador	622	483	530	
Peru	r/228,560	248,031	241,156	
Europe:			4.111	
Albania 7/	6,504	r/e/6.970	e/7,100	
Austria	2,920	2.539	3.023	
Bulgaria	r/38,600	41,900	e/44.100	
Czechoslovakia	r/5.180	5,180	6,600	
Finland	31,317	32,121	41,192	
France	r/368	520	456	
Germany, East e/	r/5.500	r/3.300	1,700	Pater
Germany, West 8/	r/1.636	1,456	1,583	
Greece	1,577	1,715	1,587	
Hungary e/	1,300	1,300	1,400	
Ireland	r/13,104	14,560	14,336	
Italy 8/	1,698	1,156	1,000	
Norway 8/	23,889	27,971	31,320	
Poland	134,700	148,800	170,900	
Portugal 8/	4,362	6.744	6,409	
Romania e/2/	15,700	38,600	46,300	
Spain 8/9/	37,514	39,812	33,370	
Sweden	33,313	33,752	35,712	
$U_{2}S_{2}S_{2}R_{2}e/2/7/$	680,000	733,000	772,000	
Yugoslavia	104,049	113,685	162,857	6/ Part
Africa:				
Algeria	567	472	441	
Congo (Brazzaville) 3/	r/1,816	1,511	e/1,500	
Kenva	- 80	79	e/70	
Mauritania	4,960	16,342	23,454	
Morocco 3/	r/4.234	4,220	4,762	
Mozambique 3/	456	198	265	
Rhodesia, Southern 10/	32.338	42,218	46,100	
South Africa. Republic of	173,581	178,494	193,783	
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				10 10 702
				i internet

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(continued next page)

TABLE XI (continued)

WORLD MINE PRODUCTION OF COPPER BY COUNTRIES 1/ (Short tons)

Country	<u>1971</u>	1972	<u>1973 p/</u>
Africa (continued):			
South-West Africa, Territory of 3/11/	35,317	23,830	30,282
Uganda	r/17,906	17,346	17,286
Zaire	447,349	472,008	538,312
Zambia	r/718.040	791,128	778,864
Asia:		,	,
Burma 12/	88	88	77
China, People's Republic of e/	110,000	110,000	110,000
Cyprus 8/	r/21,491	20,884	16,799
India	11,867	12,856	16,085
Indonesia		5,500	41,800
Iran 13/	1,106	1,323	3,300
Israel	11,161	12,318	11,202
Japan 14/	133,411	123,584	100,619
Korea, Republic of	1,955	2,295	2,558
Korea, North e/	14,000	14,000	14,000
Malaysia e/	r/230	65	55
Philippines	217,787	235,558	243,825
Taiwan e/	r/ 2,650	r/2,760	2,650
Turkey	24,736	27,514	e/41,300
Oceania:			
Australia	<u>r</u> /195,397	205,925	240,800
Fiji		3	
New Zealand	94	136	e/110
Papua New Guinea		136,641	201,502
Total r/	6,688,634	7,329,378	7,856,681

e/ Estimate. p/ Preliminary. r/ Revised.

1/ Data presented represents copper content (recoverable where indicated) of ore mined wherever possible. If such data are not available, the nonduplicative total copper content of ores, concentrates, matte, metal and/or other copper-bearing products measured at the least stage of processing for which data are available has been used.

2/ Recoverable. 3/ Copper content of concentrate produced. 4/ Revised to zero. 5/ Corporacion Minera de Bolivia (COMIBOL) production plus exports by medium and small mines.

 $\frac{6}{P}$ Partly estimated, partly calculated on the basis of data furnished by Companhia Brasileira de Cobre.

7/ Smelter production. 8/ Includes copper content of cupriferous pyrites.

 $\frac{9}{}$ Excludes an unreported quantity of copper in iron pyrites which may or may not be recovered. $\frac{10}{}$ Year ending September 30 of that stated.

