COPPER INDUSTRY

STATISTICS FOR 1967 COMPARED WITH OTHER YEARS ARIZONA, UNITED STATES AND WORLD

COMPILED BY ARIZONA DEPARTMENT OF MINERAL RESOURCES

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CONTENTS

				Page
Physical Properties of Copper The Copper Story - 1967				1
Including Pertinent 1966 and 1968 Data - By: B. H. Gerw Salient U. S. Copper Statistics, 1965, 1966 and 1967 Mine Production of Recoverable Copper in the United	in TABLE	I	2	- 11 12
States, 1965-1967, by States, in Short Tons Arizona, United States, and World Mine Production of Copper, in Short Tons, E&MJ Domestic Price of	TABLE	II		13
Copper, by Years 1912-1967, Incl. Mine Production Recoverable Copper, Production Secondary Unalloyed Copper Reported in USA	TABLE	III	1	4 - 17
World Consumption of Refined Copper World Mine Production of Recoverable Copper by Continents and Principal Countries in Thousand	TABLE	IV		18
Short Tons, Years 1964, 1965, 1966 and 1967 New (Primary) Refined Copper Withdrawn from Supply	TABLE	V		19
on Domestic Account, Years 1962-1967, Incl. Imports of Copper into the United States, Years 1965,	TABLE	VI		20
1966, and 1967, Years 1962, 1963, and 1964 Export of Copper from the United States	TABLE	VII		21
1965, 1966, and 1967 Stocks of Refined Copper Reported by U.S.B.M.	TABLE			22
and Copper Institute Stocks of Refined Copper, Blister and Materials in Process Reported by USBM, in Short Tons	TABLE			23
Refined Copper Consumed in U. S. by Classes of Consumers - 1964-1967, Unit: Short Tons	TABLE			23
U. S. Production and Consumption of Copper Unit: Short Tons	TABLE			24
Copper Mining Employment, Wages and Hours In United States and Arizona	TABLE		0.6	25
Summary of Estimated Copper Mining Employment, Weekly Earnings, Weekly Hours, Hourly Earnings,	TABLE	XIII	26	- 27
in Arizona and United States Years 1947-67 Incl. United States Copper Mining Output in Tons Copper	TABLE	XIV		28
Ore, Value of Copper, Gold and Silver Produced	TABLE	XV		29
Supplement Section Devoted to Arizona Mining Statistics TABLES	XVI -	VYTT	33	- 47

COPPER

PHYSICAL PROPERTIES *

Symbol - Cu. Atomic Weight - 63.54. Specific Gravity - 8.96

Melting Point - 1981.4°F. Boiling Point - 4700°F

Electrical Resistivity - Microhm-cm. - 1.673

Tensile Strength (H.D. - 60,000 #/sq. in.) (annealed - 30,000)

Crystal Structure - Face-centered cubic. Valence - 1 & 2

Copper ranks next to iron as a metal of commercial importance. It has the best conductivity of any base metal; for example, measured on the ordinary basis of conductivity per unit of cross sectional area, aluminum's conductivity is only 61 per cent of that of copper, but 3.5 times that of iron. Copper is therefore the most important metal in the electrical field. Copper has enough strength for minor structural purposes (such as sheet-metal work, electrical manufactures, etc.), is easily rolled and drawn into wire, has great resistance to weathering, and is of moderate cost compared to competitive materials. In addition to these properties, copper is widely used alloyed with zinc to form brass, which is easily worked, offers good resistance to weathering and most solutions (principal exceptions are certain acids and alkalies), and is fairly strong and elastic; and alloyed with tin to form bronze, of note for its resilience. It has good thermal conductivity, so finds many uses in heat-transfer units, such as cooling fins and water heaters. In addition, a large percentage of copper may be recovered as scrap after it has outlived the usefulness for which it was originally intended. Of the total copper consumed in the United States it has been estimated that about 60 per cent eventually returns to use as copper or copper alloys.

^{*} U.S.B.M.'s 'MATERIALS SURVEY"

REFINED STOCKS - END OF PERIOD

			Build-Up	Strike, a	nd Post-Str	ike Period
				1966	1967	1968
Prio	r to Bui	ld-Up	Month	Tons	Tons	Tons
2	Tons					
			January		553,627	446,839
Dec.	1960	456,094	February		560,544	426,445
н	1961	461,252	March		587,410	424,960
11	1962	465,592	April		606,009	474,562
II	1963	474,875	May		619,278	488,748
11	1964	429,989	June		641,083	485,222
11	1965	462,519	July	507,689	633,016	
Jun e	1966	460,848	August	531,224	589,504	
			September	525,908	540,711	
			October	526,200	502,685	
			November	533,227	480,069	
			December	558,599	479,572	

At the end of June 1967, just before the strikes started, the inventory of 641,083 tons was the highest recorded; at the end of November and December 1967, the inventories were still above the highest recorded prior to July 1966; and after the resumption of operations in April 1968, fabricators' stocks climbed within three months to a level higher than at any time before the accumulation started in anticipation of the strikes.

It was fortunate for the United States copper fabricating industry, and especially for production of copper products required for Vietnam, that an economic recession set in in Europe even before 1966. The United States was able to import large quantities of refined copper that normally would have gone to European nations, from South America, Canada and Africa. European nations imported quantities of copper from the Soviet Union and East Germany which they retained for their use and shipped to us equivalent tonnages of refined copper they imported from South America, Canada and Africa (since it is illegal for an American firm to import copper received from Soviet nations). This gave the European nations a profit in the trading; seriously increased our dollar balance deficit; and increased the cost to Americans of copper products fabricated from refined copper thus imported.

The Business and Defense Services Administration reported that in 1967: "demand for copper raw materials in several European countries continued to lag behind that of previous years." (Quarterly Report - January 1968)

Japan became an important purchaser of European copper ore and concentrates as well as Chilean, African and Canadian ores and concentrates in 1966 and 1967. Imports of blister copper into the United States decreased and exports of refined copper processed therefrom on toll and then exported decreased because of the closing down of some of the American smelters and refineries by the strikes.

