## **1989 ARIZONA COPPER PRODUCTION** Includes Tables I, II, III, IV, VI, VII, & VIII from "The Primary Copper Industry of Arizona in 1989" in press

Open File Report 90-4 June, 1990

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This is a preliminary report, subject to technical and editorial revision.

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### TABLE I

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### COPPER AND MOLYBDENUM PRODUCTION OF LARGE ARIZONA COPPER MINES

### 1989

COMPANY/MINE	TONS COPPER ORE MINED	TONS COPPER ORE MILLED	POUNDS RECOVERABLE COPPER	POUNDS RECOVERABLE MOLYBDENUM	TONS WASTE/OVERBURDEN REMOVED
ARIMETCO					
Emerald Isle In Situ/Cementation			48,000		
Total			48,000		
ASARCO, INC.					
Mission Unit					
Sulphide ,	9,927,000	9,927,000	117,243,000		14,016,000
San Xavier <sup>1</sup>	3,072,000	3,072,000	26,765,000		20,655,000
Ray Unit Sulphide	9,524,000	9,524,000	153,879,000		25,412,000
Oxide	5,311,000	,,			,,,
Heap Leach/SX-EW			58,071,000		
Dump Leach/SX-EW Silver Bell Unit			21,862,000		
Dump Leach/Cementation			10,017,000		
Total	27,834,000	22,523,000	387,837,000		60,083,000

<sup>1</sup> San Xavier ore concentrated at Mission Complex.

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### TABLE 1 (CONT'D) COPPER AND MOLYBDENUM PRODUCTION OF LARGE ARIZONA COPPER MINES 1988

COMPANY/MINE	COPPER ORE MINED	COPPER ORE MILLED	RECOVERABLE COPPER	RECOVERABLE MOLYBDENUM	WASTE/OVERBURDEN REMOVED
CYPRUS MINERALS CO.					*
Bagdad Sulphide Dump Leach/SX-EW Casa Grande	22,844,000	22,381,000	176,372,000 22,262,000	8,697,000	28,095,000
In Situ/SX-EW Miami			5,000,000		
Oxide Heap Leach/SX-EW <sup>1</sup> Dump Leach/Cementation Mineral Park	20,115,000 124,179,000		188,000		19,241,000
In Situ/Cementation Dump Leach/Cementation Sierrita			1,526,000 1,812,000		
Sulphide Dump Leach/SX-EW <sup>2</sup> Twin Buttes	32,190,000	32,190,000	151,800,000 8,400,000	14,900,000	25,409,000
Sulphide Oxide	2,814,000	2,814,000	67,322,000		23,563,000
Agitation Leach/SX-EW	1,216,000		18,800,000		
Total	79,179,000	57,385,000	577,661,000	23,597,000	96,308,000

1. Although some of this production is from old dumps, it is undifferentiated and is reported as heap leach.

<sup>2</sup> Sulphide ore is concentrated at Sierrita Concentrator.

### TABLE 1 (CONT'D)

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### COPPER AND MOLYBDENUM PRODUCTION OF LARGE ARIZONA COPPER MINES 1989

COMPANY/MINE		TONS	POUNDS	POUNDS	TONS
CONFANT/ MINE	COPPER ORE MINED	COPPER ORE	RECOVERABLE	RECOVERABLE	WASTE/OVERBURDEN
	MINED	MILLED	COPPER	MOLYBDENUM	REMOVED
KOCIDE MINING CORP.					
Van Dyke <sup>1</sup>					
In Situ/Cementation			654,000		
Total			654,000		
1. Operation permanently su		1000			
<sup>1</sup> Operation permanently sus	spended in October	1989.			
MAGMA COPPER CO.					
Pinto Valley Division					
Sulphide	21,229,000	21,610,000	162,550,000	1,268,000	32,480,000
Dump Leach/SX-EW		21,010,000	10,214,000	1,200,000	32,480,000
Miami			10,211,000		
In Situ			8,882,000		
No. 2 Tailings	1,349,000		1,917,000		
San Manuel Division Underground-Sulphide	16 502 000	16 670 000			
Open Pit-Sulphide	16,582,000 71,000	16,672,000	180,793,000	3,039,000	
-Oxide	9,417,000	71,000	976,000		23,201,000
Heap Leach/SX-EW	5,417,000		60,143,000		
In Situ/SX-EW			8,712,000		
			0,712,000		
Total	48,648,000	38,353,000	434,187,000	4,307,000	55,681,000
		(continue	(bc		