<u>11</u>/ Data are compiled from operating company reports of Tsumeb Corp. Ltd. and General Mining and Finance Corp. Ltd. for Klein Aub Loper Maatskappy Ltd.'s mine near Rehoboth. Data for 1971 are for fiscal year ending June 30, 1971; data for 1972 are a summation of company figures for calendar year 1972 for Tsumeb Corp. Ltd. an and for fiscal year ending June 30, 1972, for General Mining and Finance Corp.; data for 1973 are a summation of company figures for calendar year 1973 for Tsumeb Corp. Ltd. and for fiscal year ending June 30, 1973, for General Mining and Finance Corp. Output of Tsumeb Corp. Ltd. for the period July 1, 1971, through December 31, 1971, was 12,813 short tons. <u>12</u>/ Copper content of matte produced. <u>13</u>/ Year beginning March 21 of that stated. <u>14</u>/ Copper content of concentrate. Copper content of run of mine production was as follows in short tons: 1971-133,411; 1972-125,248; 1973-103,871. -37-

TABLE XII

MINE PRODUCTION OF COPPER IN

ARIZONA, THE UNITED STATES AND THE WORLD ART TO P

DOMESTIC PRICE OF COPPER a/

1874 - 1973

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	TIODTD	

	A	KI.ZUNA	in the second second	UNITE	D STATE	0.63 2.7 .0	WORLD
	à. I	% of	% of	154 - 495.	% of	Price-	981 17 28
20 263	Short	U.S.	World	Short	World	¢ Per	Short
Period	Tons	Prod.	Prod.	Tons	Prod.	Pound	Tons
1874-		i		8.1.18	2.1	ATS 34 3	385 76
1911	1,758,000	22.0	9.3	7,989,735 b/	49.1	14.40 <u>c</u> /	16,260,000
1912	182,519	29.2	16.2	624,547	55.5	16.341	1,125,656
1913	203,962	33.0	18.6	617,755	56.2	15.269	1,099,366
1914 1/	196,509	34.2	19.0	574,216	55.5	13.602	1.034.487
1915 1/	229,986	30.9	19.6	744,036	63.4	17.275	1,173,150
1916 <u>1</u> /	360,917	36.0	23.2	1,002,938	64.6	27.202	1,553,498
1917 1/	356,083	37.6	22.2	947.717	59.1	27,180	1,602,914
1918 1/	382,428	40.0	24.2	955.011	60.5	24.628	1,579,246
1919	269,050	44.4	24.6	606.167	55.3	18,691	1.095.697
1920	279,128	45.6	26.4	612,275	58.0	17.456	1.056.014
1921 <u>2/</u>	92,517	39.7	15.1	233,095	38.0	12.502	613,987
1922	200,022	41.5	21.4	482,292	48.2	13,382	935 374
1923	309,464	41.9	22.8	738,870	54.5	14,421	1.355.327
1924	338,876	42.2	23.0	803.083	54.5	13.024	1,472,712
1925	356,678	42.5	22.6	839,059	53.2	14.042	1.576.998
1926	361,648	41.9	22.7	862,638	54.0	13.795	1,596,147
1927	341,095	41.3	20.5	824,980	49.5	12,920	1,666,694
1928	366,138	40.5	19.2	904,898	47.5	14.570	1,903,672
1929	415,314	41.6	19.3	997,555	46.4	18.107	2,150,587
1930 3/	288,095	40.9	16.2	705,074	39.7	12,982	1,775,805
1931 <u>3</u> /	200,672	37.9	13.0	528,875	34.2	8.116	1,545,425
				where the production of the pr			

Source: Mineral Resources of the U.S., U.S. Geological Survey (Years 1882-1923), U.S. Bur. Mines (Years 1923-1931); Minerals Yearbooks and other reports,

U.S. Bur. Mines (Years 1932-1969); Ariz. Bur. Mines Bull. 140 (1936).

a/ Annual average prices as reported by E/MJ.

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b/ Smelter production from domestic ores.

c/ Average price for Arizona copper only, calculated from total of values reported or estimated by sources, amounting to \$506,283,000.