The inventory build-up by the fabricators was accomplished by (a) acceleration of production at American mines prior to the strike; (b) release of Government

EXHIBIT "A"

New Mine Production Entering U.S. Pipe Line 1966, 1967, Jan - June 1968

(short tons)

					(· /	
	1966	(a)	1967	7 (b)	1968 (c)	1966	70/5
	Jan-Jun	Jul-Dec	Jan-Jun	Jul-Dec	Jan-Jun		1967
	Comment and desired the retirement	a designation con the state of		200	oan-oan	Total	Total
Ore, Matte, Blister Imported	169,647	222,212	180,501	121,668	125,752	391,859	302,169
Less Refined Copper Exported							
to Europe	103,254	76,260	83,695	20,489	46,412	זקט לזן	701 701
Canada	4,249	6,100	3,558	1,228	1,190		104,184
Latin America	22,915	23,059	4,569	3,818	7,982		4,786
Africa	11	172	none	none	none		8,387
Asia	25,928	11,102	30,424	11,119	590 590	183	none
Australia	9	12	none	69		37,030	41,543
not specified	none	none	326	380	none 177	21	69
Total Refined Copper Exported	156,366	116,705	122,572	37,103	61,351	none	706
Net Unrefined Copper Imported	13,281	105,507	57,929	84,565	64,401	273,071	159,675
UT to a constant of the consta		- ,	2137-7	04,505	04,401	118,788	142,494
Relined Copper Imported							
from Europe	702	28,843	17,166	86,592	156,905	29,545	103,758
Canada	41,186	44,537	62,362	78,069	90,285	85,723	140,431
Latin America	22,349	23,046	29,988	28,495	65,706	45,395	58,483
Africa	none	1,500	6,781	15,660	29,422	1,500	22,441
Asia	442	none	none	none	51.6	442	none
Australia	none	none	none	2,247	4,036	none	2,247
not specified	none	none	266	642	3,890	none	908
Total Refined Copper Imported	64,679	97,926	116,563	211,705	350,760	162,605	328,268
Net Imports (imports minus exports)	77,960	203,433	174,492	296,270	415,161	281,393	470,762
II C N N N N N N N N N N N N N N N N N N						,,,,	4109102
U.S. New Mine Production							
Arizona Other States	376,655	362,914	392,513	109,228	248,241	739,569	501,741
Total U.S. Mine Production	341,307	348,276	369,727	82,596	213,939	689,583	452,323
less Concentrates Exported	717,962	711,190	762,240	191,824	462,180	1,429,152	954,064
U.S. Production Remaining in U.S.	1,976	169	506	59,187	71,649	2,145	59,693
New Copper Entering U.S. Pipe Line - Total	715,986	711,021	761,734	132,637	390,531	1,427,007	894,371
Net Imports - Percent of Total	793,946	914,454	936,226	428,907		1,708,400	1,365,133
Arizona Percent of Total		22.2%	18.6%	69.1%	51.5%	16.4%	34.5%
Arizona Percent of U.S. Production	47.4% 52.5%	39.7%	4.19%	2.55%	30.8%	43.3%	36.8 %
	Amon Dunca	51.0%	51.5%	56.9%	53.7%	51.7%	52.6%
(a) Mineral Yearbook 1966 (b)	mier. Dures	u Metal St	auistics 1	90/ (c) M	ineral Ind	dustry Surv	reys 1968

as in Chile, Peru and South African nations and is reported to have received offers to participate in major development projects on Bougainville Island and West Irian. However Japanese financial concerns at present are unwilling to accept mining assets abroad as collateral for mine development loans, due most probably to uncertainty regarding the intercessions by the foreign governments. A large part of this contemplated future production in the numerous non-consuming nations may be dependent upon the Japanese government's backing some of these development ventures.

The estimated 1968 capacities of Arizona copper mines compared with their presently contemplated 1969-1972 capacities are given below. Most of the construction and expansion projects being installed at the inception of the strikes were not affected by the strikes and the capacities completed in 1967 and 1968 are included in estimated 1968 capacity.

ESTIMATED ANNUAL COPPER PRODUCTIVE CAPACITY *
(Estimated by Arizona Department of Mineral Resources)

	1968	1969	1970	1971	1972
Asarco-Silver Bell	24,800	24,800	24,300	24,800	24,800
Mission	65,000	65,000	65,000	65,000	65,000
No. San Xavier		(include	ed in "Miscella	neous")	
Anaconda - Twin Buttes		*	46,000	46,000	46,000
Bagdad	20,000	20,000	20,000	20,000	20,000
Cyprus - Old Dick		4,500	4,500		
Pima	54,000	54,000	54,000	54,000	54,000
Duval-Esperanza	26,000	26,000	26,000	26,000	25,000
Mineral Park	27,500	27,500	27,500	27,500	27,500
Sierrita		19,000	57,000	57,000	57,000
Inspiration-Inspiration	55,000	55,000	55,000	55,000	55,000
Christmas	9,000	9,000	9,000	9,000	9,000
Ox-Hide		4,000	4,000	8,000	8,000
Kennecott-Ray	76,000	100,000	100,000	100,000	100,000
Magma-San Manuel	102,000	102,000	102,000	102,000	102,000
Superior	23,100	23,100	23,100	38,000	38,000
Kalamazoo					50,000
Phelps Dodge-Morenci	144,000	149,000	149,000	149,000	149,000
New Cornelia	71,000	71,000	71,000	71,000	71,000
Lavender Pit	35,000	35,000	28,000	21,000	14,000
Copper Queen	27,000	27,000	22,000	17,000	12,000
Ranchers - Bluebird	5,400	5,400	5,400	5,400	5,400
Tennessee - Miami	9,000	9,000	9,000	9,000	9.000
Castle Dome	2,000	2,000	2,000	2,000	2,000
Copper Cities	24,000	24,000	24,000	24,000	24,000
Miscellaneous	15,500	18,000	18,500	20,000	20,500
Total	815,300	874,300	946,800	950,700	989,200

^{*} Short Tons

There is a "peril point" of 24¢ per pound. If the market price for copper drops to 24 cents, a 2¢ tariff will be reimposed.

The United States Senate has approved a two-year extension of the copper duty suspension with the peril point raised from 24 cents to 36 cents a pound, and the matter is before a Senate-House conference committee.

Had it not been for the strikes in the United States in 1967-68, the fall-off in European demand, accelerated production, and increase in capacity to produce would have resulted in a period of overproduction of copper, in spite of the increase in consumption occasioned by the Vietnam war, and the interference with production in countries abroad.

The London Mining Journal of August 30, 1968 summarizes the present situation as follows:

"Clearly, there is no longer a shortage in America and despite the production that has been lost through fuel supply difficulties in Zambia and drought conditions in Chile, there is no physical shortage of copper in Europe. On the L.M.E. warehouse stocks have stood around 20,000 tons for some weeks and are still above 15,000 tons, despite the abnormal deliveries last week. Looking to the future, with Zambia now back at full output, everything points to a surplus before year-end at a rate equivalent to at least 200,000 s. tons per year - especially if U.S. consumption is no more than 1.5 - 1.6 million s. tons."