### TABLE 1 (CONT'D)

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# COPPER AND MOLYBDENUM PRODUCTION OF LARGE ARIZNA COPPER MINES 1989

COMPANY/MINE	TONS COPPER ORE MINED	TONS COPPER ORE MILLED	POUNDS RECOVERABLE COPPER	POUNDS RECOVERABLE MOLYBDENUM	TONS WASTE/OVERBURDEN REMOVED
PHELPS DODGE CORP.					
Copper Queen Branch Dump Leach/Cementation Morenci Branch <sup>1</sup>			4,762,000		
Sulphide Dump Leach/SX-EW Dump Leach/Cementation	41,023,000	40,659,000	471,412,000 126,892,000 6,329,000	1,891,000	49,869,000
Total	41,023,000	40,659,000	609,395,000	1,891,000	49,869,000
1. Includes Sumitomo's 15%.					
Totals					
Sulphide Oxide (Leach) Heap Leach/SX-EW Dump Leach/SX-EW Dump Leach/Cementation In Situ/SX-EW In Situ/Cementation Agitation Leach/SX-EW	159,276,000 37,408,000	158,920,000	1,509,112,000 242,393,000 189,630,000 23,108,000 22,594,000 2,228,000 20,717,000	29,795,000	219,499,000 43,442,000
Sub Total Leached			500,670,000		
SX-EW Cementation			475,334,000 25,336,000		
GRAND TOTAL	196,684,000	158,920,000	2,009,782,000	29,795,000	261,941,000

### TABLE II

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## ARIZONA LEACH COPPER PRODUCTION (1

## (Thousand Pounds)

MINE OPERATION	1980	<u>1981</u>	<u>1982</u>	<u>1983</u>	<u>1984</u>	<u>1985</u>	<u>1986</u>	<u>1987</u>	<u>1988</u>	1989
ARIMETCO Emerald Isle Johnson <i>(2</i>	10,302	10,693	 9,702		8,803	 6,200				48
ASARCO INCORPORATED Silver Bell Ray <i>(3</i>	4,423 25,875	7,950 25,788	8,687 22,420	10,374 20,033	9,152 20,457	8,800 23,706	6,814 56,639	12,800 68,543	8,660 76,966	10,017 79,933
CYPRUS MINES CORP. Bagdad Bluebird <i>(4</i>	12,668 13,017	13,244 13,328	13,173 NR	13,282	14	14,259	13,958	16,470	19,100	22,262
Casa Grande <i>(5</i> Miami <i>(6</i> Mineral Park <i>(7</i> Ox Hide <i>(6</i>	28,958 3,690 1,015	26,071 50,532 4,194 761	45,611 50,000 3,191 1,572	3,244 78,988 3,101	15,401 79,549 2,718	13,514 85,136 3,798	7,100 98,747 4,251	4,145 105,555 4,405	4,300 115,293 4,500	5,000 124,367 3,338
Sierrita/Esperanza (7 Twin Buttes (8	9,991 63,719	11,566 67,922	9,354 60,796	6,367 50,649	8,500 50,239	10,000 19,824	8,770	7,943 	8,556	8,400 18,800
KOCIDE MINING CORP. Van Dyke									67	654
MAGMA COPPER CO. Copper Cities Pinto Valley/Miami San Manuel <i>(9</i>	3,984 11,184 	3,622 15,736	2,046 26,958 	24,632	25,602	23,947	22,252 21,923	22,724 51,278	23,413 62,956	21,013 68,855
<b>PHELPS DODGE CORPORATION</b> Copper Queen Branch Morenci Branch New Cornelia Branch	6,052 86,840	4,600 96,090 	4,545 75,735 661	5,200 69,158	3,493 60,312 920	4,144 53,228 402	3,454 56,261	2,730 45,249	2,700 108,426	4,762 133,221