1/, 2/, 3/ See page 40

(continued next page)

TABLE	XII	(continued)	

	A	RIZONA	·	UNIT	ED STATES		WORLD
		% of	% of		% of	Price-	
	Short	U.S.	World	Short	World	¢ Per	Short
Period	Tons	Prod.	Prod.	Tons	Prod.	Pound	Tons
1932 3/	91,246	38.3	8.0	238,111	20.9	5.555	1,138,676
1933 3/	57,021	29.9	4.9	190,643	16.4	7.025	1,159,000
1934 3/	89,041	37.5	6.3	237,401	16.8	8.428	1,415,353
1935 3/	139,015	36.0	8.4	386,491	23.5	8.649	1,647,939
1936 <u>3</u> /	211,275	34.4	11.1	614,516	32.4	9.474	1,899,263
1937	288,475	34.3	11.2	841,998	32.8	13.167	2,567,916
1938 4/	210.797	37.8	9.3	557,763	24.5	10.000	2,274,145
1939 5/	262,117	36.0	10.6	728,320	29.4	10.965	2,481,277
1940 5/	281,169	32.0	10.5	878,086	32.7	11.296	2,688,510
1941 5/	326,317	34.1	11.2	958,149	33.0	11.797	2,903,458
1942 5/	393,387	36.4	12.9	1,080,061	35.5	11.775	3,039,041
1943 5/	403,181	37.0	13.2	1,090,818	35.6	11.775	3,064,394
1944 5/	358,303	36.8	12.5	972,549	33.9	11.775	2,866,000
1945	287,203	37.2	12.0	772,894	32.2	11.775	2,400,000
1946	289,223	47.5	14.1	608,737	29.6	13.820	2,056,000
1947	366,218	43.2	14.6	847,563	33.9	20.958	2,500,000
1948 6/	375,121	44.9	14.4	834,813	32.1	22.038	2,600,000
1949 6/	359,010	47.7	14.4	752,750	30.1	19.202	2,500,000
1950 7/	403,301	44.4	14.4	909,343	32.5	21.235	2,760,000
1951 7/	415,370	44.8	14.3	928,330	32.0	24.200	2,900,000
1952 7/	395,719	42.8	13.1	925,359	30.6	24.200	3,020,000
1953 7/	393,525	42.5	12.9	926.448	30.4	28.798	3,050,000
1954 8/	377,927	45.2	12.2	835,472	27.0	29.694	3,100,000
1955	454,105	45.5	13.3	998,570	29.2	37.491	3,420,000
1956	505,908	45.7	13.4	1,104,156	29.1	41.818	3,790,000
1957 9/	515,854	'47.5	13.3	1,086,859	27.9	29.576	3,890,000
1958 9/	485,839	49.6	12.9	979.329	25.9	25.764	3,780,000
1959 10/	430,297	52.2	10.7	824,846	20.4	31.182	4,040,000
1960	538,605	49.9	11.6	1,080,169	23.2	32,053	4,650,000
1961	587,053	50.4	12.1	1,165,155	24.0	29.921	4,850,000
	- 1) ¹⁰ - 1		×				
	100 Mar 100 Mar 100						

31, 4/, 5/, 6/, 7/, 8/, 9/, 10/ see page 40.

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TABLE XII (continued)

		ARIZONA			UN	WORLD			
			% of	% of	1.14	% of	Price-		
		Short	U.S.	World	Short	World	¢ Per	Short	
Perio	<u>d</u>	Tons	Prod.	Prod.	Tons	Prod.	Pound	Tons	
1962		644,242	52.4	12.7	1,228,421	24.2	30.600	5,085,000	
1963		660,977	54.5	13.0	1,213,166	23.8	30.600	5,088,000	
1964		690,988	55.4	13.0	1,246,780	23.5	31.960	5,297,000	
1965	10	703,377	52.0	12.7	1,351,734	24.4	35.017	5,549,000	
1966	01236	739,569	51.7	12.8	1,429,152	24.6	36.170	5,800,000	
		8 26 1	na kump bá or						
1967	11/	501,741	52.6	9.0	954,064	17.2	28.226*	5,552,000	
1968	11/	627,961	52.1	10.4	1,204,621	20.0	41.847**	6,012,000	
1969	12/	801,363	51.9	12.9	1,544,579	24.8	47.534	6,225,000	
1970	13/ 8	917,918	53.4	13.8	1,719,657	25.9	57.700	066,638,042	10
1971	14/	820,171	\$\$53.9	12.3	1,522,183	22.9	51.433	026,688,634	r/Sc
1972	8.8	908,612	55.2	12.4	1,644,840	22.5	\$ 50.617	8 7,324,378	r/
1973	2.8	927,271	54.0	11.8	1,717,940	21.9	58,865	7,856,681	25
1874-	12.9		1,502,0.5		1,245,650	1.25	51 S	\$98,570	
1973	26	,725,054	41.9	13.2	63,727,963	31.6		201,739,735	325
	0.25	2	P. 8, 824, 1	The supering of the local database	801.0ft.1	S		1,086,141	

Revised r/

* Based on first 8 months of 1967. ** Based on the last 9 months of 1968. World War I 1914-1918.