The consumption of "1.5 - 1.6 million s. tons" is the range of 1964-66 consumption, as is shown by the following table:

	"Withd rawals from Total Supply" (a)	U.S.Population June 20 of each year (b)	Pounds Cu Consumption Per Capita
1964	1,495,000 s. tons	192,120,000	15.6
1965	1,526,000 " "	194,592,000	15,7
1966	1,593,000 " "	196,920,000	16.1

- (a) Withdrawals on domestic account primary copper, Minerals Yearbooks, U.S. Bur. of Mines
- (b) U.S. Bureau of Census

Others disagree with the Journal's prediction, and domestic and foreign copper prices do not yet reflect such anticipated surplus. However, there has been a decrease in copper set-asides.

Because of the increasing demand for copper, in February 1966 the Business and Defense Services Administration established a 10 percent set-aside of producers' domestic refined copper for defense-rated orders. These set-asides were revised upward to 13 percent for the third quarter and to 18 percent for the fourth quarter of that year. Effective December 2, 1966 the BDSA amended

		Cents Per H	our	
	1-24-68	1-24-69	1-24-70	Total
W-Dana	15 00	15.00		
Wages	15.00	15.00	16.00	46.00
Increment between job classes	5.00		8.25	13.25
Job reclassification	1.50			1.50
Shift Differentials		1.07		1.07
One additional holiday		1.20		1.20
Change in Sunday work premiums	.30			.30
Increased disability costs	15.77			15.77
Change in medical and hospital				
costs	2.20			2.20
Change in insurance provisions		5.34		5.34
Impact (a)	3.20	2.41	3.64	9.25
	42.97¢	25.02¢	27.89¢	95.88¢

(a) "Impact" is the increased cost superimposed upon the added costs granted by the bargaining; where wages are increased, the overtime paid on the base wage is automatically increased proportionately; taxes paid based on payroll are increased as the base payroll is increased due to higher wages (including the "impact" thereon); insurance stood by the company increases as the total spent for wages increases (including <u>all</u> increases), etc.

The need for copper is expected to more than double by 1985. Therefore Arizona's copper resources are of great importance to the Nations' economy and defense. Her copper mines have been producing more than half of the copper produced in the United States, the largest producer of copper in the Free World (U.S.S.R. is by far the second largest producer). However, the copper developments in the world all have an affect upon Arizona, because copper has a world market. She has met the challenges of the past with tremendous advances in mining technology, and expects to continue to meet them. However, there has been a noticeable increase in U.S. investment in foreign mines. Capital will go where profit is greatest, and it behooves Arizona and the Nation to look to their mineral policies. Capital, never too available, wants the greatest possible stability of economic conditions, including that provided by protection against excessive imports of low cost, foreign copper. The Nation needs her copper mines and the capital investment necessary to find and develop them.

TABLE II

MINE PRODUCTION OF RECOVERABLE COPPER IN THE UNITED STATES

1965 - 1967, BY STATES, IN SHORT TONS I/

STATE					1965	1966	1967	RANK in 1967
Alaska					32			
Arizona					703,377	739,569	501,741	(I)
California .			•		1,165	1,078	788	
Colorado .			•		3,828	4,237	3,993	(10)
Idaho .		,	•		5,140	4,961	4,210	(9)
Michigan .					71,749	73,449	58,458	(5)
Missouri .					2,331	3,913	3,215	
Montana .		,			115,489	128,061	65,483	(4)
Nevada .					71,332	78,720	50,771	(6)
New Mexico .					98,658	108,614	75,008	(3)
Oregon .		•						
Pennsylvania					4,354	3,178	4,401	(8)
South Dakota							- 1-m	
Tennessee					14,823	15,410	14,600	(7)
Utah					259,138	265,383	168,609	(2)
Washington					30	34	21	
Wyoming					6			
Other States					282	2,545	2,766	
TOTAL	· Production				1,351,734	1,429,152	954,064	minimus Blaghinghala bawanesa

^{1/} U.S. Bureau of Mines

TABLE III (Continued)

		ARIZONA		UNITED	STATES	WORLD	E.& M. J.
	a en en managen de managen parece de publicare de la companya de propries de la companya del la companya de la	% of	% of	даст в тогор Моритов « тогды Алекция», по прическующе не описа рада.	% of	anterior sundan diseastes in a rinnesphilassomer is seman distributory year in illustration is en	Price
Year	Tons	U.S.	World	Tons	World	Tons	Per
		Prod.	Prod.		Prod.		Pound
1932 3/	91,246	38.3	3.0	238,111	20.9	1,138,676	5,555¢
1.933 3/	57,021	29.9	4.9	190,643	16.4	1,159,000	7.025
1934 3/	89,041	37.5	6.3	237,401	16.8	1,415,353	8.428
$1935 \ \overline{3}/$	139,015	36.0	8.4	386,491	23.5	1,647,939	8.649
$1936\ \overline{3}/$	211,275	34.4	11.1	614,516	32.4	1,899,263	9.474
1937	288,475	34.3	11.2	841,998	32.8	2,567,916	13.167
1938 4/	210,797	37.8	9.3	557,763	24.5	2,274,045	10.000
$1939 \ \overline{5}/$	262,117	36.0	10.6	728,320	29.4	2,481,277	10.965
$1940 \ \overline{5}/$	281,169	32.0	10.5	878,086	32.7	2,688,510	11.296
$1941 \ \overline{5}/$	326,317	34.1	11.2	958,149	33.0	2,903,458	11.797
1932		par i amatu Katar Salas majay (Aliguda arang alian da anan	d deposits and against assessed to the second	klassemiligen meg slamberns som er att flyriddingstromerline attlegstem e	The graduate date of the control of		
to	1,956,473	34.7	9.7	5,631,478	27.9	20,175,437	10.566¢
1941		general agreement of the state of					
1942 5/	393,387	36.4	12.9	1,080,061	35.5	3,039,041	11.775¢
$1943 \ \overline{5}/$	403,181	37.0	13.2	1,090,818	35.6	3,064,394	11.775
$1944 \ \overline{5}/$	358,303	36.8	12.5	972,549	33.9	2,866,000	11.775
1945	287,203	37.2	12.0	772,894	32.2	2,400,000	11,775
1946	289,223	47.5	14.1	608,737	29.6	2,056,000	13.820
1947	366,218	43.2	14.6	847,563	33.9	2,500,000	20,958
1948 6/	375,121	44.9	14.4	834,813	32.1	2,600,000	22.038
1949 6/	359,010	47.7	14.4	752,750	30.1	2,500,000	19.202
1950	403,301	44.4	14.4	909,343	32.5	2,760,000	21.235
1951	415,870	44.8	14.3	928,330	32.0	2,900,000	24.200
1942							Man, and analysis and the property is not types and an
to 1951	3,650,817	41.5	13.7	3,797,858	33.0	26,685,435	16.699¢

(Continued)

TABLE III Continued

NOTES: 1/ World War I 1914 - 1918.