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#### ARIZONA LEACH COPPER PRODUCTION (CONT'D)

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(Thousand	Pounds

MINE OPERATION	<u>1980</u>	<u>1981</u>	<u>1982</u>	<u>1983</u>	<u>1984</u>	<u>1985</u>	<u>1986</u>	<u>1987</u>	<u>1988</u>	<u>1989</u>
<b>RANCHERS</b> Old Reliable	1,128	149								
TOTALS	282,846	352,246	334,451	285,028	285,160	266,958	300,169	341,842	434,937	500,670
PERCENT OF PRIMARY COPPER Produced (10	16.4	15.0	19.6	18.8	18.0	15.0	17.1	19.8	23.1	24.9

(1 Copper recovered by precipitation or by solvent extraction from material dump, heap, vat or in situ leached.

(2 Arimetco acquired Johnson Camp from Cyprus in August 1989.

(3 Asarco purchased Ray Unit from Kennecott, November 18, 1986.

(4 Operated by Ranchers, became part of Inspiration Area Mines, July, 1984 and Cyprus Miami, July, 1988.

(5 Hecla Lakeshore through 3/31/79; Noranda Lakeshore through 6/31/87; Now Cyprus Casa Grande.

(6 Sold by Inspiration to Cyprus, July 1, 1988.

(7 Cyprus purchased Sierrita/Esperanza and Mineral Park from Duval, April 1, 1986.

(8 Operated by ANAMAX. Acquired by Cyprus, March, 1988.

(9 Open Pit, Heap Leach, SX-EW start-up in spring of 1986. Some In Situ test production.

(10 Leach Copper compared to total copper produced as reported in this report, Table I.

Source: Arizona Department of Mines and Mineral Resources; This report, Table I-II

### TABLE III

### RANK OF ARIZONA'S COPPER COMPANIES

### BY PRODUCTION OF COPPER AND MOLYBDENUM

### 1989

### <u>Copper</u>

### <u>Molybdenum</u>

Rank	<u>Company</u>	% of AZ <u>Production</u>	<u>Rank</u> <u>Company</u>	% of AZ <u>Production</u>
1	Phelps Dodge Corp. 609,395,000	30.3	1 Cyprus Minerals Co. 23,597,000	79.2
2	Cyprus Minerals Co. 577,661,000	28.8	2 Magma Copper Co. 4,307,000	14.5
3	Magma Copper Co. 434,187,000	21.6	3 Phelps Dodge Corp. 1,891,000	6.3
4	Asarco Inc. 387,837,000	19.3		
5	Kocide Mining Corp. 654,000	0.0		
6	Arimetco 48,000	0.0		
TOTAL	2,009,782,000	100.0	29,795,000	100.0

### TABLE IV

### RANK OF ARIZONA'S COPPER MINES

### BY PRODUCTION OF COPPER AND MOLYBDENUM

#### 1989

### <u>Copper</u>

### <u>Molybdenum</u>

<u>Rank</u>	Mine/Company <u>Copper</u> Produced, <u>1b.</u>	% of AZ <u>Production</u>	<u>Rank</u>	Mine/Company Moly Produced, <u>lb.</u>	% of AZ <u>Production</u>
1	Morenci/Phelps Dodge 604,633,000	30.1	1	Sierrita,Twin Buttes/ Cyprus 14,900,000	50.0
2	San Manuel/Magma 250,624,000	12.5	2	Bagdad/Cyprus 8,697,000	29.2
3	Sierrita,Twin Buttes/ Cyprus 246,322,000	12.3	3	San Manuel/Magma 3,039,000	10.2
4	Ray/Asarco 233,812,000	11.6	4	Morenci/Phelps Dodge 1,891,000	6.3
5	Bagdad/Cyprus 198,634,000	9.9	5	Pinto Valley/Magma 1,268,000	4.3
6	Pinto Valley,Miami/Magma 183,563,000	9.1			
7	Mission/Asarco 144,008,000	7.2			
8	Miami/Cyprus 124,367,000	6.2			
9	Silver Bell/Asarco 10,017,000	0.5			
10	Mineral Park/Cyprus 3,338,000	0.2			
11	Casa Grande/Cyprus 5,000,000	0.2			
12	Copper Queen/Phelps Dodg 4,762,000	e 0.2			
13	Van Dyke/Kocide 654,000	0.0			
14	Emerald Isle/Arimetco 48,000	0.0			
Total	2,009,782,000	100.00		29,795,000	100.00