Post World War I Recession (1921). Lasted about one year.

1/2/3/4/5/6/ Depression began in 1930; was at its worst in 1933; gradually improved to 1937. Recession in 1938. Recovery in 1939 caused by War demand.

- World War II began in 1939; highest copper consumption in 1944.
- In 1948 and early 1949, copper was being produced in the U.S. at the rate of 68,000 short tons per month, imports ran 40,000 tons per month of blister and refined copper, exports ran 12,000 tons per month and the price of copper averaged 22.5 cents.

In March, 1949, Congress suspended the copper import tax, and in the ensuing months domestic demand fell drastically while imports continued at practically the same rate. The price dropped to $16\frac{1}{2}$ cents. Many mines were forced to close. Production dropped to 56,000 tons from a high of 78,000.

7/ Korean War 1950-53.

- 8/ Curtailment early in the year (1954), and a series of strikes in August and September caused a loss in production of over 100,000 tons. Consumption in the U.S. was reduced but the reduction was offset by an appreciable rise in consumption in other countries, chiefly in Europe. Result: a short supply of copper at the end of the year.
- Recession 1957-58. Import tax restored 7/1/58 after 7 year suspension.
- 10/ First U.S. troops killed in Vietnam in mid-1959. Record copper production rate first half of 1959 but 75% of U.S. output halted in August by strikes which lasted into 1960.
- 11/ A major Copper Strike started in the U.S. on July 16, 1967, and ended in March, 1968. A loss of 855,000 tons of copper production is estimated as a result of the strike.
- 1969, Highest annual production in U.S. history.
- 13/ 1970, Highest annual production in U.S. history and supply catches up with demand.
- 14/ A copper strike started in the U.S. on July 1, 1971, and ended in August, 1971. A loss of 250,000 tons of copper production is estimated as a result of the strike.

TABLE XIII

UNITED STATES PRODUCTION AND CONSUMPTION OF COPPER .

In Short Tons

	*			377 50 10.7	Total
			in he have a		Production
	di secondo secondo	Production		Consumption	As % of
Year	Mine 1/	Secondary 2/	Total	Total 3/	Consumption
1950	909,343	260,704	1,170,047	1,424,434	82.2
1951	928,330	186,462	1,114,792	1,416,865	78.7
1952	925,359	173,904	1,099,263	1,479,732	74.3
1953	926,448	242,855	1,169,303	1,494,215	78.3
1954	835,472	212,241	1,047,713	1,254,729	83.5
1955	998,570	246,928	1,245,498	1,502,004	82.9
1956	1,104,156	273,060	1,377,216	1,521,389	90.5
1957	1,086,141	248,015	1,334,156	1,347,815	99.0
1958	979,329	255,121	1,234,450	1,250,677	98.7
1959	824,846	261,588	1,086,434	1,463,031	74.3
1960	1,080,169	300,259	1,380,428	1,349,896	102.3
1961	1,165,155	290,805	1,455,960	1,462,830	99.5
1962	1,228,421	301,374	1,529,795	1,599,676	95.6
1963	1,213,166	314,643	1,527,809	1,744,273	87.6
1964	1,246,780	366,197	1,612,977	1,825,281	88.4
1965	1,351,734	462,811	1,814,545	2,004,623	90.5
1966	1,429,152	509,084	1,938,236	2,359,954	82.1
1967	954,064	423,054	1,377,118	1,935,592	71.1
1968	1,204,621	433,041	1,637,662	1,880,300	87.1
1969	1,544,579	514,593	2,059,172	2,142,218	96.1
				· · · · · · ·	
1970	1,719,657	521,137	2,240,794	2,043,303	109.7
1971	1,522,183	429,095	1,951,278	2,019,507	96.6
1972	1,664,840	446,774	2,111,614	2,238,867	94.3
1973	1,717,940	482,623	2,200,563	2,437,048	90.3
	. <u>1</u>				

Source: U.S. Bureau of Mines.

1/ Recoverable copper.

Copper recovered as unalloyed copper. $\frac{1}{2}$

Refined copper in cathodes, wire bars, etc.; reported by consumers.