- 2/ Post World War I Recession. Lasted about one year.
- 3/ Depression began in 1930; was at its worst in 1933; gradually improved till 1937.
- 4/ Recession in 1938. Recovery in 1939 caused by War demand.
- 5/ World War II began in 1939; copper consumption reached its height in 1944.
- 6/ In the year 1948 and the early months of 1949, copper was being produced in the United States at the rate of 68,000 short tons per month, imports were at the rate of 18,000 tons of blister copper and 22,000 tons of refined copper, and exports were at the rate of 12,000 tons per month. The price of copper averaged 22.5 cts. during this period, varying from 21-3/8 to 23-3/8 cts.

In March 1949 the copper import tax was suspended, and during the months following the suspension, domestic demand fell drastically, and for four months net domestic consumption of copper was at or below the level of domestic production, even though the latter was severely curtailed. During this period, imports continued at practically the same rate. The price of copper dropped from 23-3/8 cts. to 16-1/2 cts. per pound. Many mines were forced to close down, and the large low-cost producers curtailed production. The average monthly production dropped from a high of 78,000 to a low of 56,000 tons.

- Curtailment early in the year, and a series of strikes in August and September caused a loss in production of over 100,000 tons. Reduced consumption in the U.S. was offset by an appreciable rise in the use of copper outside of this country, chiefly Europe. Result: a short supply of copper at the end of the year.
- 8/ Highest annual production in history.
- 9/ The 1967 Copper Strike started July 16, 1967, ending in March 1968.
- 10 Mining Journal (London), May 1968, p35

TABLE V

WORLD MINE PRODUCTION OF RECOVERABLE COPPER BY CONTINENTS AND PRINCIPAL COUNTRIES IN THOUSAND SHORT TONS

Years 1964, 1965 1966 and 1967

	1964	1965	1966	1967
NORTH AMERICA:			Prika dikalangi mas kinggin ma kinguryang manaharia huyaki kina kinaganaga ingga hingga	
U.S.A.	1,247	1,352	1,429	954
Canada	487	517	510	603
Mexico	58	76	82	69
Other	22	27	20	12
The Control of the Co	1,814	1,972	2,041	1,638
SOUTH AMERICA:	and the state of t	May Mark Traggins (1994) and transfer on the Article (1994) and the	tina tina tipadania fasarintaininina arrapropilinia tenadania dalapanasania es	
Chile	685	642	724	729
Peru	194	196	194	200
Other	1.0	9	10	20
от в подпосно подпосно в продости в подпосно в подпосно поченость в повы подпосно поченода под бого почено выбо	889	847	928	949
EUROPE:	THE COLUMN THE SECOND OF THE COLUMN SECOND S	ned Pala Production and the American Control of the American Annual Control of the American A		nia stocurroni, titlidistote konsultrusy, dirusmian binasa an
U.S.S.R.	770	830	880	850
Yugoslavia	70	69	69	70
Others	160	163	156	186
	1,000	1,062	1,105	1,106
ASIA:		:		
China	99	99	99	85
Cyprus	19	22	28	17
Japan	117	118	123	130
Philippines	67	70	81	95
Turkey	38	36	40	34
Others	33	35	37	20
	373	380	408	381
AFRICA:	Angelina garan darin ara gandan darin an basarin andar an darin darin darin an darin darin an darin an darin d		til trendringstille filmefilmendes desgrengfattig timefilm fan geogle ensible	S-recorded residency reproductive temploment temploment temploment temploment temploment temploment temploment
Zambia	697	7 67	687	730
Republic of the Congo	3 0 5	310	348	352
Republic of So. Africa	66	67	137	141
Others	80	85	83	69
	1,148	1,237	1,255	1,292
AUSTRALIA:	117	102	117	93
TOTAL WORLD:	5,340	5,600	5,854	5,459

Sources: U. S. Bur. of Mines; American Bur. of Metal Statistics 1967 pll

TABLE VII

IMPORTS OF COPPER INTO UNITED STATES

1965, 1966, 1967 1962, 1963, 1964

Short Tons

	SHOLL TOHS		
	1965	1966	1967*
Ore Matte-Regulus (Copper Content)	36,425	41,942	33,622
Canada	6,408	8,097	7,541
Chile	3,156	818	691
Mexico	104	83	206
Peru	10,364	6,838	6,924
Philippines	12,386	21,034	16,057
Republic of So. Africa	1,660	228	
Australia	845	1,202	1,085
Other Countries	1,502	3,642	1,118
Blister Copper (Copper Content)	332,560	349,917	268,671
Mexico	6,733	7,925	1,947
Chile	187,841	182,662	141,631
Peru	32,421	95,975	34,076
Republic of So. Africa	44,332	50,088	33,419
Other Countries	11,233	13,267	7,598
Refined Cathodes and Shapes	137,443	1.62,602	330,347
Canada	72,583	85,723	140,594
Chile	15,623	21,326	30,789
United Kingdom	342	14,104	20,268
Zambia, Malawi and Mozambique	3,190	1,164	11,077
Other Countries	45,705	40,285	127,619
TOTAL IMPORTS	506,428	554,461	632,640
TOTAL EXPORTS		ministernia, municipia terrigionis, ministra terrigionis, ministra propriori del terrigionis mendere	rrechter streets freeze de state oan de state d
(refined & ore concts & matte)	340,475	275,220	219,045
EXCESS IMPORTS	165,593	279,241	413,595
mi tinykuutusa kuut kujusa kaapunutta muutta tiin kudi niis tirikuutuskinjahdi kkin transaginapton maataa konkuutusa triidhaa kkini-ajama kasta			
YEARS	1962	1963	1964
TOTAL IMPORTS	474,052	536,560	579,296
TOTAL EXPORTS	338,442	312,687	321,645
EXCESS IMPORTS	135,610	223,873	257,651

^{*} Category Totals are final. (U.S. Bureau of Mines Mineral Industry Survey June, 1967)

Sources: U. S. Bureau of Mines Minerals Yearbook.