### TABLE VI

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## AVERAGE COPPER CONTENT OF ORE PRODUCED AT ARIZONA COPPER MINES

(Percent Total Copper)

MINE OPERATION		<u>1980</u>	<u>1981</u>	<u>1982</u>	<u>1983</u>	<u>1984</u>	<u>1985</u>	<u>1986</u>	<u>1987</u>	<u>1988</u>	<u>1989</u>
ASARCO INCORPORATED											
Mission (1	Sulphide	0.75	0 75	(0.75)	(0.75)	(0 75)	0.65	0.70	0 67	0 70	0.70
Pima (1	Sulphide	0.49	0.49	0.48	(0.75)	(0.75)	0.05	0.70	0.67	0.73	0.70
Ray Unit 2 (3	Sulphide	0.91	0.97	0.80	1.19	1.13	0.99	0.99	0.89	1.00	0 07
<b>3</b> (1	Oxide						1.17	1.23	1.15	1.11	0.97
	(Silicate)						1.1/	1.25	1.15	1.11	1.13
San Xavier <i>(1</i>	Sulphide	0.65	0.65	(0.65)	(0.51)	(0.51)					0 55
(-	ourphildo		0.00	(0.00)	(0.01)	(0.01)					0.55
CYPRUS MINES CORPORATION											
Bagdad	Sulphide	0.50	0.50	0.50	0.50	0.45	0.44	0.45	0.48	0.45	0.49
Bluebird (4	Oxide	0.40	0.40								
Christmas (OP) <i>(5</i>	Sulphide	0.73	0.62								
Esperanza (6	Sulphide	0.32	0.29	0.29							
Johnson	Oxide	0.40	0.40	0.40	0.40	0.71					
Lakeshore	Oxide		1.00	1.00	(1.00)	(1.00)					
Miami (5	Sulphide	0.58	0.58	0.58	0.53	0.55	0.60	0.54			
	Oxide					0.50	0.49	0.57	0.59	0.52	0.49
Mineral Park <i>(6</i>	Sulphide	0.24	0.32								
Sierrita (6	Sulphide	0.34	0.30	0.30	(0.30)	0.34	0.33	0.34	0.33	0.30	0.31
Twin Buttes (7	Sulphide	0.82	0.74	0.78	0.57					3.39	1.90
	Oxide	1.26	1.20	1.06	0.93	0.86	0.84			1.22	1.13
MAGNA CORDER CONDUNY											
MAGMA COPPER COMPANY											
Pinto Valley	Sulphide	0.49	0.46	0.46		0.44	0.45	0.45	0.36	0.37	0.46
San Manuel	Sulphide	0.65	0.64	0.66	0.64	0.64	0.61	0.62	0.62	0.63	0.64
	Oxide							0.58	0.64	0.61	0.56
Superior	Sulphide	4.32	4.48	4.32							

#### TABLE VI (CONT'D)

#### AVERAGE COPPER CONTENT OF ORE PRODUCED AT ARIZONA COPPER MINES

(Percent Total Copper)

MINE OPERATION		<u>1980</u>	<u>1981</u>	<u>1982</u>	<u>1983</u>	<u>1984</u>	<u>1985</u>	<u>1986</u>	<u>1987</u>	1988	<u>1989</u>
PHELPS DODGE CORPORATION Metcalf Morenci (8	Sulphide Sulphide	0.69	0.74	<b>0.78</b> 0.72	0.73	0.81	0.86	0.84	0.82	0.88	0.79
New Cornelia WEIGHTED AVERAGE SULPHIDE GRADE	Sulphide	0.51 0.58	0.50 0.58	0.64 <b>0.59</b>	0.60 0.65	0.55 0.70	0.62	0.61	0.58	0.60	0.62

() Percentage in parenthesis is approximate: Not used in calculation of weighted average.

