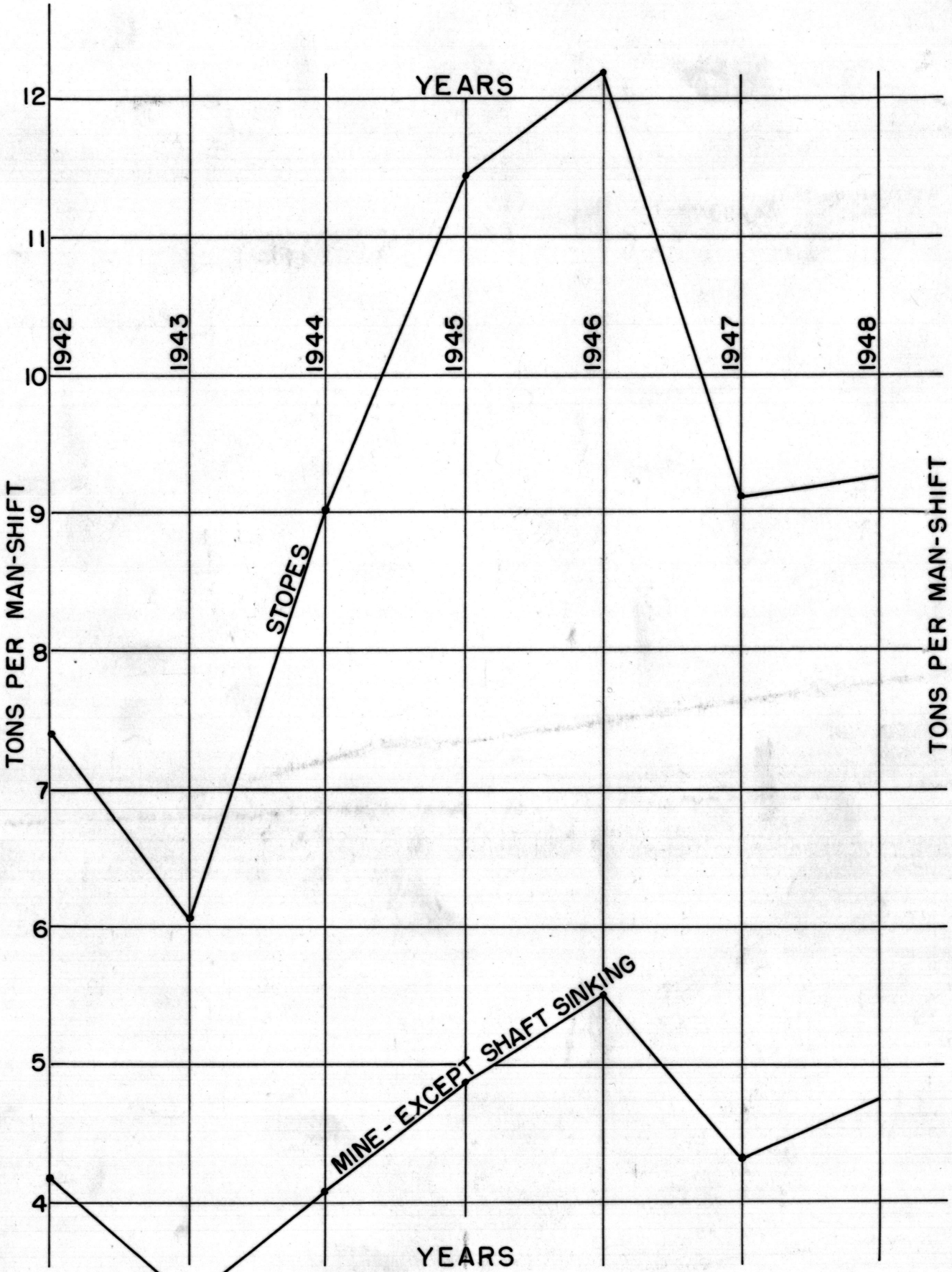

Fig. 11 - Tons per man-shift, Iron King mine.