TABLE IX

U, S. B. M. AND COPPER REPORTED BY

		N U.S.A.	OUTSIDE U.S.A.
	U.S.B.M	COPPER INSTITUTE	COPPER INSTITUTE
954	25,000	47,108	181,529
955	34,000	61,554	159,777
956	78,000	120,645	233,775
957	109,000	181,024	277,316
958	48,000	80,722	178,152
959	18,000	64,763	228,243
960	98,000	139,272	288,510
961	49,000	79.755	332,479
962	71,000		358,856
963	52,000	76,934	394,143
964	37,000	45,594	277,303
965	35,000		327,723
966	43,000		293,167
967	29,000	55,350	272,202
	955 956 957 958 960 961 962 963 964 965	U.S.B.M 954 25,000 955 34,000 956 78,000 957 109,000 958 48,000 959 18,000 960 98,000 961 49,000 962 71,000 963 52,000 964 37,000 965 35,000 966 43,000	U.S.B.M COPPER INSTITUTE 954 25,000 47,108 955 34,000 61,554 956 78,000 120,645 957 109,000 181,024 958 48,000 80,722 959 18,000 64,763 960 98,000 139,272 961 49,000 79,755 962 71,000 117,441 963 52,000 76,934 964 37,000 45,594 965 35,000 60,811 966 43,000 65,707

^{*} Inventory data of the Bureau of Mines and Copper Institute always differ owing to somewhat different bases. After Jan. 1, 1947, differences were due chiefly to the method of handling metal in process of refining (included as "refined" by Copper Institute and as "unrefined" by the U.S.B.M.), and to other minor variations in interpretation until May, 1951. Then the Institute's inventory data began to include tonnages delivered to U.S. consumers at foreign ports. Bureau of Mines figures are on the basis of metal physically held at primary smelting and refining plants in the U.S. In the Bureau's classification cathodes to be used chiefly for casting into shapes are considered stocks in process and not refined stocks.

TABLE X

STOCKS OF REFINED COPPER, BLISTER, AND MATERIALS IN PROCESS
REPORTED BY UNITED STATES BUREAU OF MINES

In Short Tons	
END OF BLISTER & MATERIALS	Martin Company of the
PERIOD REFINED IN PROCESS OF REFINING 1/	OTAL
Year 1954 25,000 189,000 214	4,000
V 1000	5,000
77 1077	9,000
1000	3,000
77 1000	5,000
Vacan 1050	1,000
77 1060	9,000
Year 1961 49,000 236,000 285	5,000
77 10/0	7,000
V 1062	4,000
V 106h	3,000
Y 1005	1,000
1000	3,000
** 1067	5,000

Includes copper in transit from smelter in the U.S. to refineries therein.

U. S. PRODUCTION AND CONSUMPTION OF COPPER

TABLE XII

Year	Mine	Secondary	M-1-1	Total	Total Production
1041	Production	Production*	Total	Actual	As % of
1948	834,813	284,026	Production	Consumption	Consumption
1949	752,750	250,089	1,118,839	1,420,584	78.8
1950	909,343	260,704	1,002,839	1,129,686	88.8
1951	928,330	•	1,170,047	1,424,434	82.2
1952	925,359	186,462	1,114,792	1,416,865	78.7
1932	923,339	173,904	1,099,263	1,479,732	74.3
1953	926,448	242,855	1,169,303	1,494,215	78.3
1954	835,472	212,241	1,047,713	1,254,729	83.5
1955	998,570	246,928	1,245,498	1,502,004	82.9
1956	1,104,156	273,060	1,377,216	1,521,389	90.5
1957	1,086,141	248,015	1,334,156	1,347,815	99.0
Totals		and the same of the same and the			
1948-5	7 9,301,382	2,378,284	11,679,666	13,991,453	
10 Yr.	020 120	007 000	and the second distribution of the second distri	and which the same of the same	the state of the last of the state of the st
Avg.	930,138	237,828	1,167,967	1,399,145	83.5
1958	979,329	255,121	1,234,450	1,250,677	98.7
1959	824,846	261,588	1,086,434	1,463,031	74.3
1960	1,080,169	300,259	1,380,428	1,349,896	102.3
1961	1,165,155	279,511	1,444,666	1,462,830	98.8
1962	1,228,421	301,374	1,529,795	1,599,676	95.6
1963	1,213,166	314,643	1,527,809	7 7 11 272	07.6
1964	1,246,780	366,197	1,612,977	1,744,273	37.6
1965	1,351,734	462,811	1,814,545	1,825,281	88.4
1966	1,429,152	509,084	1,938,236	2,004,623	90.5
1967	954,064	418,000		2,359,954	82.1
	,	410,000	1,372,064	1,935,592	70.9
Total 1958-67	11,472,816	3,468,588	14,941,404	16,995,833	hry teleocopieli immunistipariopolitik, a sampopolipariomentoria didargini maq
10 Yr.		n Programmings brownings from all property terminations from Million or Stope Absorbings	entalleren ma dime tangkana kada masah na baspiratannan kamindalarah kamindalarah		makana berutusurana terasamustanak telasakana mausamus
Avg.	1,147,282	346,859	1,494,140	1,699,583	87.9

^{*} Unalloyed Copper

Source: U. S. Bureau of Mines

TABLE XIII (continued)

		'G'' Copper Ores		'H"	
	Pro	duced	Pounds Equivalent Copper Prod From Copper Ores *		
Base Period	ARIZONA	v.s.	AR IZONA	U.S.	
1947-49 Avg.	38,082,754	82,875,491	748.056,267	1,625,975,640	
Last 3 Years					
1965	92,859,535	173,286,198	1,341,593,000	2,533,750,000	
1966	101,558,298	186,966,042	1,391,815,300	2,600,121,200	
1967	74,289,203	127,066,097	1,029,484,000	2,183,386,000	
1965-67 Avg.	89,569,012	162,439,446	1,254,297,000	2,439,086,000	

^{*} Includes value of gold and silver recovered from copper ore, converted into pounds copper at average price. Precipitates are not included.

		Mons Copper Ore Produced Fer Man Hour*			s Copper Man Hour*
Base Period	ARIZONA	U. S.		ARIZONA	U.S.
1947-49 Avg.	1.5268	1,3336		29,9901	26.1639
1964-66 Avg.	2.8184	2.6485		40,657	38,5703
% Increase in 17 Years	84.60	09 60		0.5. 57	
17 Teals	04.00	98,60		35.57	47.42
Per Year	4.98	5.80		2.09	2.79

^{*} Final figures to permit calculation of Pounds Equivalent Copper Produced Per Man Hour, are not available by months for 1967. Therefore, the averages for the 31 months period cannot be calculated yet, and 1964-66 figures are repeated in this report.