(1 Combined as Mission Complex in 1985.

(2 Ray Unit acquired from Kennecott, November 18, 1986.

- (3 Grade reported for Ray Unit is an average of oxide and sulphide together though 1982.
- (4 Bluebird property acquired by Inspiration in 1984 and by Cyprus as part of Cyprus Miami, March 1988.
- (5 Acquired from Inspiration, July 1, 1988.
- (6 Sierrita, Esperanza and Mineral Park acquired from Duval Corp., April 1, 1986.
- (7 Included ANAMAX share of Palo Verde deposit for 1979-1982. Acquired by Cyprus, March 1988.
- (8 Combined Metcalf and Morenci mines production in 1983 et seq.
- (9 Weighted average grade of ore milled, based generally on an assay of total copper.
- Source: Company annual reports, Form 10-K's and Prospectus: Personal correspondence and Arizona Department of Mines and Mineral Resources.

### TABLE VII

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## PERCENT CONTAINED COPPER RECOVERED AT ARIZONA COPPER MINES

(Percent of Total Copper)

MINE OPERATION		<u>1980</u>	<u>1981</u>	<u>1982</u>	<u>1983</u>	<u>1984</u>	<u>1985</u>	1986	<u>1987</u>	<u>1988</u>	1989
<b>ASARCO INCORPORATED</b> Mission <i>(1</i> Pima <i>(1</i> Ray <i>(2</i> San Xavier <i>(1</i>	Sulphide Sulphide Sulphide Sulphide Sulphide	87 84  66	94 76 70 76	85 89 70 78	(70 est)	(80 est)  ) 83 (80 est)	92  81	91  82 	89  84 	87  83 	84  81 79
CYPRUS MINES CORPORATION Bagdad Bluebird <i>(3 (4</i> Christmas (OP) <i>(6</i> Esperanza <i>(5</i> Johnson Miami <i>(7</i> Mineral Park <i>(5</i> Sierrita <i>(5</i> Twin Buttes <i>(8</i>	Sulphide Oxide Oxide Sulphide Sulphide Oxide Sulphide Sulphide Sulphide Sulphide Oxide	76  41 70 90 86 81 84 84 86 87 76	94  156 71 87 86 74 75 80 85 77	83    68 98 (?)  87	83   62 86  (88 est) (80 est)		91 51   76  92  (80 est)	93 54   66  91 	90 42   69  89 	91 46   N/A  87 87	84 90   93  86 83 72
MAGMA COPPER COMPANY Pinto Valley San Manuel Superior PHELPS DODGE CORP. Metcalf Morenci <i>(9</i> New Cornelia	Sulphide Sulphide Sulphide Sulphide Sulphide Sulphide	83 95 95 58 64 79	94 87	95 89 (93 est)  68 85	 86	88 90  70 76	80 90  86 	84 90  76 	82 85  74 	84 86  72 	82 82  73 

#### TABLE VII (CONT'D)

#### PERCENT CONTAINED COPPER RECOVERED AT ARIZONA COPPER MINES

(Percent of Total Copper)

(1 Combined as Mission Complex in 1985.

(2 Ray Unit acquired from Kennecott, November 18, 1986.

(3 Bluebird property acquired by Inspiration in 1984 and by Cyprus as part of Cyprus Miami, July 1, 1988.

(4 Recovery by leaching heaps continued after mining was terminated in July 1981.

(5 Sierrita, Esperanza, and Mineral Park acquired from Duval Corp., April 1, 1987.

(6 Acquired from Inspiration, July 1, 1988.

(7 Percent recovery by leaching since 1986. Acquired from Inspira; tion, July 1, 1988.

(8 Recovery includes ANAMAX's share of Palo Verde 1981-1982-1983-1984. Acquired by Cyprus in March, 1989.

(9 Includes Metcalf production since 1981.