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TABLE XIV

IMPORTS OF PRIMARY COPPER INTO THE UNITED STATES

	• 57	•	Copper Co	ntent (sho	rt tons)
Source	÷.,		1971	1972	1973
Ore, Concentrates, Matte			and the second second		3 Fr
Canada			7,325	12,118	11,583
Chile			í -	71	1,654
Mexico			4	8	1,113
Peru			8,999	9,486	8,697
Philippines			13,616	30,122	17,842
Australia			1,243	2,091	1,531
Other Countries			101	1,117	461
Total are etc			31,288	55,013	42.881
Iotal ole, eco					C I
Blister Copper		4			
Mavico	÷	•	4 926	9.544	8.799
Chilo			40,594	33,208	29.617
Boru			89,901	81,559	86.896
South Africa Republic of			21,247	23,053	26.279
Other Countries			76	10,058	2,513
Tetal Plieton			155 744	157 432	154,104
iotal blister			130,144	137, -32	
Defined Opthedes and Change			-		
Refined Cathodes and Shapes			123 028	12/ 083	130 523
Canada		•	11 057	26 508	27 / 92
Chile			11,007	20,555	8 627
West Germany			4,30/	1 1 2 5	0,027
Japan			(a)	2,204	1 201
Peru			3,510	2,204	4,004
United Kingdom			5,513	3,930	7,090
Zambia			0,000	22 520	17 212
Other Countries			5,825	33,530	17,512
Total Refined			163,988	192,379	201,515
Total Primary Copper Imports			352,020	404,824	398,498
Less: Primary Copper Exports			224,478	208,924	220,266
(Ore, conct's., matte,					
blister and refined)				0.0	19 19 19 17
				1 2 1	
Net Primary Imports	1	18	127,542	195,900	178,232
			1069	1060	1970
			1908	1909	1970
Primary Coppet Imports			698,555	408,168	390,400
Less: Primary Copper Exports			321.484	205,786	290,554
Net Primary Tuports			377-071	202.382	99.846
net frimary profile					1.1.1
					· · [0]

Source: U.S. Eureau of Mines (a) Not listed separately

TABLE XV

		Gold Silver	Copper 2/	Value of
	Copper Ore	Troy Ounces Troy Ounces	Pounds Lbs./Ore Ton	Copper, Gold
Year	Tons	Value Value 8/	Value Ave. c/lb. 3/	and Silver
1964	155,200,464	430,630 11,470,890	2,280,880,781 14.7	
		\$15,072,050 \$14,831,861	\$ 688,734,761 31.960	\$ 718,638,672
1965	173,286,198	567,531 12,801,638	2,430,879,000 14.0	
	to obtain a second s	\$19,863,585 \$16,552,518	\$ 851,220,899 35.017	\$ 887,637,002
1966	186,966,042	547,327 13,230,411	2,499,863,100 13.37	
		\$19,156,445 \$17,106,921	\$ 904,200,483 36.170	\$ 940,463,849
1967	127,066,097	321,398 8,351,423	1,608,078,200 12.66	
		\$11,248,930 \$12,942,033	\$ 614,703,973 38.226 <u>4</u> /	\$ 638,894,936
1968	170,054,065	405,863 9,532,341	2,055,156,700 12.09	
-43		\$15,934,200 <u>7</u> /\$20,443,000 <u>8</u> /	\$ 860,021,400 41.847 <u>5</u> /	\$ 896,398,600
1969	223,751,510	579,297 6/ 13,581,516 6/	2,691,376,400 12.03	
		\$24,440,500 <u>7</u> /\$24,320,000 <u>8</u> /	\$1,279,318,900 47.534	\$1,328,079,400
1970	257,729,000	552,140 6/ 15,728,600 6/	3,025,021,000 11.74	
		\$21,080,600 <u>7</u> /\$27,852,500 <u>8</u> /	\$1,745,437,000 57.700	\$1,794,370,000
1971	242,656,000	478,281 6/ 13,142,041 6/	2,677,569,000 11.03	
		\$19,518,648 7/\$20,312,339 8/	\$1,377,073,737 51.43	\$1,416,904,724
1972	266,831,000	484,552 6/ 14,655,772 6/	2,922,127,000 10.95	
		\$28,297,837 7/\$24,688,381 8/	\$1,479,180,687 50.62	\$1,532,166,905
1973	273,025,000	479,366 6/ 15,910,462 6/	2,902,524,000 10.63	
	, , ,	\$46,886,788 7/\$40,691,961 8/	\$1,708,425,626 58.86	\$1,796,004,375