TABLE XV

UNITED STATES COPPER MINING - OUTPUT IN TONS COPPER ORE,
VALUE OF COPPER, GOLD, SILVER PRODUCED

-	1047 1040	Tons Copper Ore Annual Rate	Gold Ounces & Value	Silver Ounces & Value	Copper Pounds & Value	Lbs.Cu Recov. Per Ton & Copper Price	Value of Copper, Gold & Silver)	Lbs.Copper Equiv
_	1947-1949	82,875,491	4 7 9,589 \$16,785,615	7,785,382 \$7,045,770	1,511,500,640 \$ 314,664,195	18,2 lbs.	\$338,495,580	Cu, Gold & Silve
122	1951	95,494,214	564,471 \$19,756,485	8,362,150 \$7,567,746	1,709,655,673 \$ 413,736,679	17.9 lbs.		1,625,795,640
	1959	103,715,843	367,455 \$12,860,925	6,838,927 \$6,189,229	1,533,867,852 \$ 478,566,785	14.8 lbs.	\$441,060,910	1,822,566,000
-	1960	134,994,082	539,249 \$18,873,715	9,469,133 \$8,569,565	1,970,387,781	14.6 lbs.	\$497,616,939	1,594,926,200
,	1961	142,721,793	532,215 \$18,627,525	10,385,661	\$ 630,524,096 2,145,224,433	15.0 lbs.	\$657,967,376	2,056,147,800
-	1962	150,216,710	483,243 \$16,913,505	\$9,601,544 10,944,522 \$11,874,806	\$ 641,422,000 2,239,326,000 \$ 689,712,409	14.9 lbs.	\$669,651,000	2,239,636,000
-	1963	146,449,540	438,537 \$15,348,795	10,309,897 \$13,187,595	\$ 689,712,408 2,178,498,800	14.9 lbs.	\$718,500,719	2,332,794,000
	1964	155,200,464	430,630 \$15,072,050	11,470,890 \$14,831,861	\$ 670,977,630 2,280,880,781 \$ 743,567,141	14.7 lbs.	\$699,514,020 \$773,471,052	2,271,150,000
-	1965	173,286,198	567,531 \$19,863,585	12,801,638 \$16,552,518	2,430,879,000 \$ 860,531,166		\$896,947,269	
****	1966	186,966,042	547,327 \$19,156,445	13,230,411 \$17,106,921	2,499,863,100 \$ 904,200,483	13.37 lbs.	\$940,463,849	2,533,750,000
*****	1967	127,066,097	321,398 \$11,248,930	8,351,423 \$12,942,033	1,603,078,200 \$ 614,703,973	12.66 lbs.	\$638,894,936	2,600,121,200 1,671,362,200

Source: U. S. Bureau of Mines

CONTENTS

ARIZONA SUPPLEMENT

		Page
ARIZONA		31-32
Arizona Copper Mining Output in Tons Copper Ore, Value of Copper, Gold, Silver Produced From Copper Ore by Years 1947-1967	TABLE XVI	33
Arizona Mine Production of Copper, Lead, Zinc, Gold and Silver 1858-1967 Incl. In Terms of Recoverable Copper	TABLE XVII	34
Mine Production of Gold, Silver, Copper, Lead and Zinc in Arizona, 1967, by Classes of Ore or Other Source Materials, in Terms of Recoverable Metals	TADID WILLE	
Coppor Braductica P	TABLE XVIII	35
Copper Production Record of Large Arizona Copper Mines, Years 1966-1967	TABLE XIX	36-37
Summary of Total Covered Employment and Wages in Arizona Copper Mining - By Years		
1947-1967 Inclusive	TABLE XX	38
Average Number of Covered Employees, Total Wages, Average Annual Wage and Average Weekly Wage, Base Period 1947-49 and Years 1965, 1966, and 1967, Arizona Industrias Covered by Serial Covered		
Industries Covered by Social Security	TABLE XXI	3.9-40
Mineral Production in Arizona in 1967	TABLE XXII	41

ARIZONA

Notwithstanding the crippling effect of the strikes by the coalition of labor unions against most of the U.S. copper mining, smelting and refining companies, Arizona in 1967 retained the position it has held since 1910 of producing more copper than any other state in the country. For the seventh successive year Arizona also produced more copper than all of the other states put together. In 1967, 52.6 percent of the copper mined in the United States came from the mines of Arizona. The comparable figure in 1966 was 51.7 percent.

The strikes went into effect in mid-July 1967, but five of Arizona's major copper mines - Bagdad, Duval's Esperanza and Mineral Park, Asarco's Silver Bell, and Pima Mining Company's Pima mine - continued to operate. However in each case the smelter at which the mine's products had been treated, was shut down by the strike, so that the five properties, plus other smaller Arizona producers, were obliged to stockpile their concentrates and precipitates, except to the extent that they were able to make arrangements under the liberalized Federal licensing provisions to permit export of up to 80% of the accumulating concentrates for treatment abroad where the refined metal returned therefrom was to be sold abroad; or up to the entire output if the refined metal was to be returned to the United States. Duval Corporation's operations at the Esperanza and Mineral Park mines were the first to obtain a permit to export concentrates, followed by Pima Mining Company and Bagdad Copper Co. - with the concentrates being shipped to Japan and to Canada. The sizeable Arizona tonnage of stockpiled 1967 concentrates and precipitates is being processed in 1963.

A number of the dump leaching operations were continued during the strike so that Arizona's leach copper production dropped only from 62,502 tons in 1966 to 55,471 tons in 1967.

While Arizona's total copper production dropped from 739,569 tons in 1966 to 501,741 tons in 1967 -- a drop of 32.2 percent, the total United States production dropped from 1,429,152 tons to 954,064 tons or 33.2 percent.

With the completion of the expansion programs of Asarco's Mission mine, the Pima mine, Duval's Esperanza mine, El Paso Natural Gas Company's Emerald Isle and Lake Shore mines, and Ranchers Exploration and Development Corp.'s Bluebird mine, together with completion of process improvements at Morenci and Inspiration, it is estimated that Arizona will end 1968 with a productive capacity of over 815,000 tons per annum. The mines that had been closed by the strike were operating by the end of March 1968 - so that it is anticipated that 1968's production will compare favorably with the record 1966 production of 739,569 tons.

An indication of the capacity of Arizona's copper mines prior to the strike, is the 4.2 percent increase in Arizona's production for the six months period prior to the strikes (Jan.-June 1967, 392,513 tons) over the corresponding six months of the previous year, (376,655 tons).