### TABLE VIII

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## STRIPPING RATIOS AT ARIZONA OPEN-PIT COPPER MINES (1

### (Waste:Ore)

MINE OPERATION	<u>1980</u>	<u>1981</u>	<u>1982</u>	<u>1983</u>	<u>1984</u>	<u>1985</u>	<u>1986</u>	<u>1987</u>	<u>1988</u>	<u>1989</u>
ASARCO INCORPORATED Eisenhower (2 (3 Mission (3 Pima (3 Ray (4 Sacaton San Xavier (3	3.05:1 6.28:1 3.15:1 2.02:1 6.01:1	0.71:1 2.01:1 3.06:1 1.88:1 1.30:1 6.18:1	0.67:1 1.62:1 1.42:1 2.30:1 0.70:1 2.90:1	0.57:1 2.52:1  2.72:1 0.35:1 0.96:1	1.26:1 1.32:1  2.11:1 0.10:1 1.97:1	0.74:1	0.84:1	1.05:1 1.99:1	2.02:1	1.41:1
Silver Bell		1.41:1		1.09:1	1.17:1					6.72:1
CYPRUS MINES CORPORATION Bagdad	1.52:1	1.78:1	1.45:1	1.53:1	0.94:1	0 42.1	0.54.1	0 77 1	1 00 1	1 00 1
Bluebird (5 (6 Christmas (7	1.50:1 4.40:1	0.003:1			0.94:1	0.42:1	0.54:1	0.77:1	1.96:1	1.23:1
Esperanza (8 Johnson	0.76:1	1.95:1		0.03:1						
Miami (7 Mineral Park (8	2.40:1	1.53:1 1.44:1	1.42:1	0.27:1	1.72:1	1.50:1	1.82:1	2.04:1	2.01:1	0.96:1
Sierrita (8 Twin Buttes (9	1.11:1 3.32:1	0.98:1 3.62:1	0.55:1 2.05:1	0.33:1 1.14:1	0.76:1	0.55:1	0.19:1	0.40:1	0.67:1 34.60:1	0.77:1 8.37:1
MAGMA San Manuel Oxide							1.70:1	2.46:1	2.32:1	2.45:1
Pinto Valley	1.07:1	1.77:1	1.80:1		0.79:1	1.01:1	1.21:1	1.32:1	1.39:1	1.53:1
<b>PHELPS DODGE CORPORATION</b> Metcalf	1.67:1									
Morenci (10 New Cornelia	1.30:1 2.27:1	1.63:1 0.48:1	0.79:1 1.21:1	0.64:1 0.30:1	0.90:1 0.58:1	0.68:1	0.76:1	1.10:1	1.13:1	1.22:1
WEIGHTED AVERAGE*	1.90:1	1.57:1	1.31:1	0.57:1	1.10:1	0.88:1	0.96:1	1.21:1	1.49:1	1.46:1

#### TABLE VIII (CONT'D)

#### STRIPPING RATIOS AT ARIZONA OPEN-PIT COPPER MINES (1

#### (Waste:Ore)

- (1 Leachable rock included with waste (except at solely leach operations).
- (2 Mining was done by ASARCO, includes ANAMAX's share of ore.
- (3 Combined as Mission Complex in 1985.

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- (4 Ray Unit acquired from Kennecott, November 18, 1986.
- (5 Stripping of overburden ceased in January 1981, but mining continued until July.
- (6 Bluebird Property acquired by Inspiration in 1984 and by Cyprus as part of Cyprus Miami, July 1, 1988.
- (7 Acquired from Inspiration, July 1, 1988.
- (8 Sierrita, Esperanza and Mineral Park acquired from Duval, April 1, 1986.
- (9 Acquired by Cyprus, March, 1988.
- (10 Combined Morenci and Metcalf 1981 et. seq.
- Source: "Minerals Yearbook Area Reports: Domestic", U.S. Bureau of Mines; Company Annual Reports; <u>E&MJ</u> <u>International Directory of Mining and Mineral Processing Operations</u>; Arizona Department of Mines & Mineral Resources; Company submitted data beginning in 1985.
- \*NOTE: These are now weighted averages so use caution in making comparisons to the averages presented in previous editions of this report prior to 1981.