UNITED STATES COPPER MINING - OUTPUT OF COPPER ORE; AMOUNT AND VALUE OF COPPER, GOLD AND SILVER RECOVERED THEREFROM 1/

1/ U.S. Bureau of Mines. 2/ Doesn't include precipitate copper from dump and in-place leaching. 3/ E/MJ average price, domestic, f.o.b. refinery 4/ Based on first 8 months of 1967 5/ Based on last 9 months of 1968 6/ Does not include gold or silver recovered from vat or heap leaching of copper ores. 7/ At average domestic gold prices in 'Metal Statistics, 1971": year 1968, \$39.26 per oz.; 1969, \$42.19; 1970, \$36.39; 1971, \$40.81; 1972, \$58.40; 1973, \$97.81 8/ At average E/MJ N.Y. market price for silver .999 fine.

TABLE XVI

EMPLOYMENT, EARNINGS AND HOURS IN COPPER MINING

IN THE UNITED STATES AND ARIZONA

<u>A1</u>	1 Empl	oyees			Pr	oduction	Worken	3	1,474,447 1,000 - 12		196 6 1967
	Ave. (Thous	No. ands)	Ave. (Thou	No. sands)	Ave. W Earn	eekly dings	Ave. W Hou	Veekly ors	Ave. H Earn	ourly ings	1968 1969
	1/	2/	3/	4/	5		368,95	5/	1.820,734	1	1270
Period	Ariz.	U.S.	Ariz.	U.S.	Ariz.	U.S.	Ariz.	U.S.	Ariz.	<u>U.S.</u>	1971
		1.1.5	3-93-55 1677-0	1999 y		(264.10	С. –	1,805.618 1,847.635		1972
1966	15.2	31.9	12.4	26.2	150.06	140.07	45.2	43.5	3.32	3.22	
1967	12.2	25.4	9.0	19.1	141.43	140.18	42.6	43.0	3.32	3.26	
7 Mos.	15.7	33.2	12.4	27.3	149.41	142.76	44.6	43.5	3.35	3.28	
5 Mos.	7.3	14.4	3.8	7.5	130.05	127.95	39.9	40.4	3.27	3.16	
1968	13.8	28.1	11.1	21.3	149.21	161.68	43.0	47.0	3.47	3.44	
3 Mos.	7.5	14.9	4.3	8.3	118.17	129.06	36.7	40.2	3.22	3.21	1/2
9 Mos.	15.8	32.5	13.0	25.6	160.11	165.28	45.1	47.8	3.55	3.46	
1969	17.0	33.7	13.9	26.9	166.50	169.00	44.4	46.3	ng bi3.75	3.65	
1970	18.8	37.0	14.9	29.5	173.01	175.67	43.8	44.7	3.95	3.93	
1971	18.9	34.7	14.9	26.8	178.50	178.46	42.4	42.9	4.21	4.16	
1972	20.5	38.9	16.1	30.7	194.69	192.19	41.6	41.6	4.68	4.62	τ.
1973	21.5	42.3	17.6	33.7	206.75	206.42	41.6	42.3	4.97	4.88	
	100 C										

943 (1 4)	Ave. Earn Man per	Year <u>8</u> /	ggregate (Thousa	Man-hours nds) <u>9/</u>	Shipped on (Thousand S	: Treated Short Tons)	
. galauit	Ariz.	<u>U.S.</u>	Ariz.	<u>U.S.</u>	Ariz.	nesomital 1991 <mark>U.S.</mark> ed	
966	\$ 7,803	\$7,284	29,145	59,264	101,558	186,966	14
967 968	7,354	7,284 8,407	19,937 24,820	42,708 52,057	74,289 101,294	127,066	
69	8,658	8,788	32,092	64,764	127,849	223,752	
970 971 - 94つう - 15 972	8,997 9,282 10,124	9,135 9,280əsirci 9,994	33,936 32,852 34,827	68,570 59,785 66,410	150,241 149,294 165,815	257,729 242,656 266,831	
973	10,751	10,734	38,072	74,127	173,605	289,998	