New projects announced for additional Arizona copper production in later years are (1) the silicate ore treatment plant at Kennecott's Ray Mines Division to yield 24,000 tons per annum of copper beginning in 1969; (2) the Anaconda Twin Buttes development with an approximate annual capacity of 46,000 tons to start production in 1969; (3) the Old Dick property of Cyprus Mines Corp. to produce about 9000 tons of copper in 1969-1970; (4) the Sierrita property of Duval Corp. to be brought into production with the help of a contract with the General Services Administration

ARIZONA COPPER MINING - OUTPUT IN TONS COPPER ORE
VALUE OF COPPER, GOLD, SILVER PRODUCED

	Tons Copper	Gold	041					
Year	Ore	Ounces &	Silver Ounces &	Copper * Pounds &	Lbs. Cu Recov Per Ton &	Value of Copper, Gold	Lbs.Copper Equiv. To Total Val.	
	Annual Rate	Value	Value	Value	Copper Price	& Silver	Cu, Gold & Silver	
1947	38,082,754	79,612	2,603,485	723,353,767	19,0 Lbs/ton	C OLIVOI	ou, gold & Slivel	
to 1949		\$2,786,420	\$2,356,154	\$150,588,843	20.818¢	\$155,731,417	748,056,267	
1951	42,784,388	83,521	3,087,865	775,609,514	18.1 Lbs/ton	nama daga Masa wana 2008a dakadijanta kipus buma Kasabasahada semagrasa daka dak		
		\$2,923,235	\$2,794,518	\$187,697,501	24.2¢	\$193,415,254	799,236,600	
1960	66,032,439	115,602	3,689,622	993,370,700	15.0 Lbs/ton	rangini salijan masanan nasag avergalika mangilany majarana bilance a angan ka		Oliva Arricolo
		\$4,046,070	\$3,339,108	\$317,878,624	32.0¢	\$325,263,802	1,016,449,300	
1961	71,918,991	129,184	4,380,458	1,092,360,900	14.6 Lbs/ton			-
		\$4,521,440	\$4,049,690	\$326,845,395	29.9¢	\$335,416,435	1,121,007,000	
1962	78,868,147	117,362	4,571,370	1,200,945,700	15.2 Lbs/ton			-
17.72	angunes and springing the south to style to see that the south to the south the southe	\$4,107,670	\$4,959,936	\$369,891,276	30.8¢	\$378,958,882	1,230,386,000	
1963	80,615,132	121,177	4,494,239	1,217,337,700	15.1 Lbs/ton	and the state of t		-
		\$4,241,195	\$5,748,132	\$372,505,336	30.6¢	\$382,494,463	1,249,982,000	
1964	86,132,039	133,983	4,915,362	1,279,898,700	14.9 Lbs/ton	The same of the sa		-
1904		\$4,689,405	\$6,355,563	\$417,246,976	32.6¢	\$428,291,944	1,313,779,000	
1965	92,859,535	133,830	5,352,850	1,308,809,700	14.1 Lbs/ton			
		\$4,684,050	\$6,921,235	\$463,318,634	35.4¢	\$474,923,919	1,341,593,000	
1966	101,558,298	127,431	5,595,644	1,359,481,200	13.39 Lbs/ton			
		\$4,460,085	\$7,235,168	\$491,724,350	36.17¢	\$503,419,603	1,391,815,300	
1967	74,289,203	66,933	3,996,587	901,853,500	12.14 Lbs/ton			-
		\$2,342,655	\$6,193,431	\$344,742,519	38.226¢	\$353,278,605	924,184,000	

^{*} Does not include precipitate copper.

Source: U. S. Bureau of Mines

TABLE XVIII MINE PRODUCTION OF GOLD, SILVER, COPPER, LEAD AND ZINC IN ARIZONA, 1967, BY CLASSES OF ORE OR OTHER SOURCE MATERIALS, IN TERMS OF RECOVERABLE METALS

	Number	Material					
Source	of	Sold or	Gold	Silver	Copper	Lead	Zinc
	Mines	Treated	(Troy	(Troy	(Pounds)	(Pounds)	(Pounds)
	$\underline{\nu}$	(Short Tons)	Ounces)	Ounces)		(=======	(1041.40)
Lode ore:		Alles Allestinia (1911 Alustinia Aluminia) kalentaria Aluminia Aluminia Aluminia		And the second s	nternan yanin 1800-1900 atalah 1809a 1904-1904 biyyaring 1804-1904 biyaring 1804-1904		The same of the sa
Dry gold	5	474	29	105	14,300	~ ~ ~ ~ ~	
Dry gold-silver	4	49,529	73	3,426	846,300		
Dry silver	10	13,551	8	37,995	44,300	5,100	
Total	19	63,554	110	41,526	904,900	5,100	with the time the time to the time the time time time time time time time tim
Copper	35	74,289,203	66,933	3,996,587	901,853,500	300	672,400
Copper-zinc	2	17,306	10	6,937	585,600	2,900	1,363,800
Lead	3	1,163	4	2,122	3,300	116,500	7,20
Lead-zinc and zinc $\frac{2}{2}$	<u>3</u> / 7	344,307	12,997	526,233	1,014,700	9,350,400	26,616,600
Total	45	74,651,979	79,944	4,531,879	903,457,100	9,470,100	28,660,000
Other "lode" material:							
Gold-silver tailings	2	24,987	407	10,889	103,600		
Copper cleanup	(4/)	1,309	31	868	296,500		
Copper precipitates	21	66,892			98,718,600	***	
Lead cleanup	(4/)	288	350	2,919	1,300	66,800	
Total	11	93,476	788	14,676	99,120,000	66,800	destruction of the same state after some tops one a
Total "lode" material	75	74,809,009	80,342	4,588,081	1,003,482,000	9,542,000	28,660,000
Placer	1		2				
Total all sources	76	74,809,009	80,844	4,588,081	1,003,482,000	9,542,000	28,660,000

^{1/} Detail will not necessarily add to totals because some mines produce more than one class of material.

Source: U.S.B.M.

 $[\]frac{2}{2}$ Combined to avoid disclosing individual company confidential data. $\frac{3}{6}$ lead-zinc mines and 1 zinc mine.

^{4/} From properties not classed as mines.