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			N LA LA PLANE	5.8	1. A. T. 1. A.	Producti	on Workers		
	Cop	per in Copper	Ore <u>11/ 12/</u>	1	Copper ()re Mined	Recoverable Coppe		
		(Recoverable	Content)		per Mar	hour	Mined per Man-hour		
	(Thousand pounds)				(Tons)		(Pounds)		
		Ariz.	U.S.		Ariz.	U.S.	Ariz.	U.S.	
1966		1,474,447	2,805,136		3.485	3.155	50.590	47.333	
1967	-10 ⁻¹	1,000,572	1,866,087		3.726	2.975	50.187	43.694	
1968		1,252,919	2,349,046		4.081	3.267	50.480	45.124	
1969		1,593,544	3,021,590		3.984	3,455	49.656	46.655	
1970		1,826,734	3,368,957		4.427	3.759	53.829	49.132	
1971		1,633,568	2,986,599		4.544	4.059	49.725	49.996	
1972		1,816,618	3,264,113		4.761	4.017	52.161	49.151	
1973		1,847,635	3,386,357		4.872	3.912	48.530	45.683	
				•					

- These estimates of "All Employees," made by the Employment Security Commission 1/ of Arizona, in cooperation with the U.S. Bureau of Labor Statistics, include all full and part time wage and salary workers who were employed in copper mining in any part of the pay periods which included the 12th of each month of the year. See note 2, Table 8 for explanation of differences between numbers of "Covered Employees" in Arizona Copper Mining in that table and those in this Table 16 for "All Employees," for the respective years.
- 2/ Estimates of "All Employees" in the United States industry division, "Mining-Copper Ores," which excludes copper smelting. The estimates have been made by the U.S. Bureau of Labor Statistics with the cooperation of the 50 states, and are based upon monthly samplings similar to those in 1/ above, adjusted periodically to census benchmarks.
- 3/ Estimates of production (non-supervisory) workers in Arizona Copper Mining, based upon samplings as in Note 1/.
- $\frac{3}{a}$ Estimate for 1947-49 is based upon assumption of the same ratio of "production" to "all" employees as that for the year 1949. The numbers of "All Employees" for the years 1947 to 1949 varied less than 2 percent from the average of 10,700 for the three years.
- 4/ Estimates of "Production or Non-supervisory Workers" in U.S. "Mining- Copper Ores," made as in 3/ above.
- 5/ Figures for "Average Weekly Earnings" are products of the figures for "Average Weekly Hours" and "Average Hourly Earnings" for the respective years.

(continued next page)

- 6/ The gross number of hours worked by production (non-supervisory) and related workers in a monthly sample period divided by the average number of the same workers in the corresponding period, provides the basis for the estimate of "average weekly hours" for the month. Averages for a year or period of months are arithmetical averages of the estimates for the months involved.
- 7/ Gross payroll aggregates, exclusive of irregular bonuses and other pay not earned in a sample pay period, are divided by gross man-hour aggregates of production and related workers for the period in order to determine average hourly earnings. Average hourly earnings for a year or period of months are arithmetical averages of monthly estimates based on the results of the respective sample periods.
- 8/ "Average Weekly Earnings" times 52 weeks.
- 9/ Number of production workers times "Average Weekly Hours" times 52.
- 10/ Copper ore mined and shipped or treated by concentration, smelting or leaching.
- 11/ Recoverable copper from copper ore (Note 10/) and from copper precipitates from dump and in-place leaching.
- 12/ Copper from precipitates is held to be largely a byproduct of copper ores, similar to the gold, silver, molybdenum and other metals recovered from copper ores. In previous years, copper from precipitates has not been included in our tables similar to this one. For years prior to 1968, our tables have had added to the recoverable copper from ores a figure for "equivalent copper" computed by dividing the combined value of the byproduct gold and silver recovered from the ore, by the average price per pound of copper. The rapid increase in value of the annual recovery of molybdenum has made it rather pointless to continue this somewhat equivocal figure for "equivalent copper" without including the moly. In recent years copper precipitates have yielded value greater than that of the other byproducts combined. They require some labor from "Production Workers", and the inclusion of copper from precipitates as reported by the Bureau of Mines has some justification although its labor requirement is minor. The inclusion removes most if not all of the justification for a figure of "equivalent copper" - even with molybdenum added in its calculation.