TABLE XIX (Continued)

COPPER PRODUCTION RECORD OF LARGE ARIZONA COPPER MINES

YEARS 1966 and 1967

	19	966	1967			
	Tons Copper Ore Mined	Pounds Copper Recovered	Tons Copper Ore Mined	Pounds Copper Recovered		
A. S. & R. CO: Silver Bell Precipitate Copper Mission Unit Precipitate Copper	3,576,600 5,968,600	42,540,315 5,065,888 93,167,629	3,807,300 4,603,600	44,717,114 5,017,427 71,428,849		
Sub-Total	9,545,200	140,773,832	8,410,900	121,163,390		
PIMA MINING CO: Pima Precipitate Copper	6,024,014	78,630,738	9,913,553	98,586,052		
Sub-Total	6,024,014	78,630,733	9,913,553	98,586,052		
BAGDAD COPPER CORP: From Leach	2,091,899	27,257,133 13,023,567	2,090,601	25,683,196 11,065,786		
Sub-Total	2,091,899	40,280,700	2,090,601	36,748,982		
DUVAL: Esperanza Precipitate Copper Mineral Park Precipitate Copper	4,384,278 5,559,094	40,819,919 5,908,897 46,294,180 4,836,610	4,982,038 5,687,478	42,065,058 6,132,419 47,282,120 7,004,597		
Sub-Total	9,943,372	97,859,606	10,669,516	102,484,194		
TOTALS	99,632,991	1,469,470,328	72,135,519	988,401,837		
Other Copper Producers	2,027,891	9,667,672	ten terminal til att kyriten til makten still än till delle ytter uttersaktera en anvæne			
GRAND TOTAL	101,660,882	1,479,138,000	Microsoft in control from the control in control and the administration of company and control in the control i			

Source: Company Reports and U. S. Bureau of Mines

Arizona Department of Mineral Resourses

TABLE XXI

AVERAGE NUMBER OF COVERED EMPLOYEES, TOTAL WAGES, AVERAGE ANNUAL WAGE AND AVERAGE WEEKLY WAGE

Base Period 1947-1949 and Years 1965, 1966 and 1967

ARIZONA INDUSTRIES COVERED BY SOCIAL SECURITY

	Average No. of 1/ Employees	Total Wages	Average Annual Wage	Average Weekly Wage
Conner Mining Only 0/		Base Period	After a recommendation of the contract of the	
Copper Mining Only $\frac{2}{3}$ Copper Smelting $\frac{3}{2}$	11,278 1,500	\$ 39,432,008 5,175,000	\$ 3,496 3,450	\$67.23 66.35
All Mining & Smelting Other Mining & Quarrying	12,778 1,592	\$ 44,607,008 4,913,010	\$ 3,491 3,085	\$67.13 59.33
All Mining, Quarrying & Smelting Manufacturing (Excl. Smelting) Construction Trans. & Utilities (Excl. R.R.s) Wholesale - Retail Trade Services Misc. (Incl. Agri.)	14,370 12,639 10,844 10,530 36,213 18,643	\$ 49,520,018 36,910,624 35,424,826 29,948,944 91,916,860 43,103,526	\$ 3,446 2,920 3,267 2,844 2,538 2,312	\$66.27 56.15 62.83 54.69 48.81 44.46
TOTALS AND AVERAGES	103,239	\$286,824,798	\$ 2,778	\$53.42
		YEAR 1965		
Copper Mining Only $\frac{2}{3}$ Copper Smelting $\frac{3}{4}$	15,239 1,808	\$122,163,124 12,892,848	\$8,016 7,131	\$154.16 137.13
All Copper Mining & Smelting Other Mining & Quarrying	17,047	\$135,055,972 9,109,659	\$7,922 6,335	\$152.35 121.83
All Mining, Quarrying & Smelting Manufacturing (Exlc. Smelting) Construction Trans. & Utilities (Excl. R.R.s) Wholesale - Retail Trade Services Misc. (Incl. Agri.)	18,485 62,574 22,892 21,165 91,128 65,695	\$144,165,631 408,893,517 163,351,181 137,827,200 398,693,547 298,848,828	\$7,799 6,535 7,136 6,513 4,375 4,549	\$149.99 125.67 137.23 125.25 84.14 87.48
TOTALS AND AVERAGES	281,939	\$1,551,779,904	\$5,504	\$105.85

Source: Arizona Employment Security Commission.

(Continued)

^{1/} This number includes all covered employees on payroll, and is not restricted to production workers only, on which the average hourly and weekly earnings report.

^{2/} This number includes all copper mining and milling employees and some copper smelting employees not reported under Manufacturing by the Employment Security Commission.

 $[\]frac{3}{}$ Smelting Employment has been segregated from Manufacturing as reported by the Employment Security Commission.

^{4/} Total covered Smelting Employees - 1,265 in 1967.

TABLE XXII

MINERAL PRODUCTION IN ARIZONA IN 1967 1/

	0	Value
Clare 2/	Quantity	(Thousands)
Clays 2/ thousand short tons	67	\$37
Copper (recoverable content of ores, etc.) -short tons	501,741	383,591
Diatomite short tons	W	W
Fluorspar short tons Gem stones	10,000	280
Gold (recoverable content of one	NA	150
Gold (recoverable content of ores, etc. troy ounces-	80,844	2,830
Gypsumthousand short tons	W	W
Helium 3/thousand cubic feet	73,800	2,066
Lead (recoverable content of ores, etc.) short tons	4,771	1,336
Lime thousand short tons	186	3,142
Mercury 76-pound flasks-	W	W
Molybdenum (content of concentrate) thousand pounds	9,261	15,385
Natural gas (marketed) million cubic feet	1,255	193
Petroleum (crude) thousand 42-gallon barrels	2,924	8,188
Pumice thousand short tons	1,064	904
Sand and gravel thousand short tons	16,580	17,017
Silver (recov. content of ores,etc) " troy ounces	4,588	7,112
Stone thousand short tons	1,910	3,491
Tungsten concentrate (60-percent WO ₃ basis)-short tons	W	W
Uranium 4/ (recoverable content U308 thousand pounds	83	666
Vanadiumshort tons	W	W
Zinc (recoverable content of ores, etc.) short tons	14,330	3,967
Value of items that cannot be disclosed:		
Asbestos, cement, clay (bentonite), feldspar,		
iron ore, mica (scrap), perlite, pyrites,		
vermiculite (1967), and values indicated by		
symbol W	XX	13,503
Total	XX	463,858
Total 1957-59 constant dollars	XX	370,189

NA Not Available. W Withheld to avoid disclosing individual company confidential data; included with "Value of items that cannot be disclosed." XX Not Applicable.

Source U. S. Bureau of Mines.

 $[\]frac{1}{\sqrt{1}}$ Production as measured by mine shipments, sales, or marketable production (including consumption by producers).

^{2/} Excludes bentonite; included with "Value of items that cannot be disclosed."

 $[\]overline{3}$ / Bureau of Mines estimate from non-company sources.

^{4/} Method of reporting changed from short tons of ore and f.o.b. mine value (AEC Circular 5, Revised, price schedule) to recoverable pounds of uranium oxide and f.o.b. mill value.